QUEENSLAND MINING INDUSTRY Health & Safety Conference 2017

AD45 FRONT STRUT HANDLING TOOL

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Understanding and leading in times of true adversity

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AD45 Front Strut Handling Tool

• Developed in house

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story

- By fitters performing the job
- To reduce the risk of injury





Front Strut

- Struts changed
 Annually
- Weight 145kg
- Restricted Space
- Restricted Access
 from above
- Inherent Risks

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Current Process

- Install lifting eye
- Lower sling
- Lift strut

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- Suspended at awkward angle
- Man handle into position



RISKS

- Suspended Loads
- Gravitational Energy
- Out of balance forces from when pin is removed
- Physical exertion during alignment leading to Sprains & Strains
- Pinch Points





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LEADING WITH SAFETY

- Working safely is our first priority
- Culture of Continuous Improvement
- PB5

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- Involvement in continuous improvement
- Support from leadership team

story

• Engineer was added to the team to provide assistance



ENGINEERING

Design Goal

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• Eliminate as much manual handling as possible

Required Features

- The ability to support the entire 145kg weight of the strut
- Clamp to hold suspension strut securely
- Vertical Lift and Drop
- Tilt to clear underside of truck
- Be dimensionally compatible with the truck to avoid clashe
- Mounted on Trolley for ease of movement
- Fail to safe in the event of hydraulic hose failure



MEASURE UP



DESIGN DEVELOPMENT

- Sketches
- Reviews
- 3D Model

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• Site checks















Understanding and leading in times of true adversity

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TRIAL FIT

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HYDRAULICS

A local hydraulic contractor was engaged for the hydraulic system The System and features:

- On board 240V Electric power pack
- Double acting cylinders with counterbalance valves on both ports
- Controls mounted on 2m lead





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COMMISSIONING

The tool was successfully commissioned removing and replacing a suspension strut on the first attempt.



My story







COMMISSIONING









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BENEFITS

- Reduction in inherent risk
- Developed in house

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story

- Productivity improvement
- Proved safety and efficiency improvements can go hand in hand
- Fosters onsite safety citizenship



TRANSFERABILITY & COST

Transferability

- Designed specifically for the AD45
- Plan to assess for use on Atlas Copco fleet
- Possibility for other uses, i.e. drivetrain components

Approximate Cost

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•	Total	\$16,340
•	Direct costs - including parts and fabrication	\$9,350
•	Design - including Lidar scan modelling and drawings	\$6,990



Questions?



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