

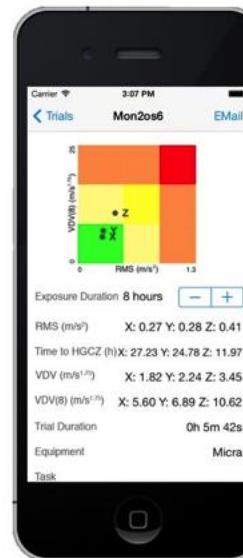
A Past forgotten is a Future repeated

Measuring whole-body vibration at surface and underground coal mines

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Sustainable Minerals Institute
The University of Queensland



Leading Risk, Health
and Safety Management
for the minerals
industry



Health & Safety Trust



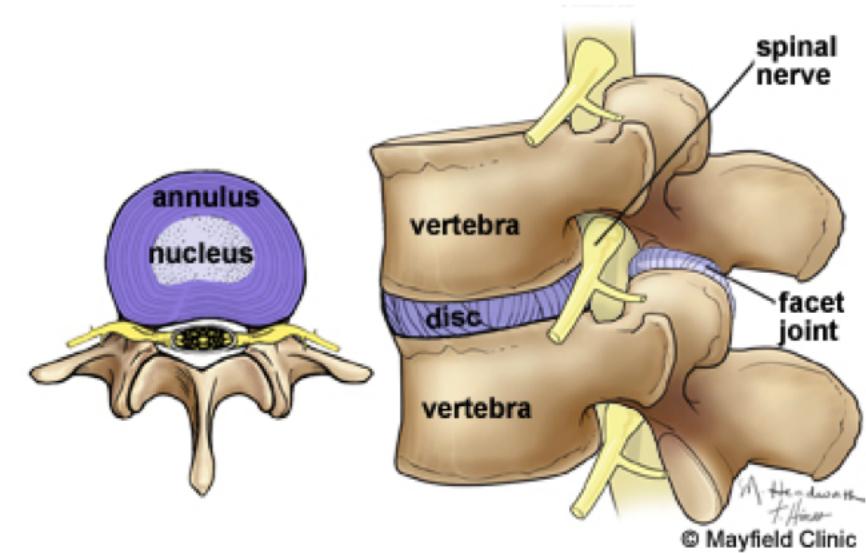


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Long term exposure to whole body vibration causes serious health effects, particularly back pain.

Vertebral endplate damage =>
reduced intervertebral disc nutrition

Most sensitive to 2-10 Hz vibrations



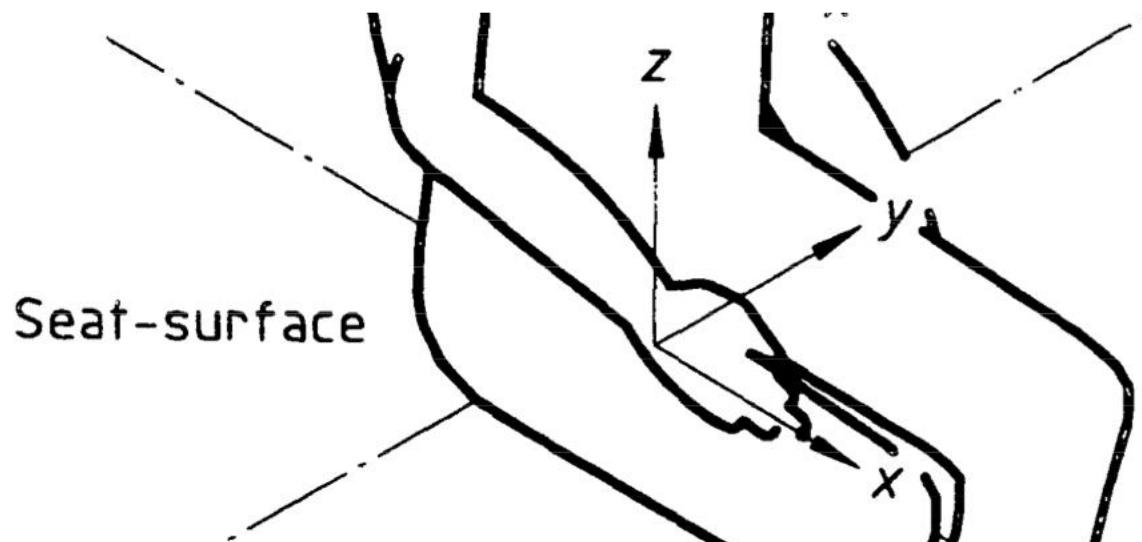


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Vibration amplitude expressed in terms of frequency weighted accelerations

AS 2670.1 / ISO 2631.1

Australian Standard™



Evaluation of human exposure to whole-body vibration

Part 1: General requirements

[ISO title: Mechanical vibration and shock—Evaluation of human exposure to whole-body vibration, Part 1 General requirements]





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Two primary measures of vibration amplitude

root mean squared amplitude (r.m.s) m/s²

$$a_w = \left[\frac{1}{T} \int_0^T a_w^2(t) dt \right]^{\frac{1}{2}}$$

Vibration Dose Value (VDV) m/s^{1.75}

$$VDV = \left\{ \int_0^T [a_w(t)]^4 dt \right\}^{\frac{1}{4}}$$

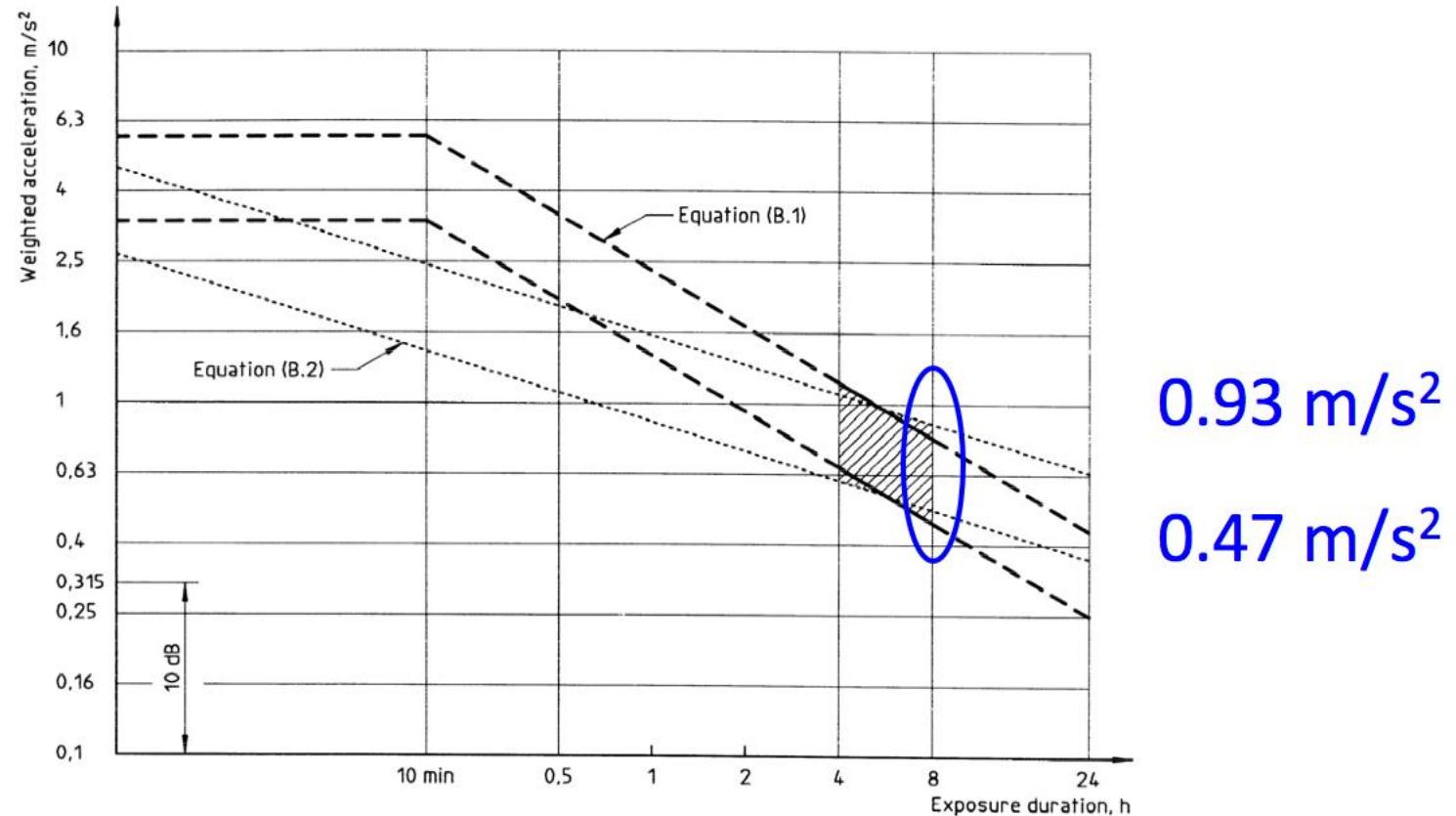
VDV more sensitive to high amplitude jolts & jars





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AS2670.1 / ISO 2631.1 Health Guidance Caution Zone



0.93 m/s^2
 0.47 m/s^2

For exposures below the zone, health effects have not been clearly documented and/or objectively observed; in the zone, caution with respect to potential health risks is indicated and above the zone health risks are likely.





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Measurement previously required expensive,
fragile, and relatively complex equipment.

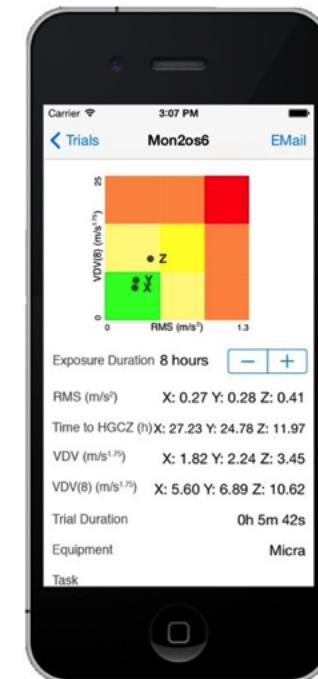




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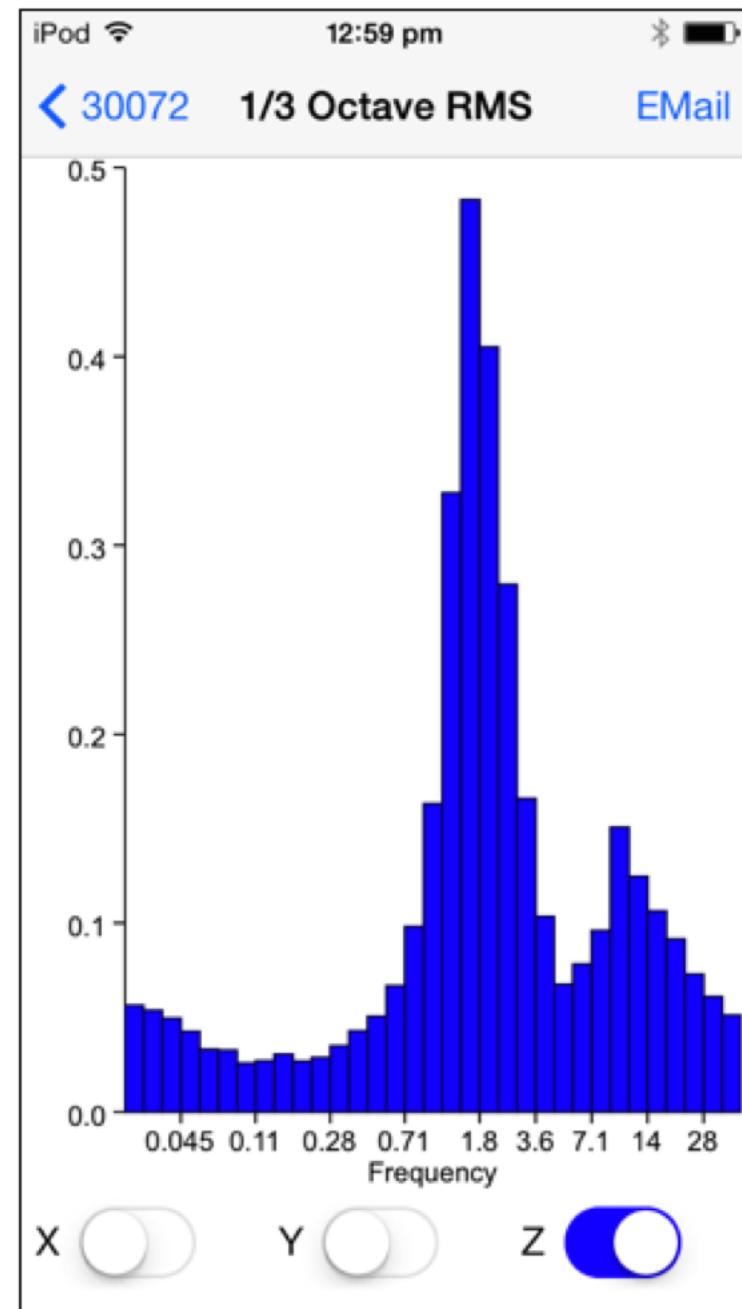
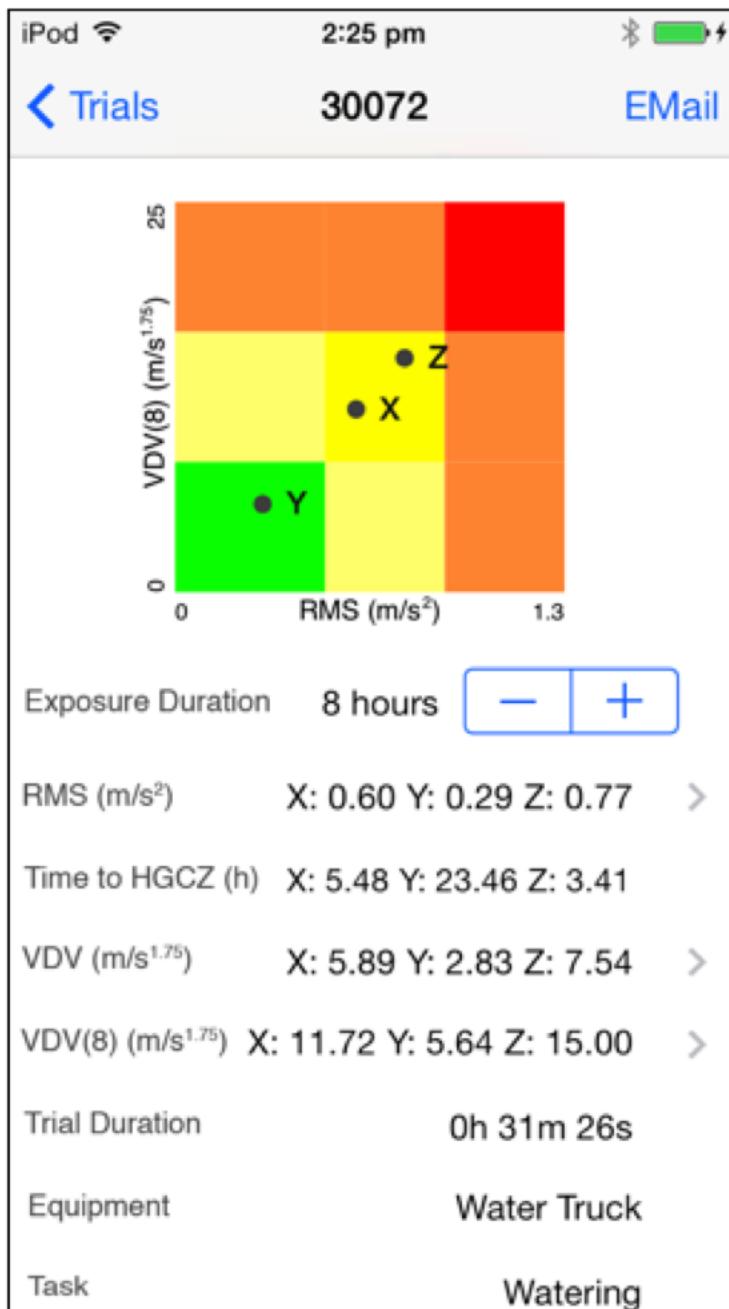
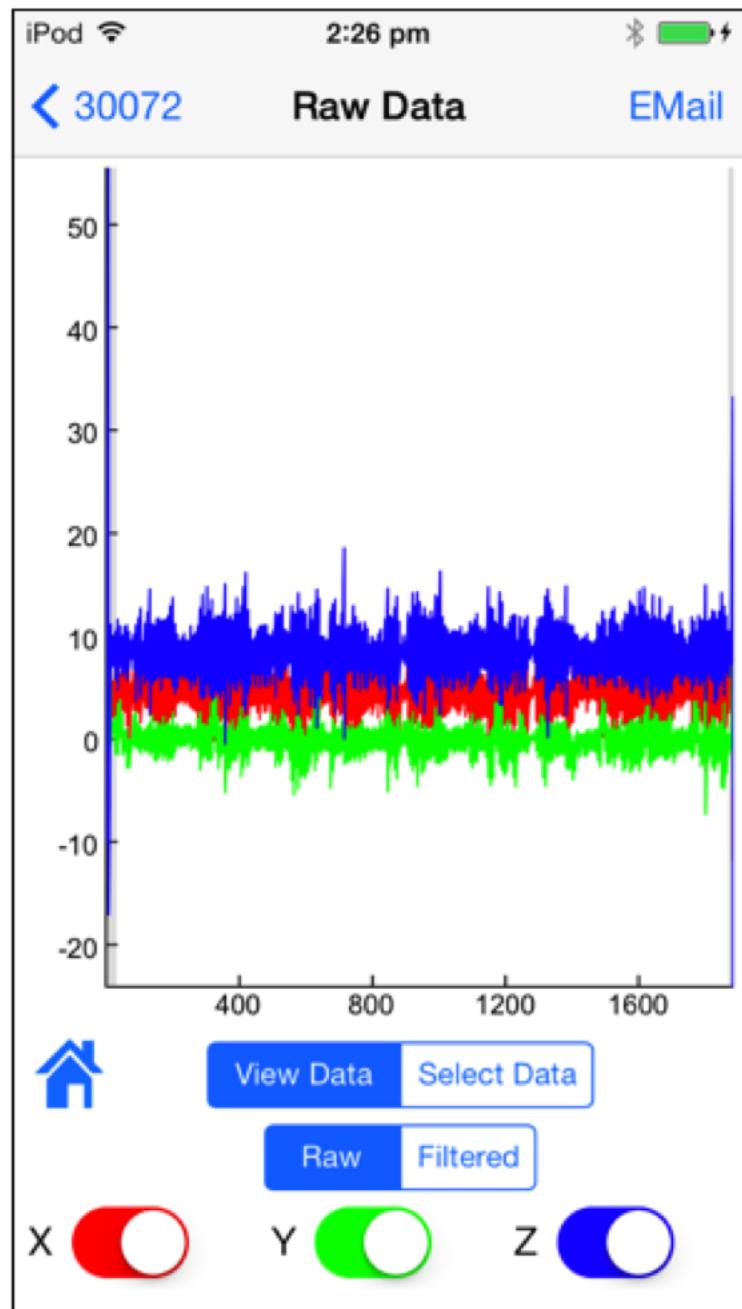
A \$279, 16 Gb ipod touch incorporates an accelerometer which is capable of measuring whole-body vibration using free WBV ap.

- Sensitivity = 0.01 m/s²
- Range +/- 22 m/s²
- Sampling rate - approx 90 Hz
- Stores 2000+ hours data
- 6 mm x 60 mm x 120 mm
- >24 hour collection time

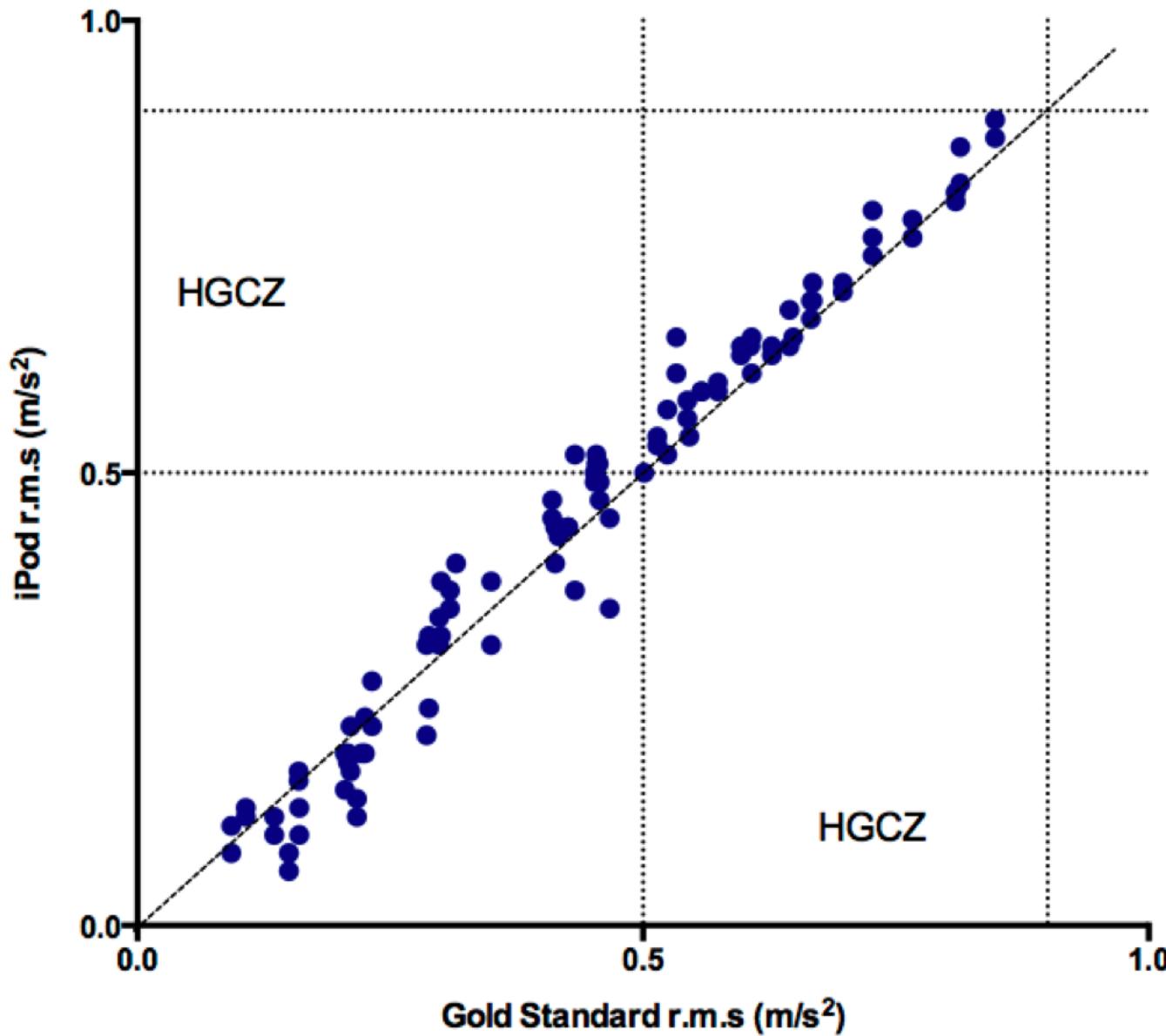


Available on the
App Store





WBV iOS ap accuracy

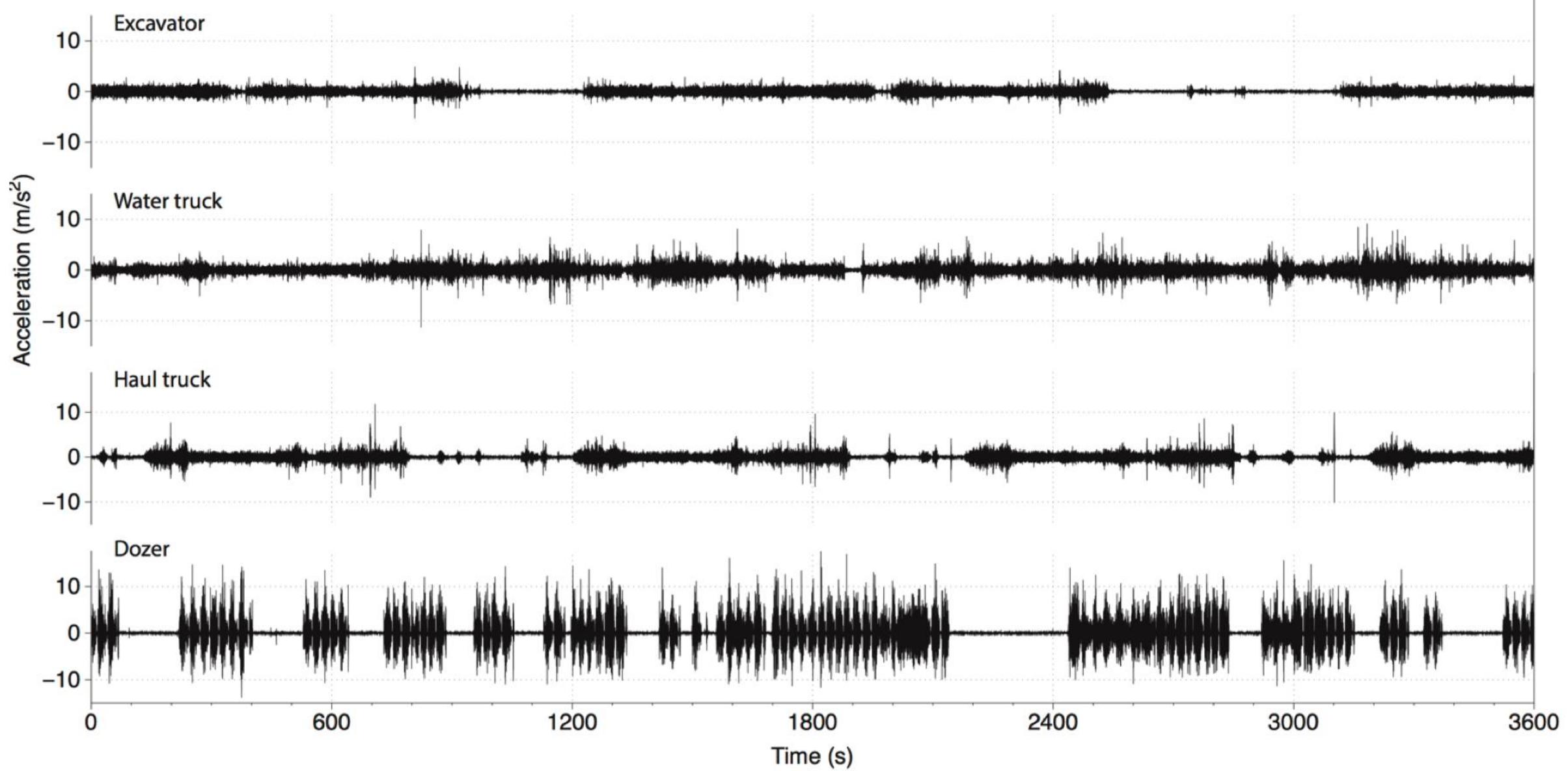


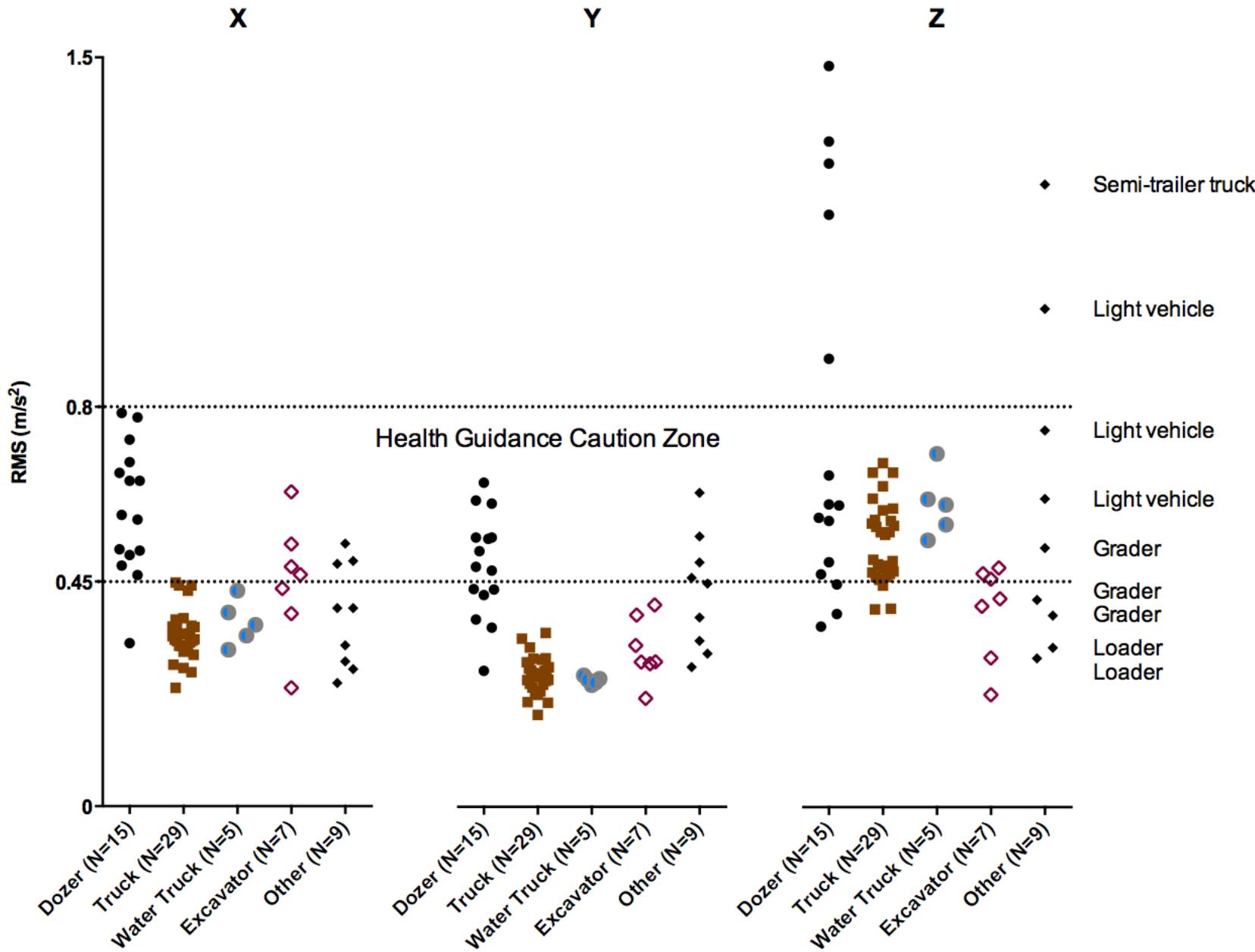
Wolfgang, R. & Burgess-Limerick, R. (2014) Using consumer electronic devices to estimate whole-body vibration exposure. *Journal of Occupational and Environmental Hygiene*. 11:6, D77-D81.

Wolfgang, R., Di Corletto, L., & Burgess-Limerick (2014). Can an iPod Touch be used to assess whole-body vibration associated with mining equipment? *The Annals of Occupational Hygiene*, 58, 1200-1204.

Burgess-Limerick, R. & Lynas, D. (2015) An iOS application for evaluating whole-body vibration within a workplace risk management process. *Journal of Occupational and Environmental Hygiene*, 12, D137-D142.

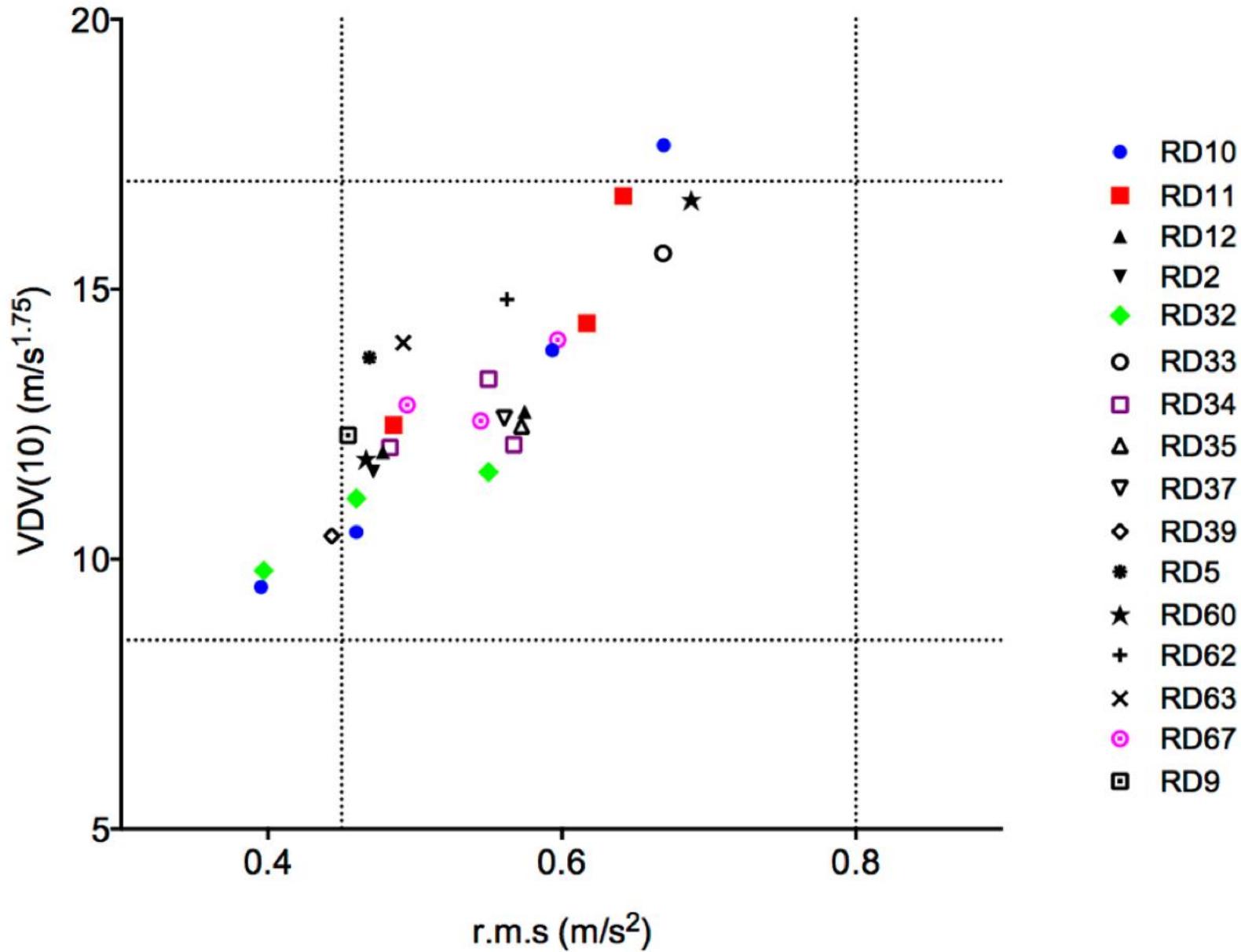
Surface Coal Mining Mobile Plant

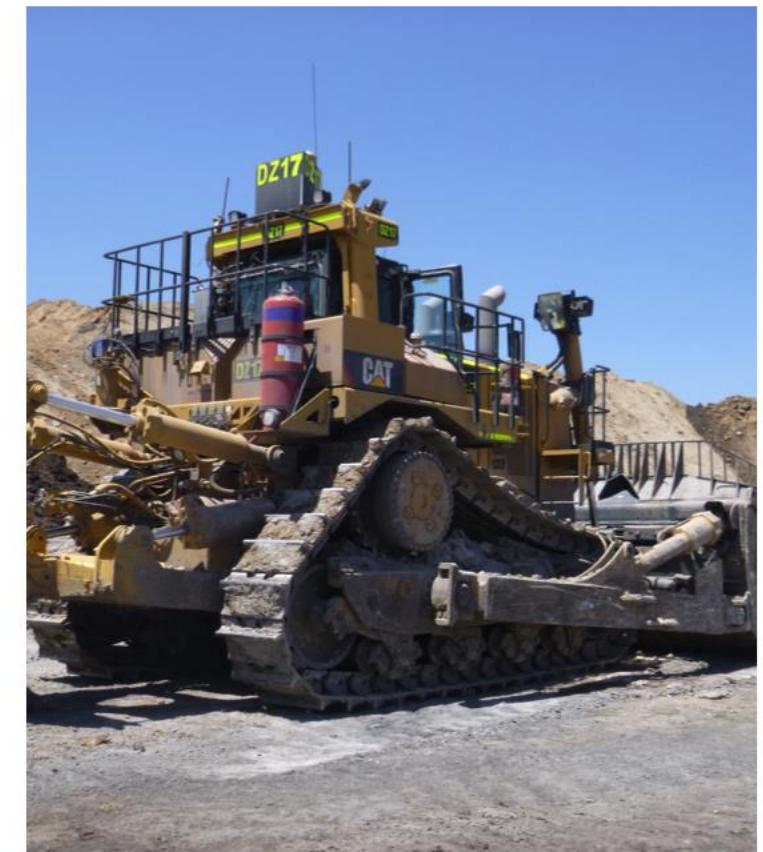
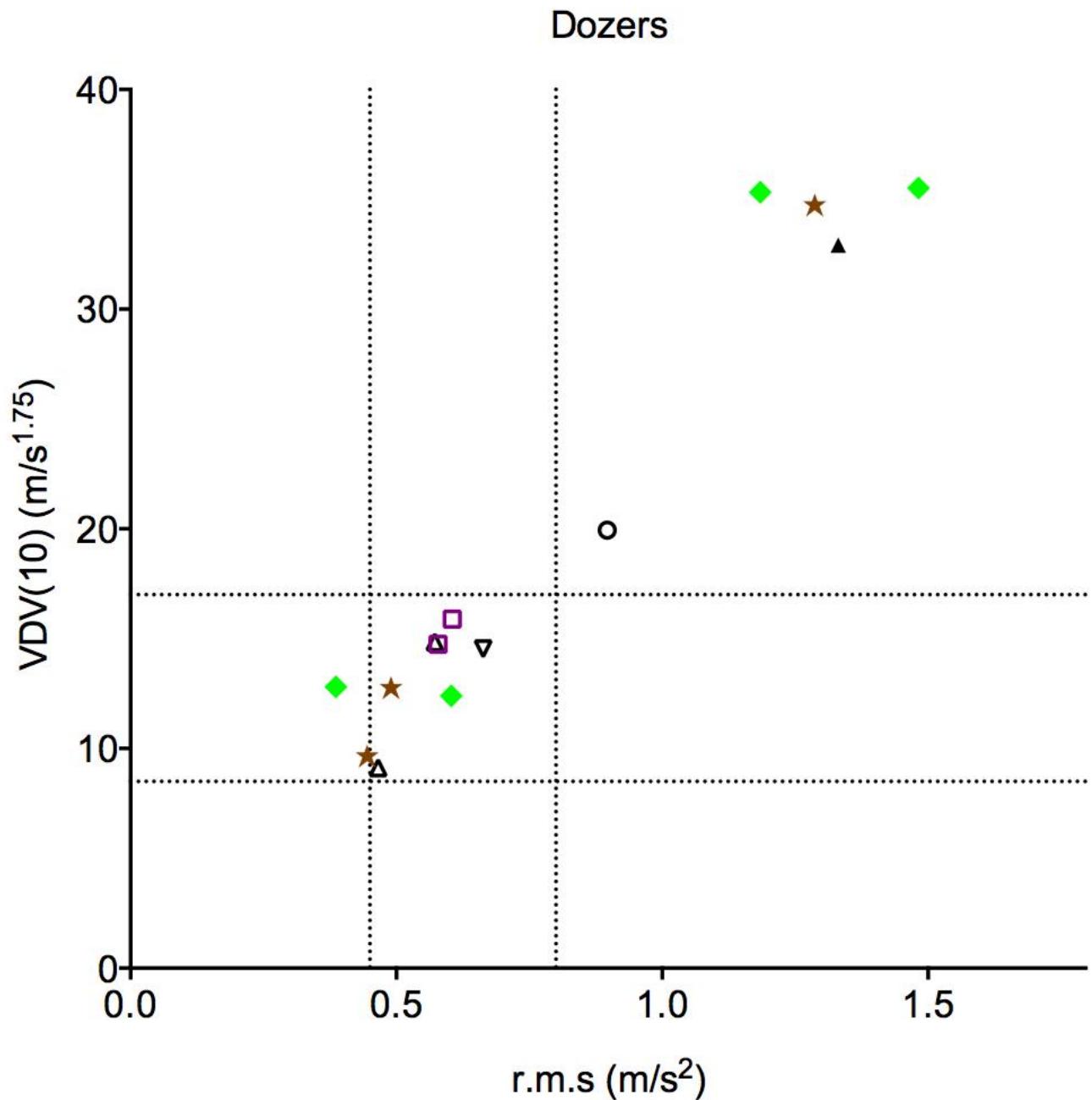




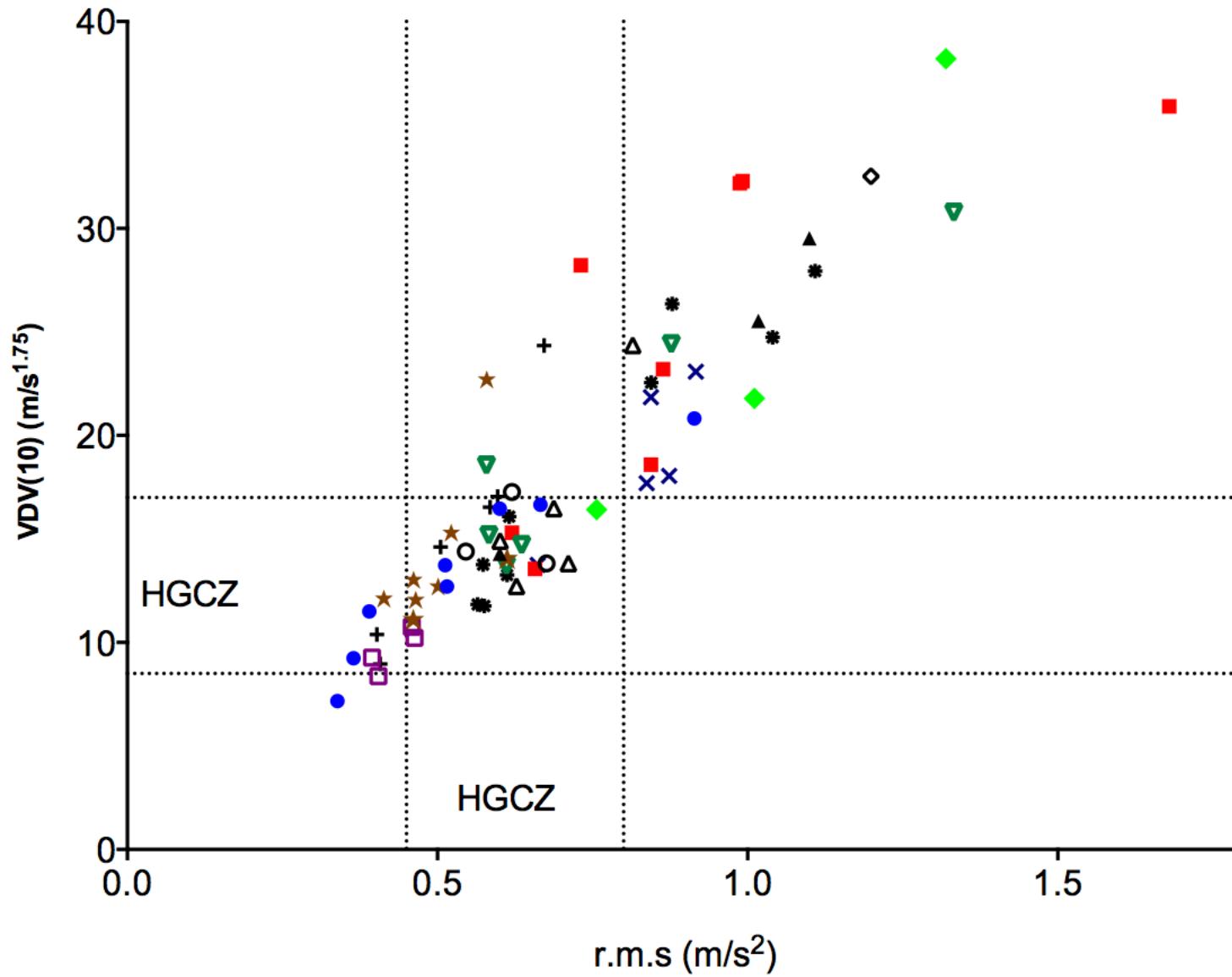
65 long duration measurements from equipment in operation at a surface coal mine (mean duration 317 minutes)

Dump trucks





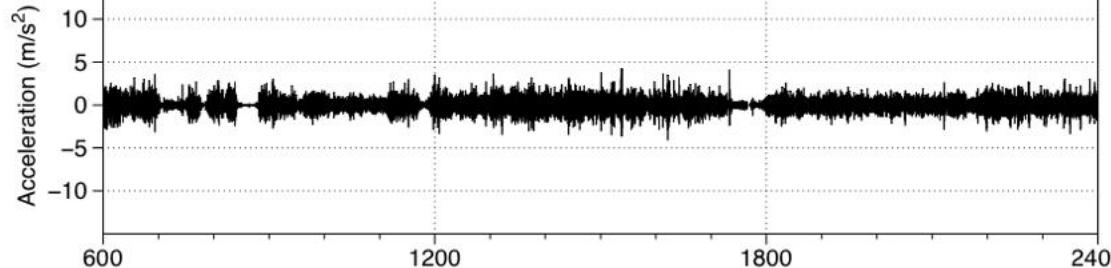
Dozers



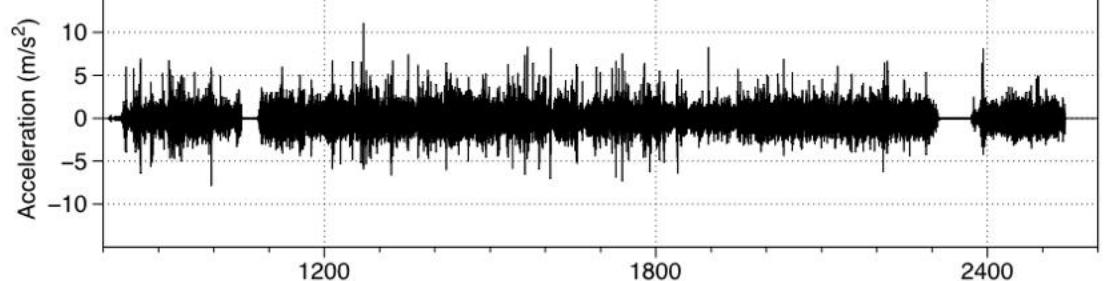
Additional long duration measurements from dozers in operation at a surface coal mine (mean duration 440 minutes)

Further work underway to determine causes of extreme vibration values

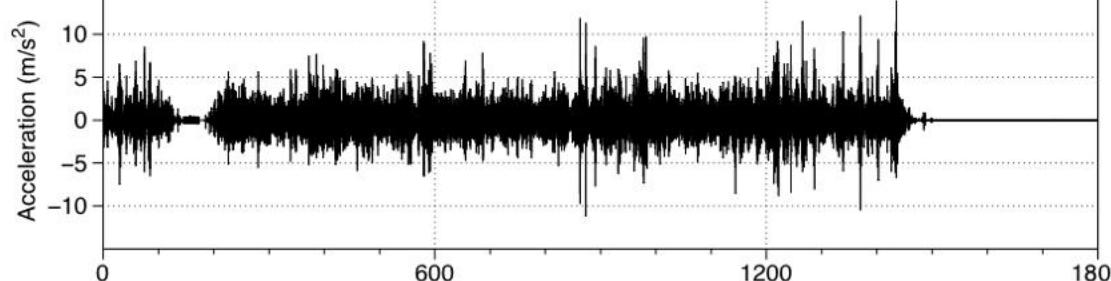
Transport driver vertical whole-body vibration



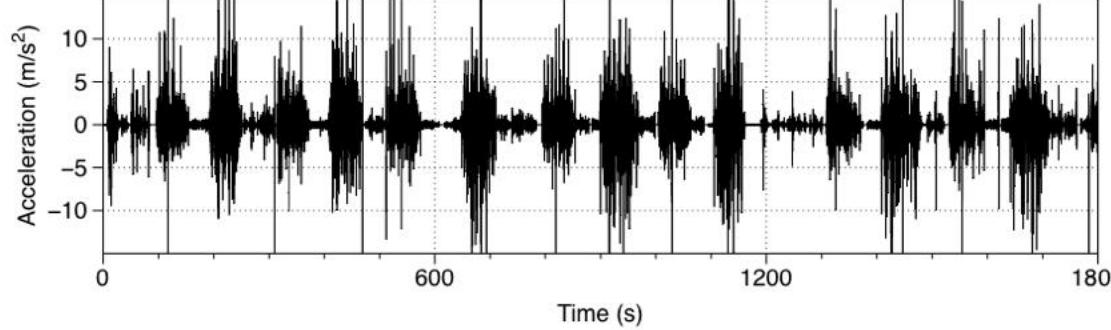
Transport rear seat vertical whole-body vibration



LHD vertical whole-body vibration

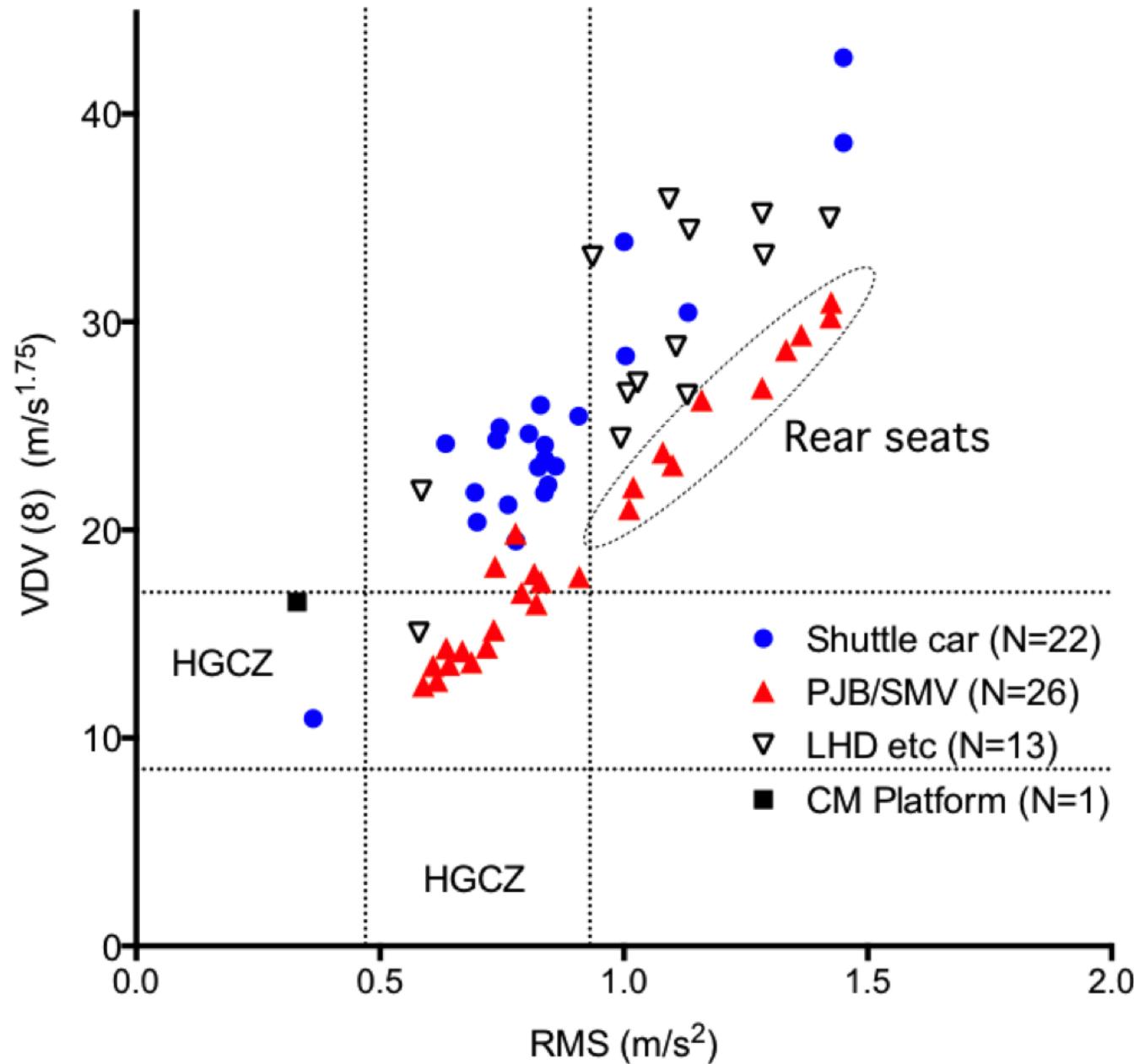


Shuttle car vertical whole-body vibration



Underground Coal Mining Mobile Plant





62 duration measurements
from equipment in operation
at three underground coal
mines (mean duration 71
minutes)

Further work underway to
examine causes of high
vibrations



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Conclusions

Management of whole body vibration exposure requires regular measurements in conjunction with a comprehensive whole body vibration management plan

Free WBV iOS application is a simple and effective means of gathering the measurements required

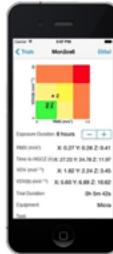


Whole-body vibration management

Operators of mining equipment are exposed to high amplitude whole-body vibration. This exposure is strongly associated with the subsequent development of back pain and other adverse health effects. Managing these exposures requires systematic and regular measurement of vibration amplitudes as part of a comprehensive whole-body vibration management plan, however current "gold-standard" measurement devices are expensive and complex.

This research program has developed and validated an iOS application which allows an iPod Touch to be used to estimate whole-body vibration exposure. Preliminary investigations funded by Rio Tinto Coal were promising and funding was awarded from the Coal Services Health and Safety Trust (CSHST) to develop and validate an iOS application (WBV). The subsequent stage of the research, funded by the Australian Coal Association Research Program, assessed the use of the application at surface coal mines and further funding from CSHST was awarded to undertake data collection at three NSW underground coal mines. Reports of these projects are available.

Interest from potential industry collaborators is invited. Please contact Prof Robin Burgess-Limerick, Minerals Industry Safety and Health Centre, The University of Queensland.



Whole-Body Vibration resources

- Whole-body vibration management plan
- Whole-body vibration training slides
- User manual
- Technical specifications
- Publications and other resources
- WBVAnalysis (Java application, instructions - Needs Java JDK)



ergonomics.uq.edu.au/wbv





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Acknowledgments



Coal Services Health & Safety Trust project 20624 & project 20638



Australian Coal Association Research Program project C23022

Project website: ergonomics.uq.edu.au/wbv

