# The Dangers of Equipment & Vehicle Interaction (are we gambling with the risk?)

Presented by Cres Bulger (Inspector Of Mines - DNRM)



# **Contents**

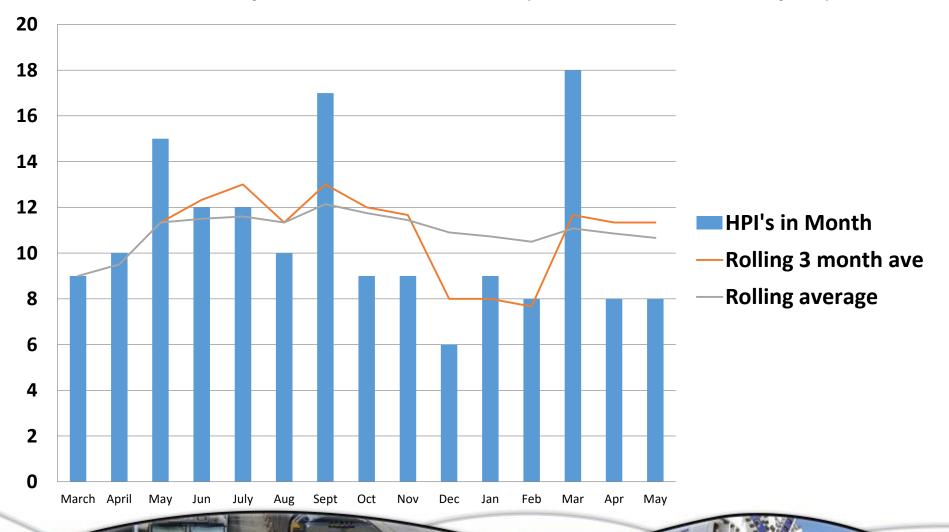
- This presentation explores recent HPI data and prior history from within open cut coal mines
- Purpose of the presentation is to promote the implementation of hard controls to manage the risk, and review safety & health management system effectiveness
- During the past 50yrs, Qld open cut coal mines have seen 14
  fatalities occur from mobile equipment and vehicle
  accidents and 8 of these were as a result of collisions



#### HEALTH & SAFETY CONFERENCE 2016

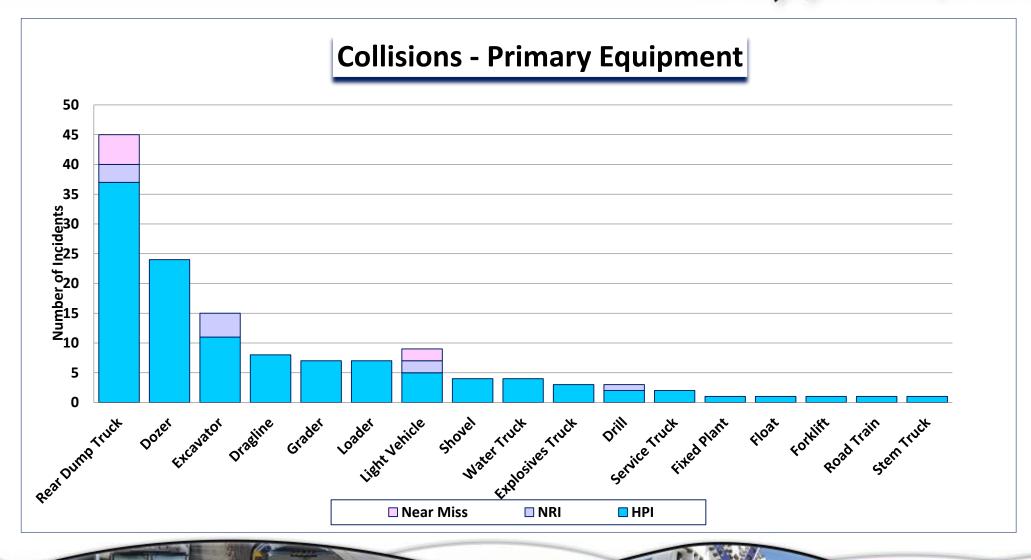
a Past forgotten is a Future repeated

Collisions by Month - Bowen Basin (1st Mar-15 to 31st May-16)





#### HEALTH & SAFETY CONFERENCE 2016



#### HEALTH & SAFETY CONFERENCE 2016





#### HEALTH & SAFETY CONFERENCE 2016



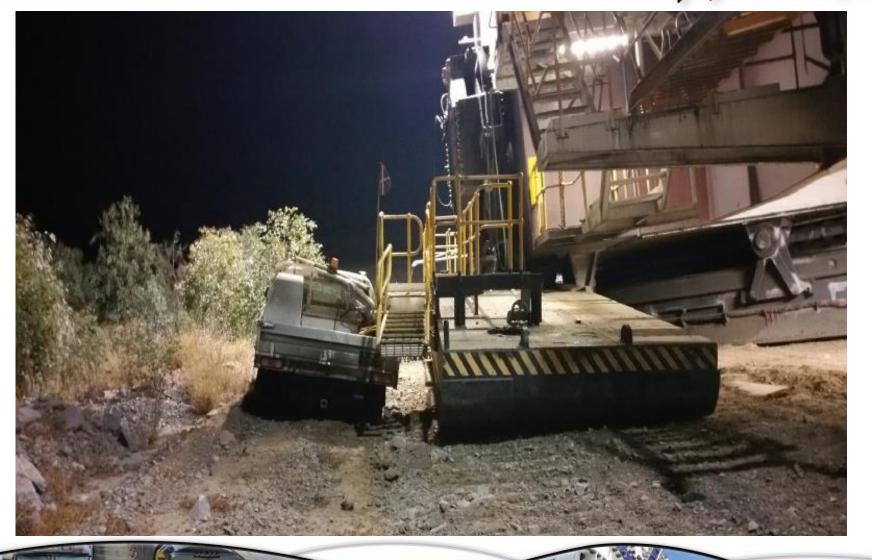


#### HEALTH & SAFETY CONFERENCE 2016





#### HEALTH & SAFETY CONFERENCE 2016





#### HEALTH & SAFETY CONFERENCE 2016





#### HEALTH & SAFETY CONFERENCE 2016





# HEALTH & SAFETY CONFERENCE 2016





#### HEALTH & SAFETY CONFERENCE 2016



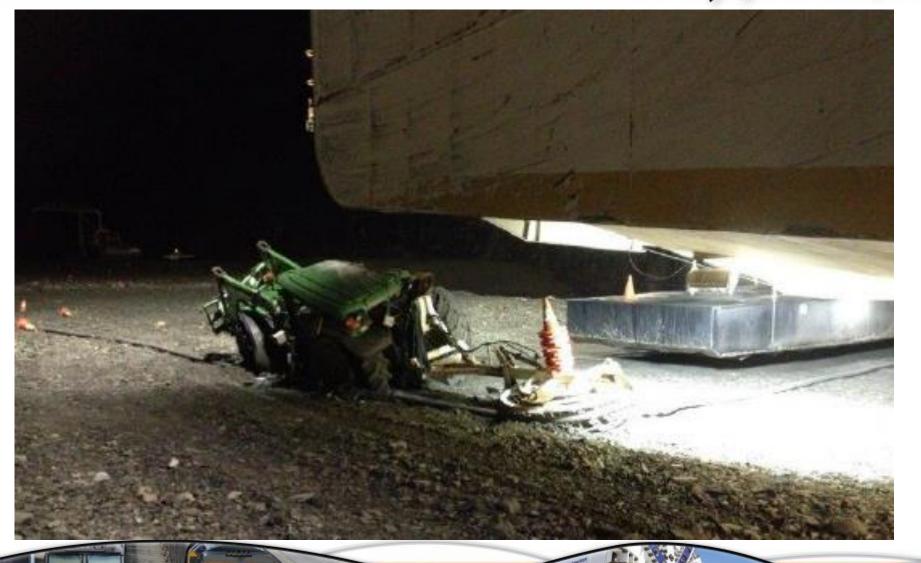


#### HEALTH & SAFETY CONFERENCE 2016



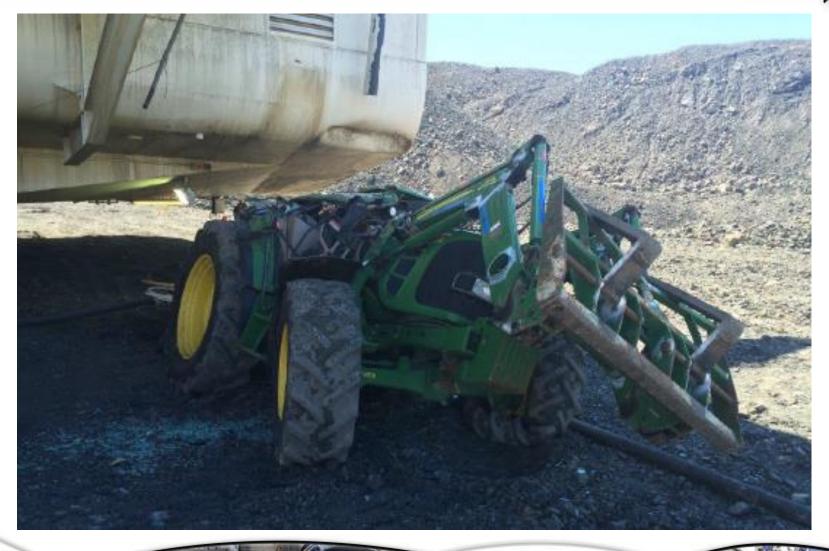


## HEALTH & SAFETY CONFERENCE 2016





#### HEALTH & SAFETY CONFERENCE 2016





HEALTH & SAFETY CONFERENCE 2016





#### HEALTH & SAFETY CONFERENCE 2016







# Principal Hazard Management Plan

- Has your risk assessment identified every potential risk situation that could result in a collision?
- Does your PHMP contain controls that effectively manage the risks identified in the risk assessment?
- Have industry best practices and leading technologies been considered as controls? (Collision avoidance system, automation, roads designed that ensures equipment segregation etc.)





# **Industry Controls (Strong)**

- Collision avoidance technology (Safemine etc.)
- Specifications for mine road design and construction, including intersections and mobile equipment parking areas
- Segregation of light and medium vehicles from heavy mobile equipment





# **Industry Controls (Strong)**

- Restricted access in operating circuits by having Active
  Mining Areas (AMA's) or High Risk Zones (HRZ's) in place at
  dig faces and dump areas (use of lookouts etc.)
- Vehicle Monitoring Systems
- Cameras fitted on mobile equipment and vehicles. One mine that implemented this initiative has reported a significant decrease in incidents and equipment damage





# **Industry Controls (Not so Strong)**

- Safe Work Procedures and Safe Work Instructions
- Training (including work area familiarisations)
- Signage and delineation





# **Industry Controls (Not so Strong)**

- Documented shift inspections with a checklist (Supervisor and Open Cut Examiner), and formal task observations
- Limited number of people authorised to drive on site, and only allowed to drive in your coded area
- Fitness For Work policies (Alcohol, Drugs, Fatigue, Physical & Psychological impairment)





# **Managing the Controls**

- All controls for mobile equipment and vehicle interactional hazards should be treated as critical controls. Are they at your mine?
- Do you have adequate processes in place to continually monitor these critical controls for their effectiveness?
- Does your mine formally audit all of these interaction critical controls for their effectiveness? And how frequently does your mine audit these critical controls?





# **Investigation Causal Factors**

- Findings often identify procedural breaches as a major causal factor
- Findings often identify individual behaviour as a major causal factor
- Some investigations do not consider the hard controls which were missing, and could have prevented the incident occurring if they were in place (mine road design that ensures segregation of equipment from light vehicles, collision avoidance technology, AMA's or HRZ's etc.)





# Continuing into the future

- If we continue to rely heavily on procedures, training and people behaviour are we always going to get the same outcomes that we've always got?
- If we implement hard controls (e.g. collision avoidance technology, automation, design mine roads that segregate heavy equipment from light vehicles) will we then stop playing a game of chance with mobile equipment and vehicle interaction?











# Takeaway from this paper

- Interaction of mobile equipment and vehicles is a major hazard in all open cut coal mines that coal mine workers are exposed to every minute of every day.
- History shows many lives are lost as a result of mobile equipment and vehicle accidents, and this is not acceptable.
- Check and review your safety and health management system to ascertain that you have adequate and effective controls in place to ensure that the level of risk to coal mine workers is as low as reasonably achievable.





## **Presented by Cres Bulger**

(Phone 0749360198 or email <a href="mailto:Creswick.Bulger@dnrm.qld.gov.au">Creswick.Bulger@dnrm.qld.gov.au</a>)

Thanks for your interest

Questions???

