OCCUPATIONAL HEALTH HAZARDS IN MINERALS EXPLORATIONASSESSING THE KNOWN AND UNKNOWN.

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Introduction

- Challenges facing the mineral exploration industry.
- Likely health hazards for Mineral Exploration workers.
- Risk assessing health hazards- Where do I start???
 - Identify
 - Assess
 - Control



WHY?

Minimise the risk of ill health from exposure to workplace stressors.

- Occupational Disease
- Legislative Requirements



CHALLENGES

- Resourcing
- Transient workforce
- Remote work areas
- Work environment
- Limited access to maintenance facilities
- Variable mineralisation
- Competitive cost driven market
- Lack of engineering controls in industry



HEALTH HAZARDS

Health hazards may come in the form of:

- Biological hazards
- Chemical hazards
- Ergonomic hazards
- Physical hazards



TYPICAL EXPLORATION HEALTH HAZARDS

May include, but not limited to:

- Airborne Particulates
- Noise
- Vibration
- Naturally Occurring Radioactive Material (NORM)
- Thermal Stress
- UV Radiation
- Chemicals
- Ergonomics
- Water



AIRBORNE PARTICULATES- A CLOSER LOOK



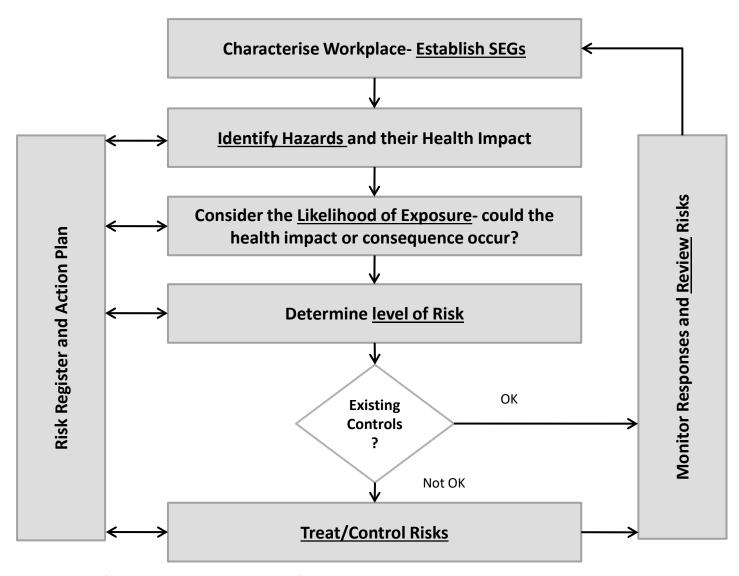
AIRBORNE PARTICULATES- A CLOSER LOOK



- Inhalable Dust
- Respirable Dust
 - Crystalline Silica
- Coal Dust
- Heavy Metals
- Asbestiform
- NORM

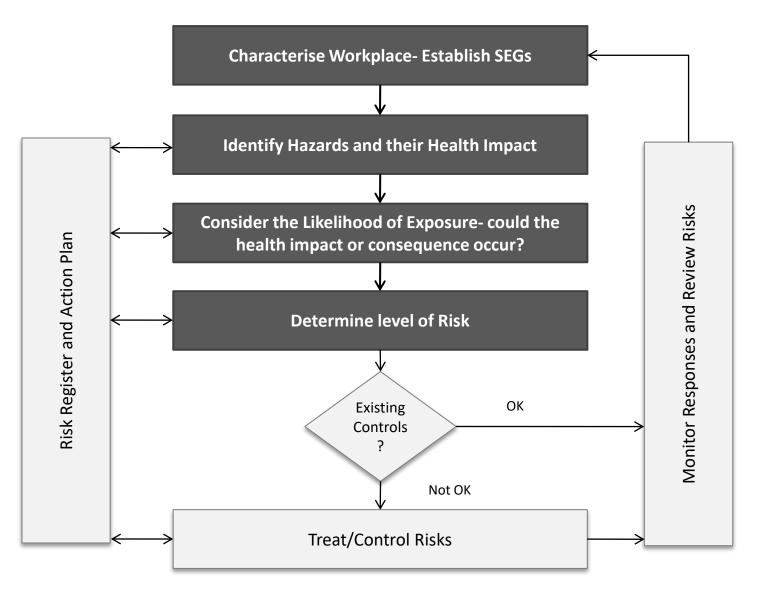


HEALTH HAZARD RISK MANAGEMENT MODEL



Source: Australian Institute of Occupational Hygienists- Simplified Occupational Risk Management Strategies.

HEALTH HAZARD RISK MANAGEMENT MODEL- PRESENTATION FOCUS



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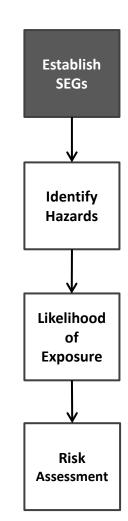


Source: Australian Institute of Occupational Hygienists- Simplified Occupational Risk Management Strategies.

1. ESTABLISH SEG'S

Similar Exposure Groups = SEG's

- Grouping of employees/contractors whose exposure to health hazards are similar.
- Risk management applied to a group rather than each individual.
- No simple way to define groups accurately. Commonly by role:
 - RC Driller
 - RC Offsider
 - RC Field Technician
 - RC Geologist
 - Diamond Driller
 - Diamond Drill Offsider
 - Supervisor/Technical
 - Etc.



2. HAZARD IDENTIFICATION & CONSEQUENCE

- Health hazards may change from site to site or even between drill holes.
- Systematic process to identify hazards:
 - Consider: Biological, Chemical, Physical & Ergonomic Hazards.
 - Culmination of Information at hand.
 - "Walkthrough Survey"
 - Consequence rating
- Walkthrough Survey
 - Process to identify and characterise hazards on site.
 - May involve:
 - —Staff discussions, inspections, environment, products, methods.



2. HAZARD IDENTIFICATION & CONSEQUENCE [CONT]

After hazards are identified, define consequence for each.
 Example qualitative consequence scale:

| RATING | CONSEQUENCE | DESCRIPTION | | | | | |
|--------|-------------|---|--|--|--|--|--|
| 5 | SEVERE | Can cause multiple fatalities or significant irreversible | | | | | |
| | | effects. | | | | | |
| 4 | MAJOR | Can cause a single fatality or irreversible health | | | | | |
| | | effects or disabling illness to one or more persons. | | | | | |
| 3 | MODERATE | can cause severe, reversible health effects of concern- | | | | | |
| | | could result in a LTI. | | | | | |
| 2 | MINOR | Can cause reversible health effects of concern that | | | | | |
| | | would typically result in a MTI. | | | | | |
| 1 | NEGLIGIBLE | Can cause reversible health effects of little concern | | | | | |
| | | that would result in a FAI at the most. | | | | | |

Source: Australian Institute of Occupational Hygienists- Simplified Occupational Risk Management Strategies & AS4360:2004

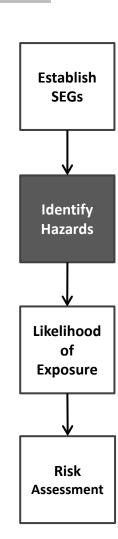
For example:

— Asbestos= 5

— Silica (RCS)= 5

– Noise= 4

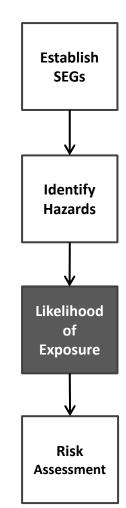
— Vibration= 3



3. Exposure Characterisation & Likelihood

- Assessment may be 'Qualitative' or 'Quantitative'
- Exploration: initial <u>qualitative</u> assessment?
- Perform follow up <u>quantitative</u> assessment if:
 - Exposures could exceed exposure limit
 - Exposure have resulted in complaints or adverse health effects
 - Exposures are to known carcinogens, reproductive toxins or ionising radiation.

— VARIABLE EXPOSURES?



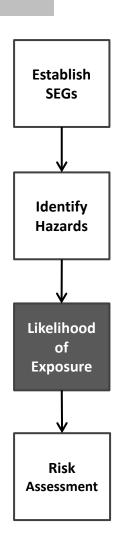
3. Exposure Characterisation & Likelihood [CONT]

- Consolidate appropriate information and define likelihood.
- Likelihood rating will change dependant on variables.

Example qualitative Likelihood scale:

| RATING | LIKELIHOOD | DESCRIPTION | | | | | |
|--------|----------------|--|--|--|--|--|--|
| А | ALMOST CERTAIN | Regular contact with the potential hazard at very high levels. | | | | | |
| В | LIKELY | periodic contact with the potential hazard at very high levels o regular contact with the potential hazard at high levels. | | | | | |
| С | POSSIBLE | periodic contact with the potential hazard at high levels or regular contact with the potential hazard at moderate levels. | | | | | |
| D | UNLIKELY | periodic contact with the potential hazard at moderate levels or regular contact with the potential hazard at low levels. | | | | | |
| E | RARE | Periodic contact with the potential hazard at low levels. | | | | | |

Source: Australian Institute of Occupational Hygienists- Simplified Occupational Risk Management Strategies & AS4360:2004



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4. RISK ASSESSMENT

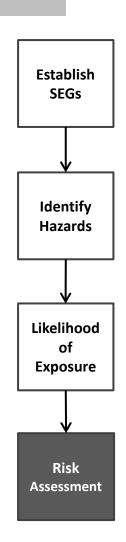
Perform risk assessment so controls can be applied.

Consequence Rating

 Hazards with very low exposure potential do not need to be assessed. Must be recorded and assessed periodically.

Example Risk Assessment Matrix:

| | | UNKNOWN | 1 NEGLIGIBLE | 2 MINOR | 3 MODERATE | 4 MAJOR | 5 SEVERE | | | | | |
|--|------------------------|---------|-----------------|------------|---------------|------------|-------------|--|--|--|--|--|
| | UNKNOWN | | UNKNOWN | | | | | | | | | |
| | A ALMOST CERTAIN | | М | Н | Н | E | E | | | | | |
| | B LIKELY | | М | М | н | Ι | E | | | | | |
| | C POSSIBLE | | L | М | М | н | н | | | | | |
| | D UNLIKELY | | ٦ | L | М | М | н | | | | | |
| | E RARE | | L | L | L | М | М | | | | | |



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Likelihood Rating

brisbane

perth

RISK SCORE MATRIX- EXAMPLE

— For consideration to graphically display results:

| health salving trygiene | HEALTH HAZAF | ۲D | IDE | NTIFI | CA | TIO | N A | ND | AS | SSE | SSN | ΜEΝ | ١T |
|---|---|------|--------------|--|-------|---------|-----------------------|------|---------------------|------------------|------|----------|-------|
| GCG | Printed copies of this document are not controlled. | | | | | | | | | | | | |
| Assessment is based on no controls in place | | | | Qualitative Assessment (Valkthrough Survey, Professional Judgement & Industry Trends) | | | | | | | | | |
| SEG No. | Similar Exposure Group (SEG) Description | We z | RES Regulari | Sifica Dust | Nofse | Hazardo | Substances Substances | Emal | - Adnonites Br-1 | Sidogical (#) | UV B | Modifien | March |
| [ID]001 | RC Driller | | | | | | | | | | | | |
| [ID]002 | RC Offsider | | | | | | | | | | | | |
| [ID]003 | RC Field Technician | | | | | | | | | | | | |
| [ID]004 | RC Geologist | | | | | | | | | | | | |
| [ID]005 | Diamond Driller | | | | | | | | | | | | |
| [ID]006 | Diamond Drill Offsider | | | | | | | | | | | | |
| [ID]007 | Diamond Geologist | | | | | | | | | | | | |
| [ID]008 | Supervisors/Technical | | | | | | | | | | | | |

CONCLUSION

- Exploration projects will have hazards that require risk assessing.
- Systematic process to Identify, Assess and Control.
- May be performed internally by experienced and skilled persons,
 but expert advice must be sought for complex hazards or scenarios.
- Processes allows resources to be applied efficiently where required.



QUESTIONS?

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