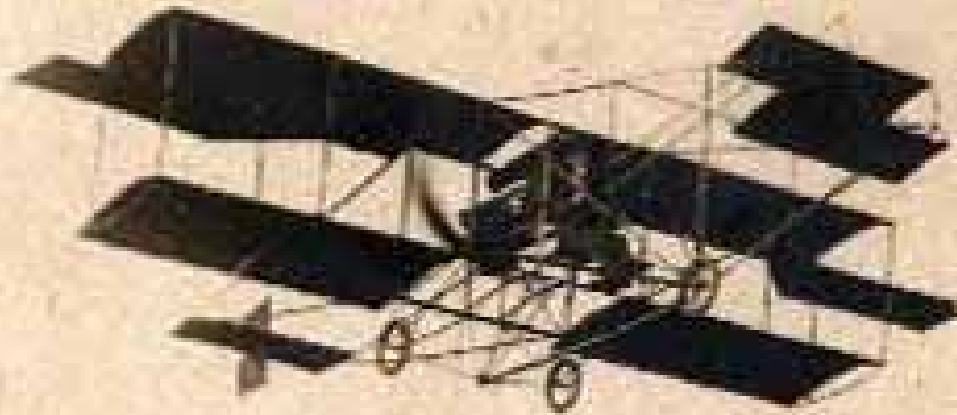


# ***A Data-Driven Approach to Managing Human Factors within the Mining Industry***



**Scott A. Shappell, Ph.D.**  
**Professor**  
**Clemson University**  
**Department of Industrial Engineering**

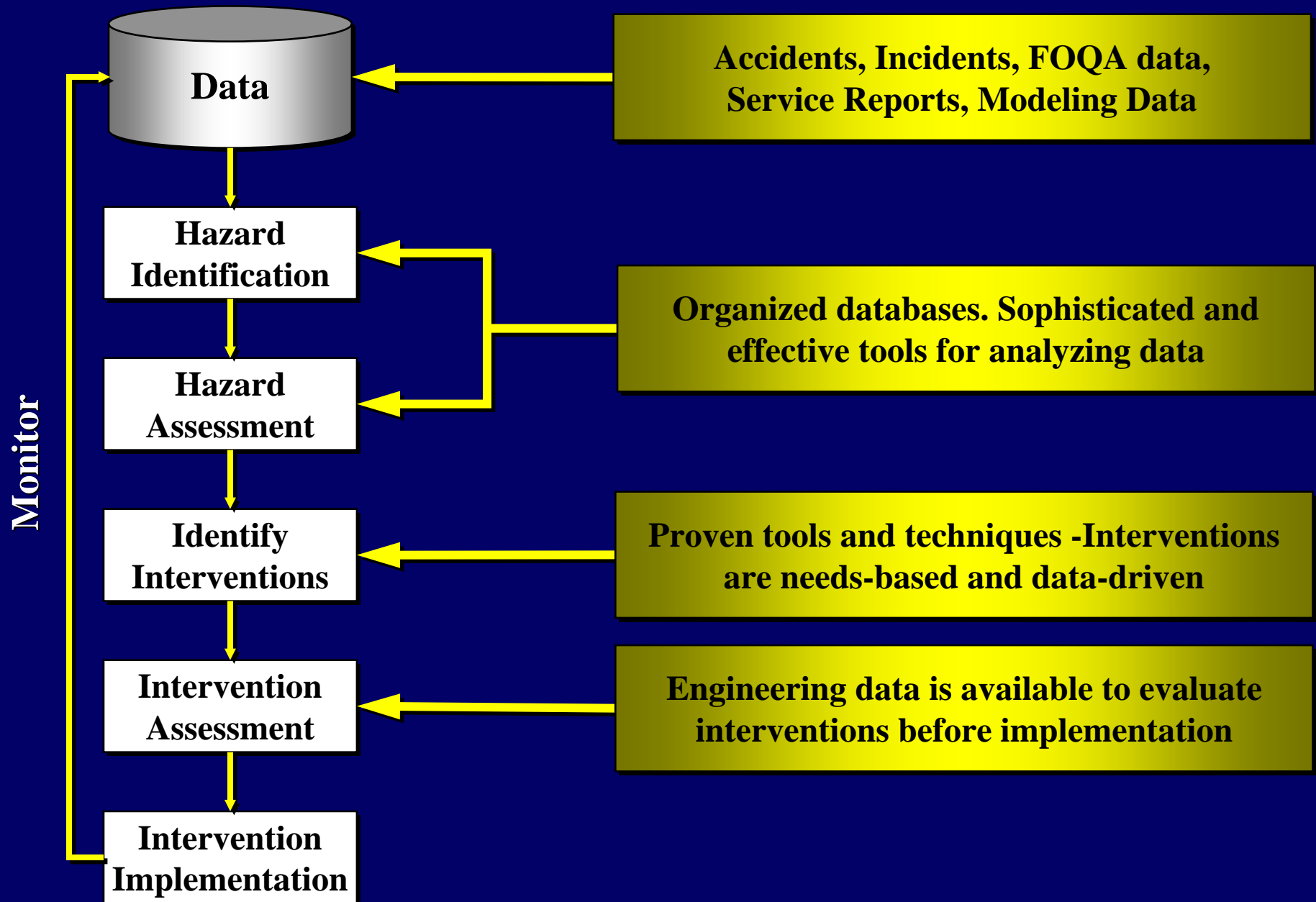


# MISTAKES

IT COULD BE THAT THE PURPOSE OF YOUR LIFE IS  
ONLY TO SERVE AS A WARNING TO OTHERS.

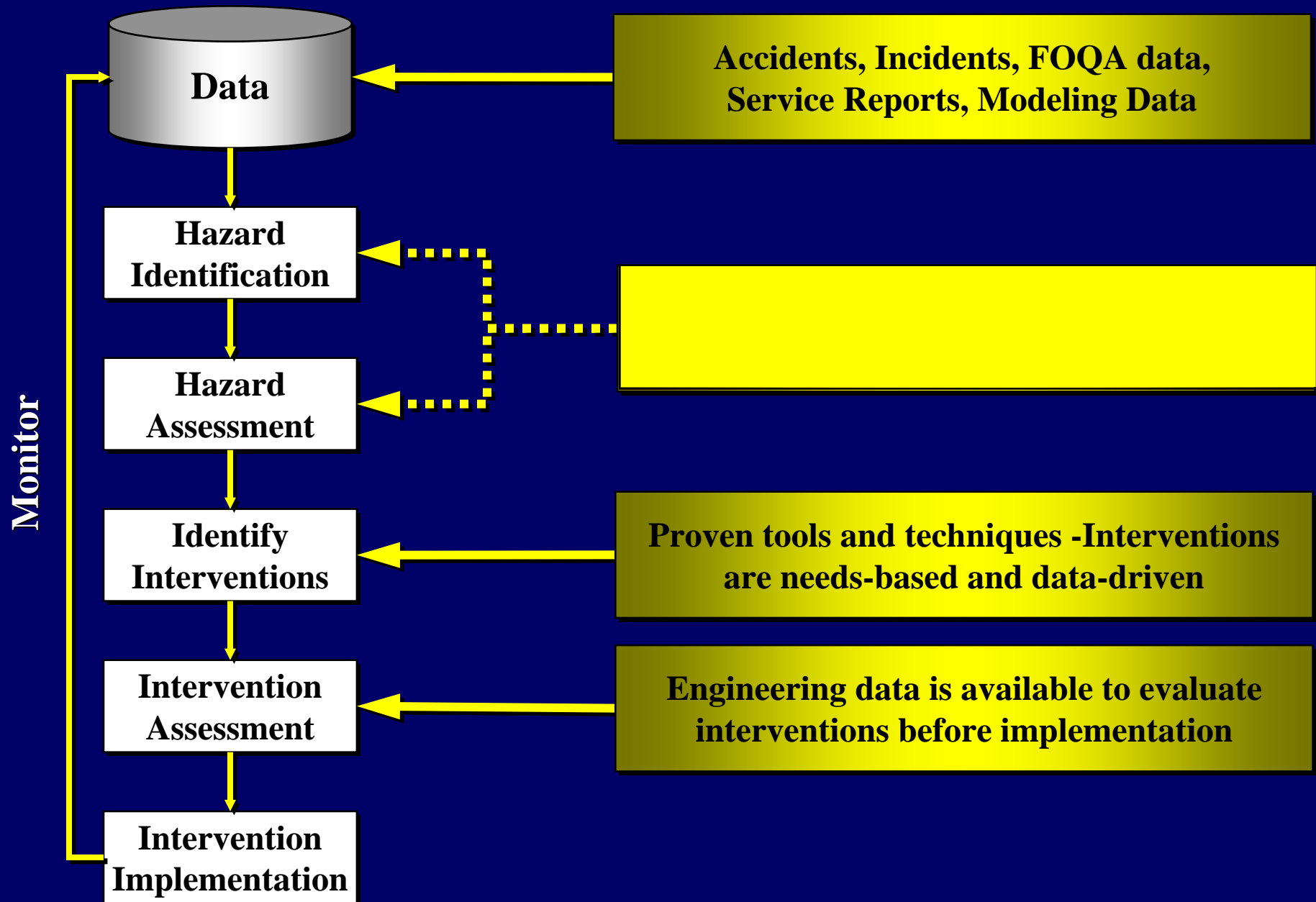
## Safety Management Process

## Engineering Tools and Techniques



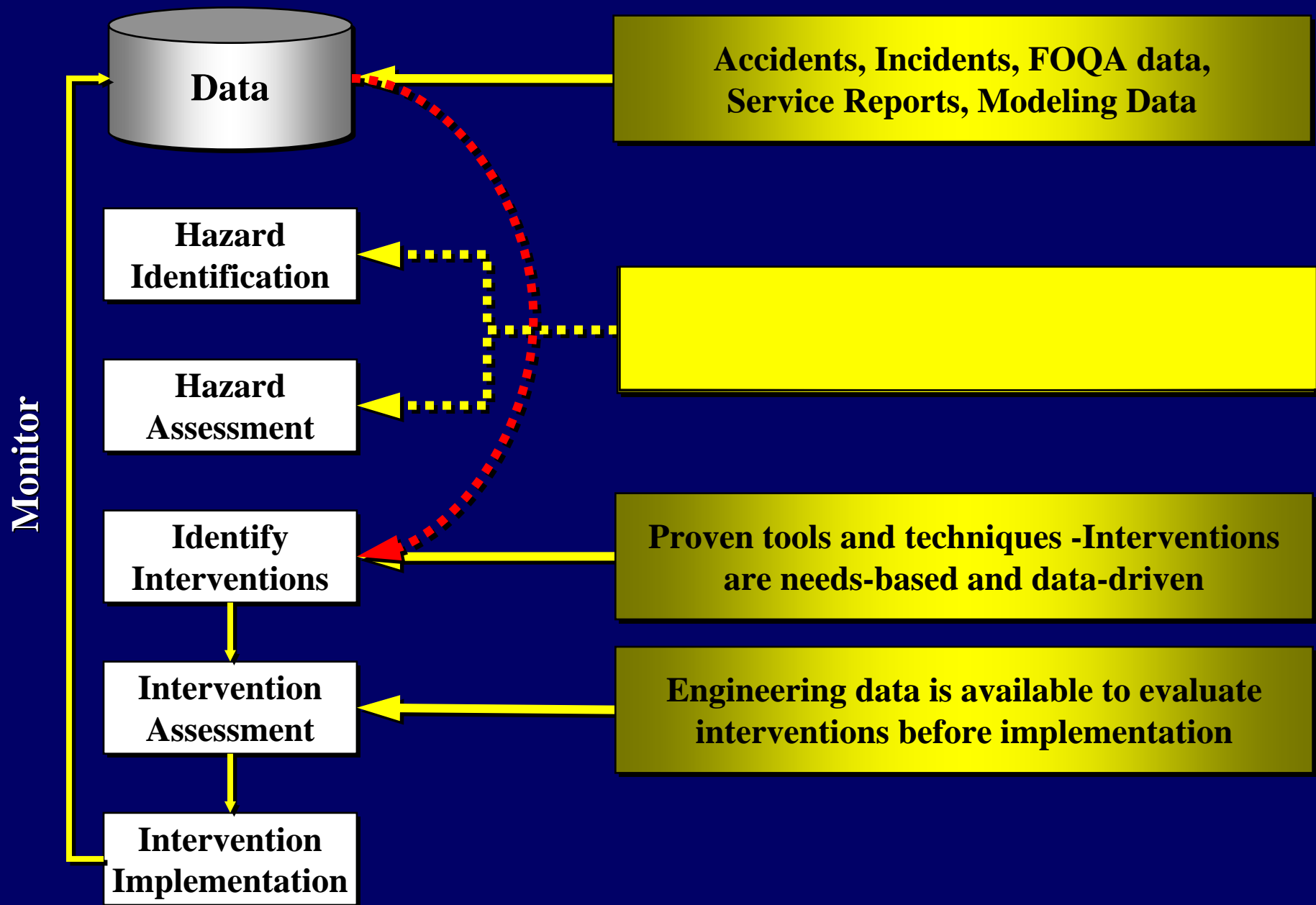
# Safety Management Process

## Human Factors



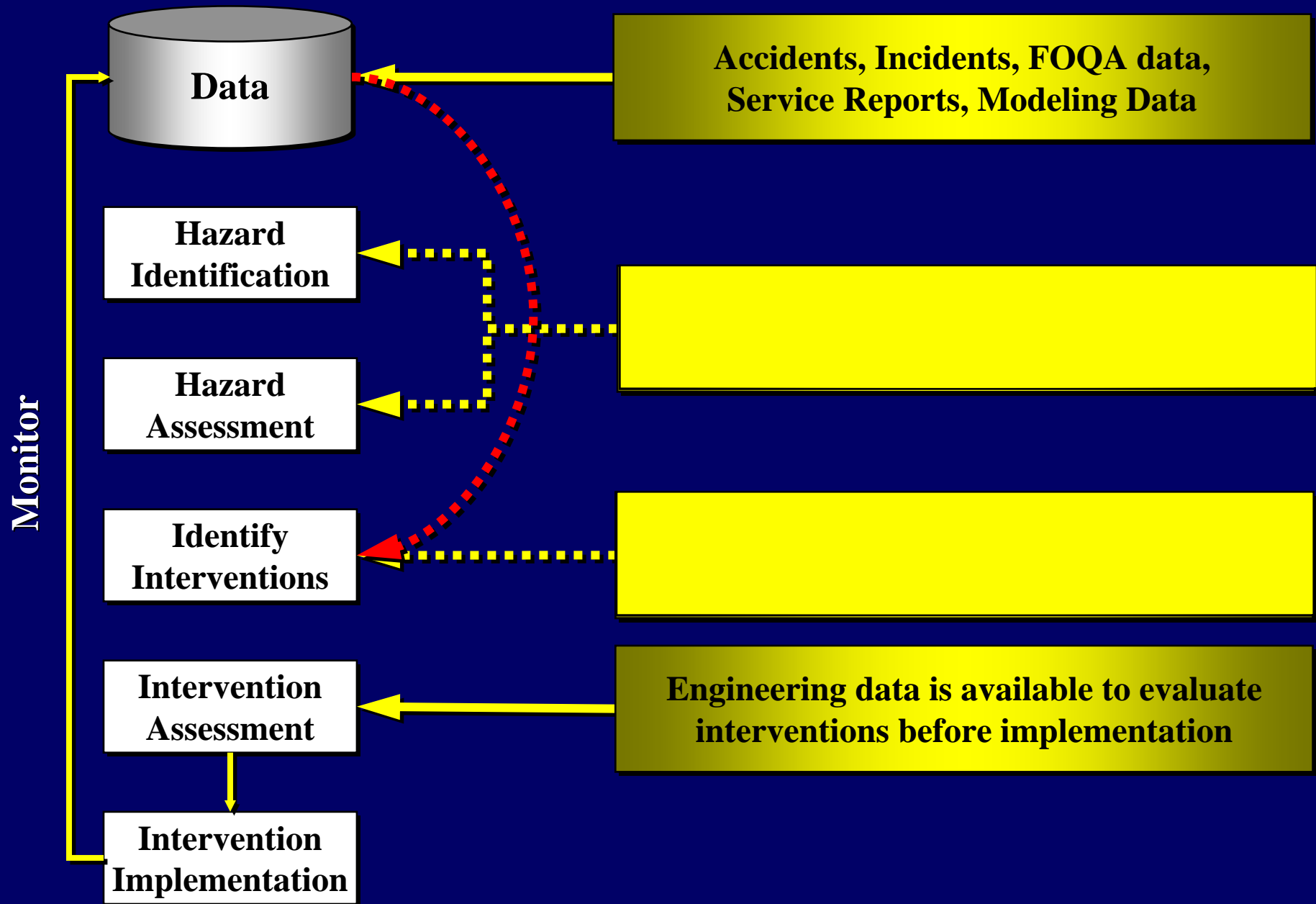
# Safety Management Process

## Human Factors



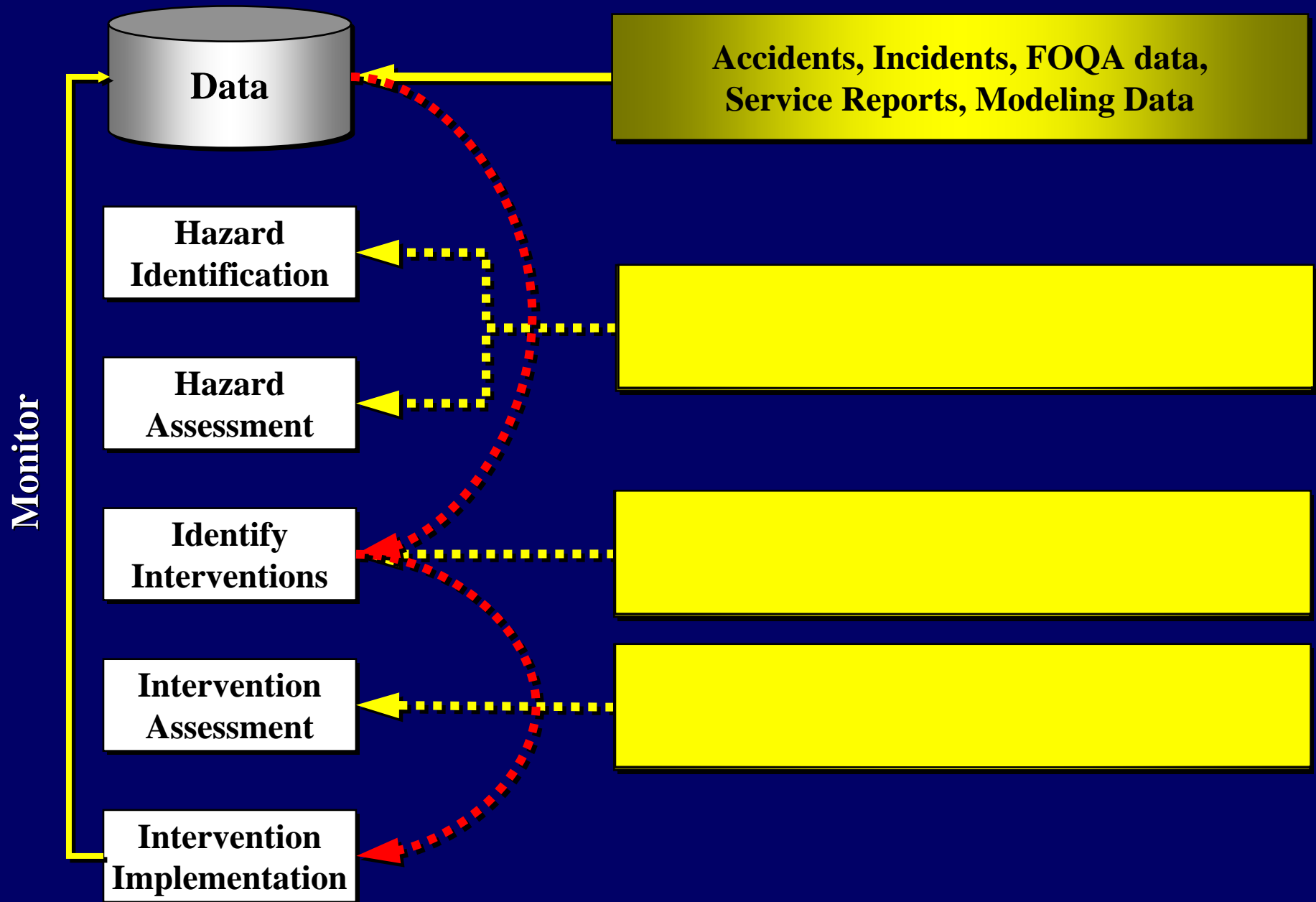
# Safety Management Process

## Human Factors



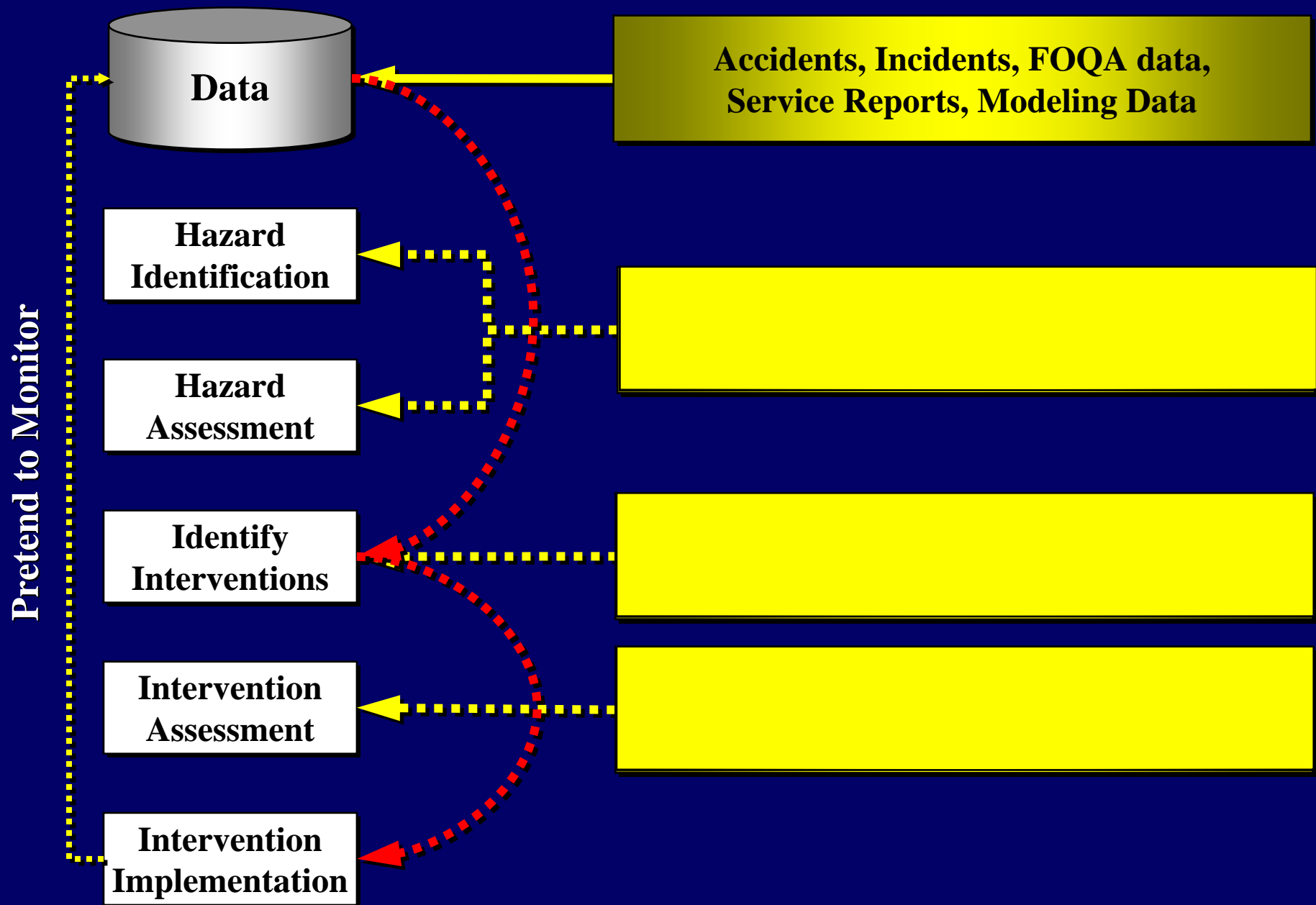
# Safety Management Process

# Human Factors



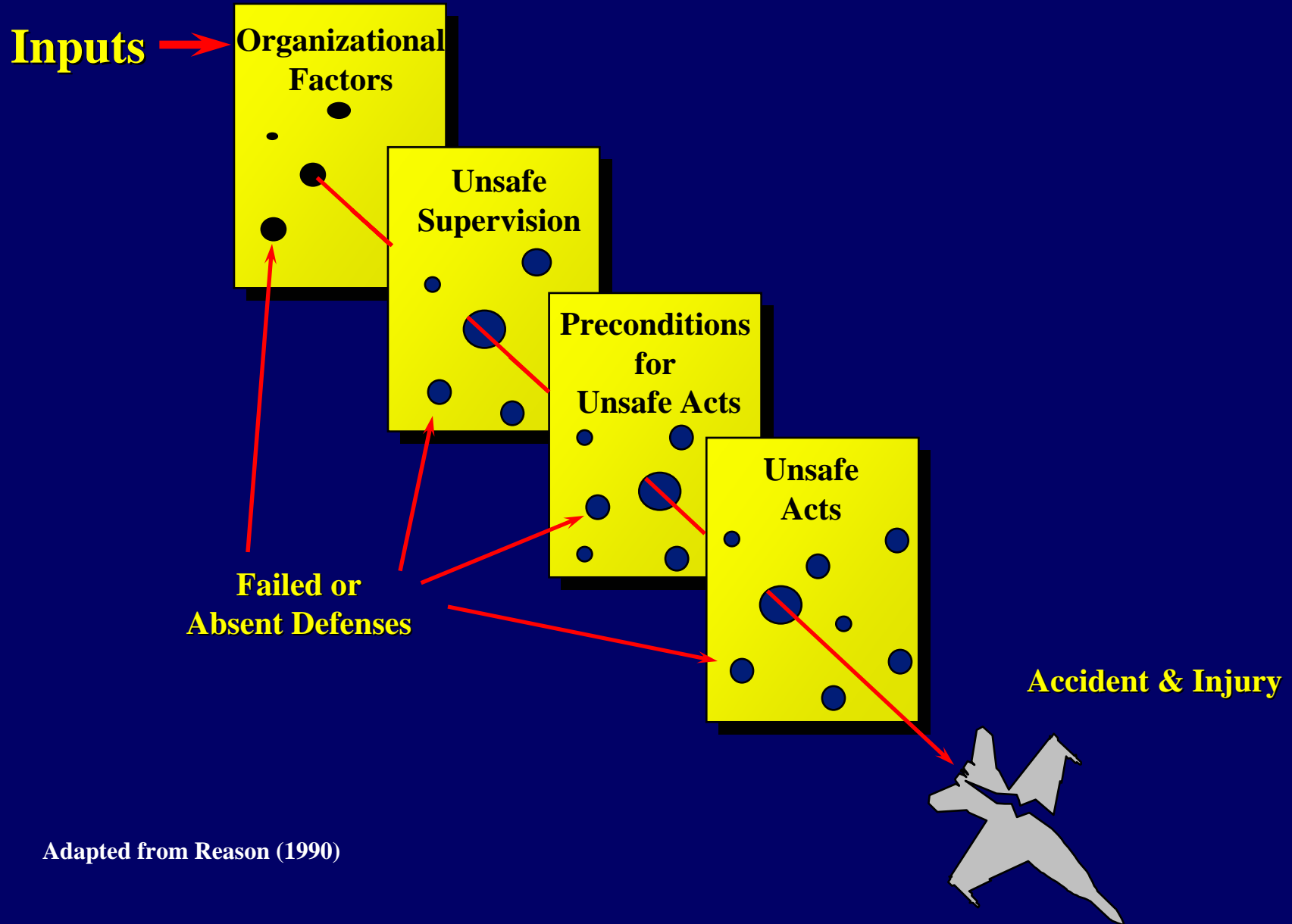
# Safety Management Process

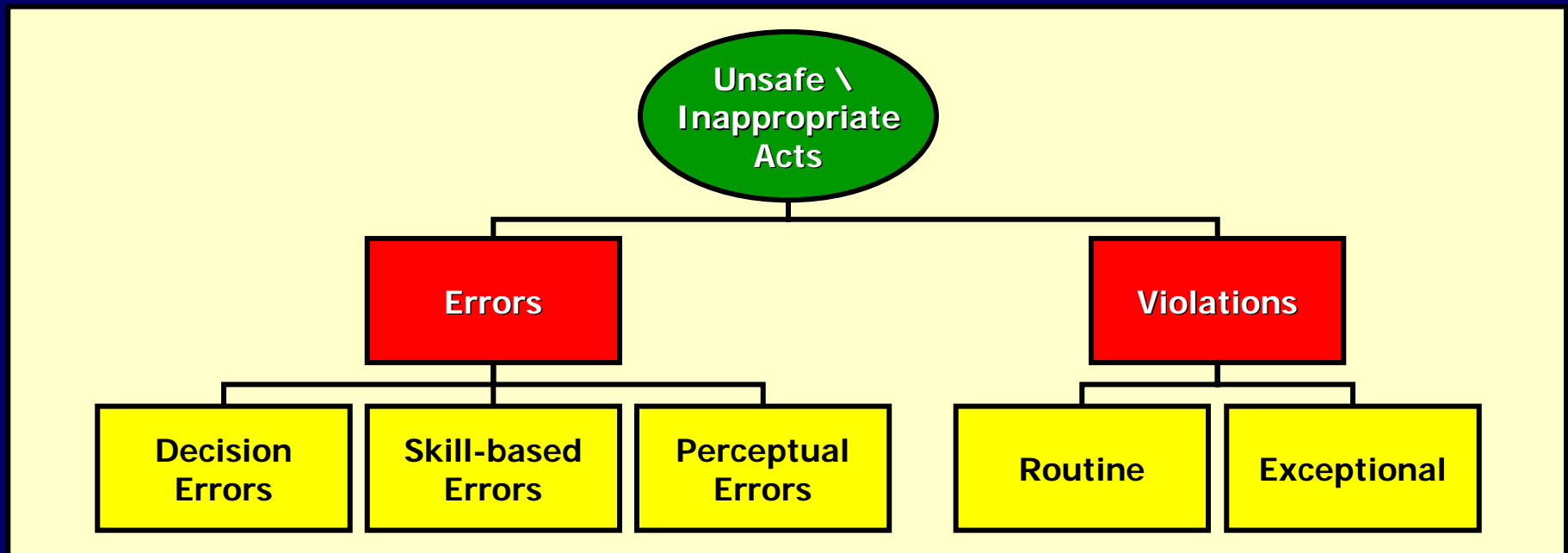
# Human Factors

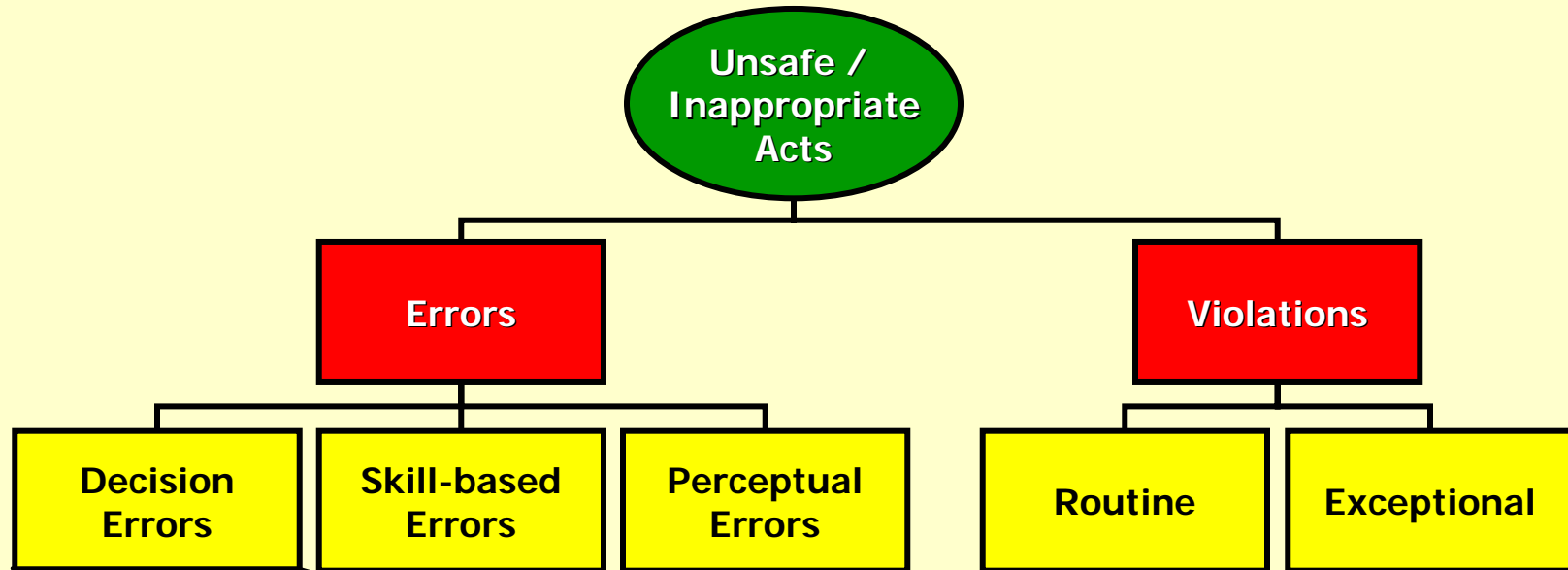




# “Swiss-cheese” Model of Human Error

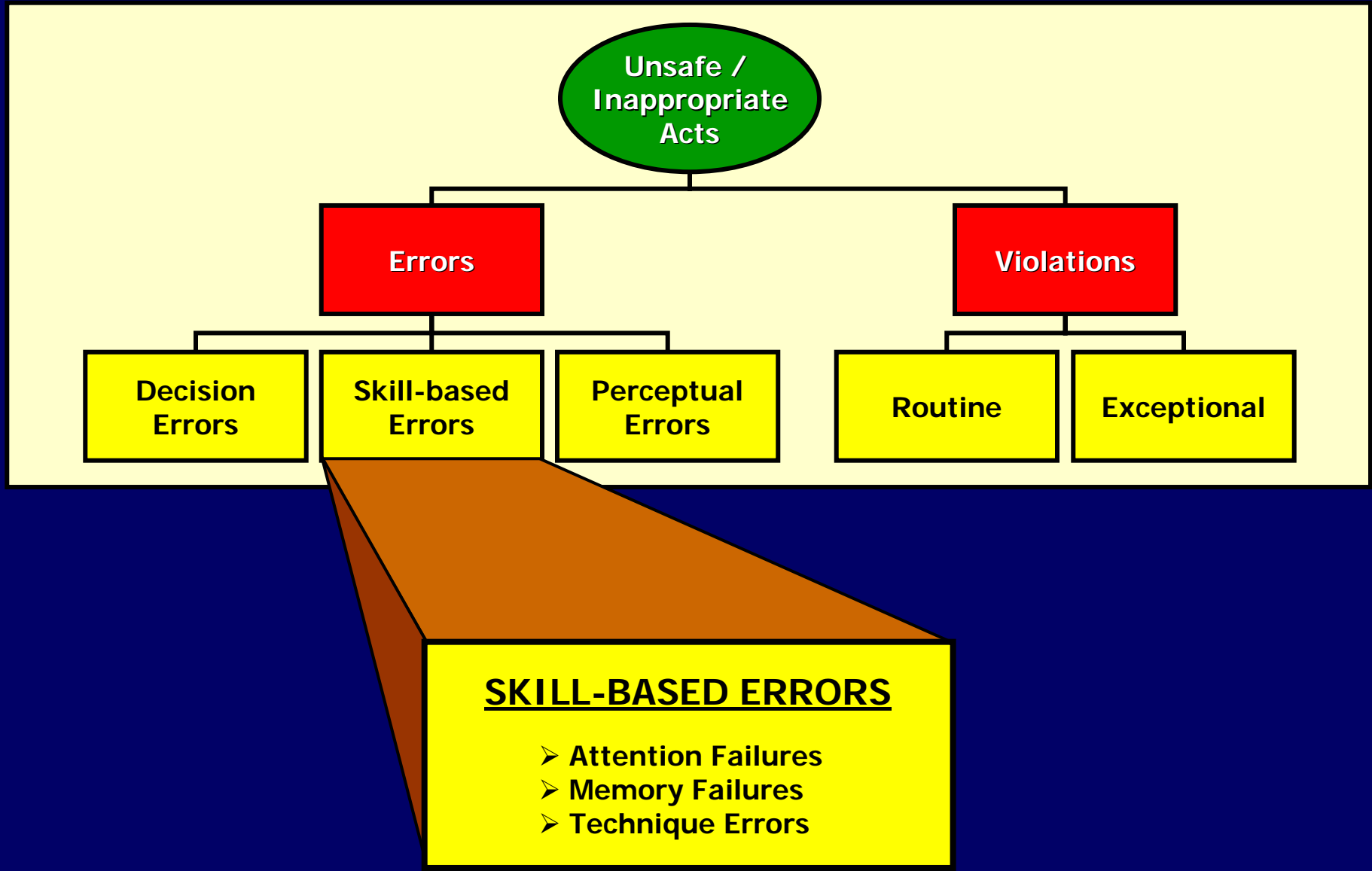


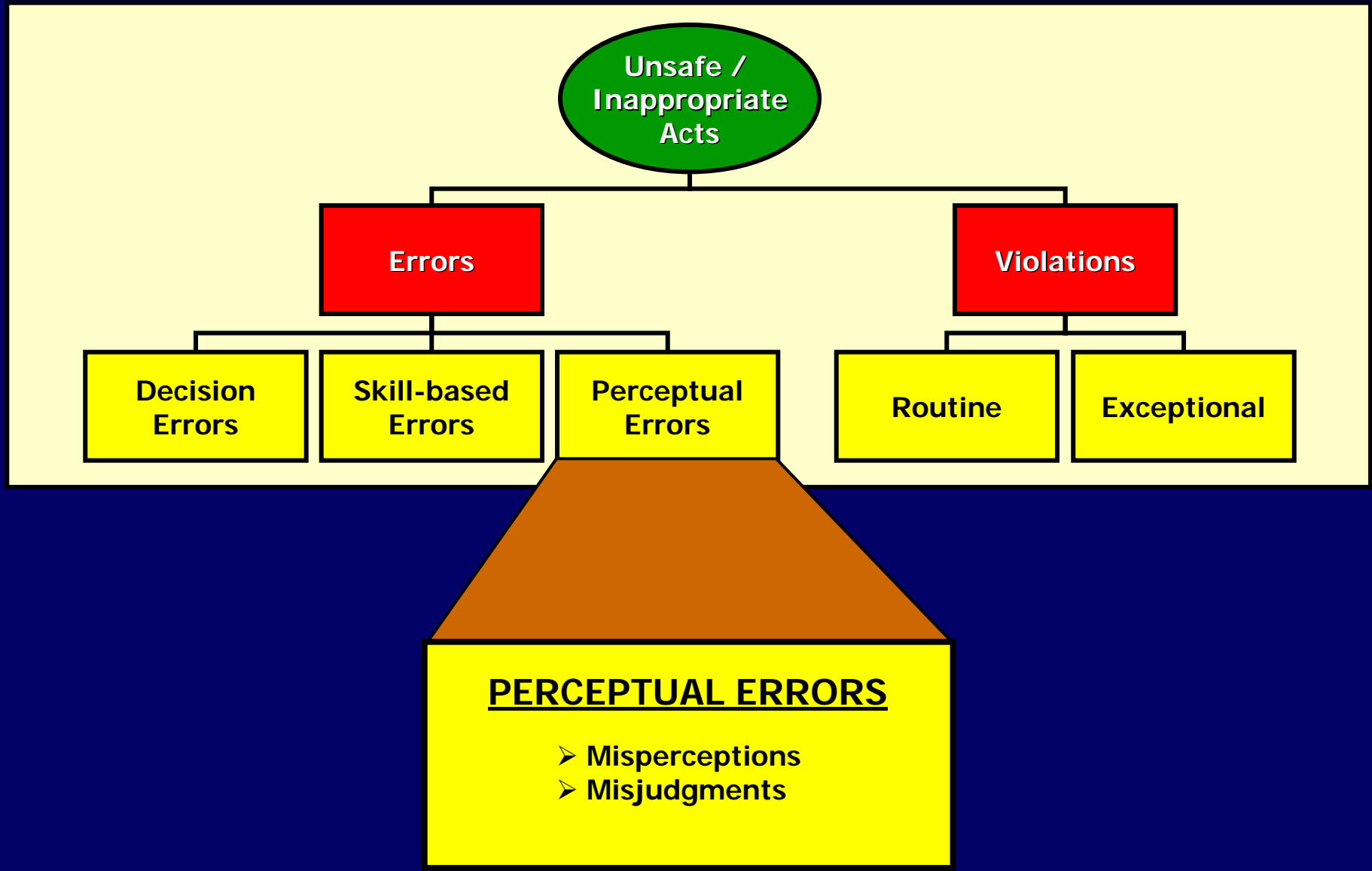


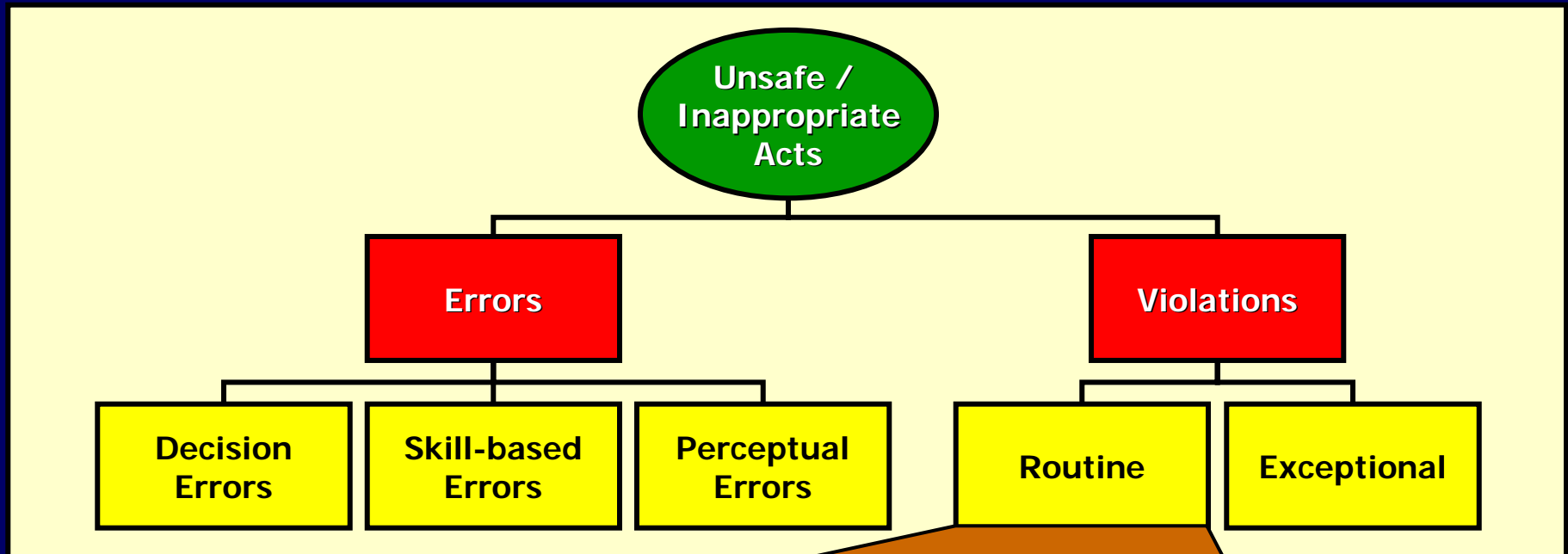


### **DECISION ERRORS**

- Rule-based Decisions
- Choice Decisions
- Ill-Structured Decisions



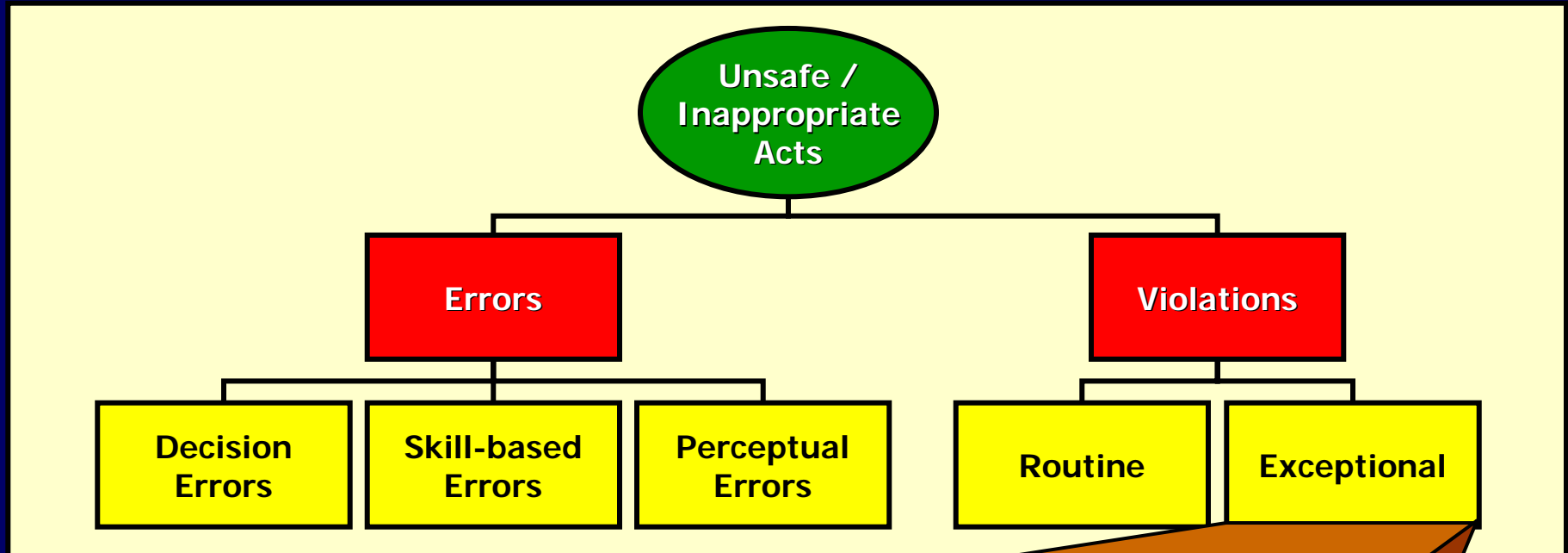




### **ROUTINE VIOLATIONS**

(Habitual departures from rules condoned by management)

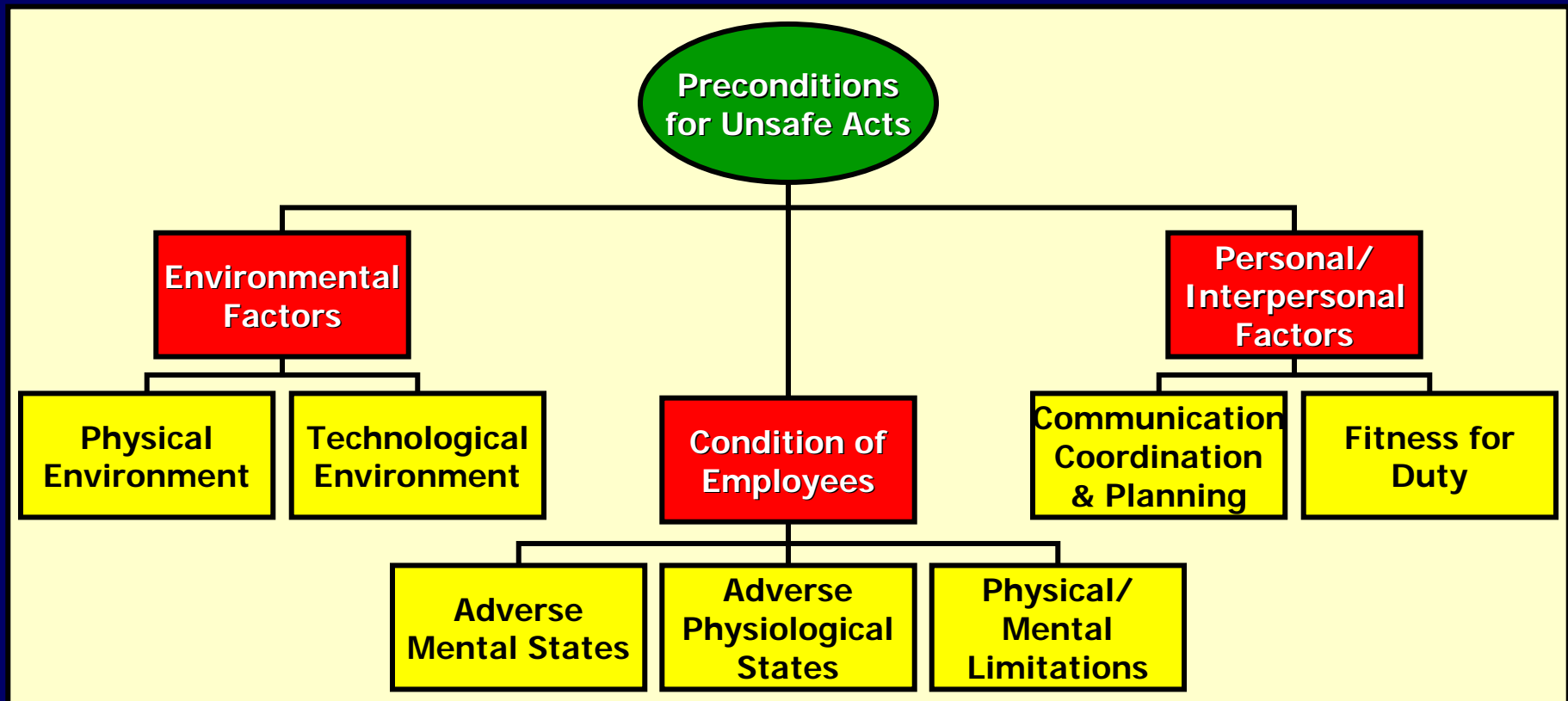
- Violated training rules
- Failed to comply with departmental manuals
- Violation of orders, regulations, and/or SOPs



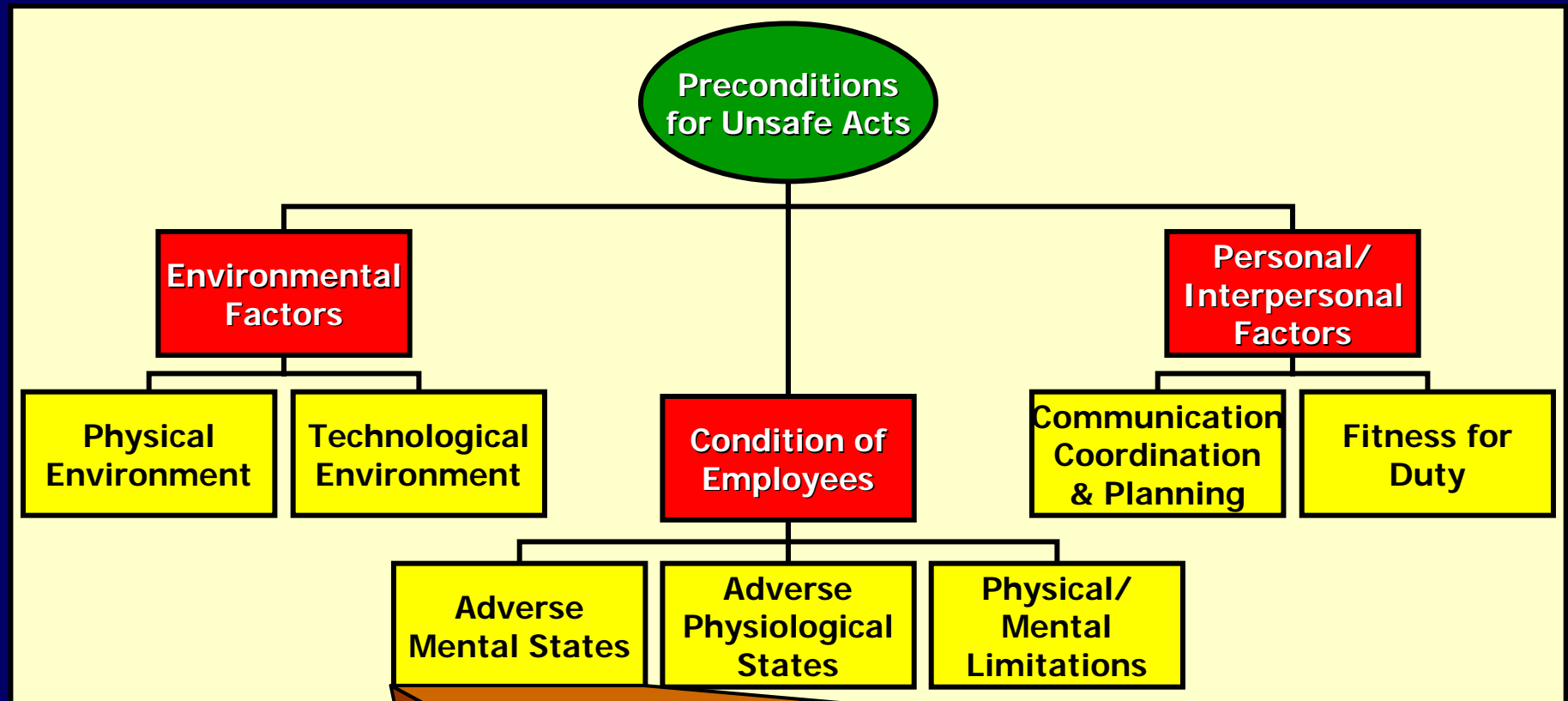
### **EXCEPTIONAL VIOLATIONS**

(Isolated departures from the rules not condoned by management)

- Performed unauthorized operation
- Accepted unauthorized hazard
- Not current/qualified

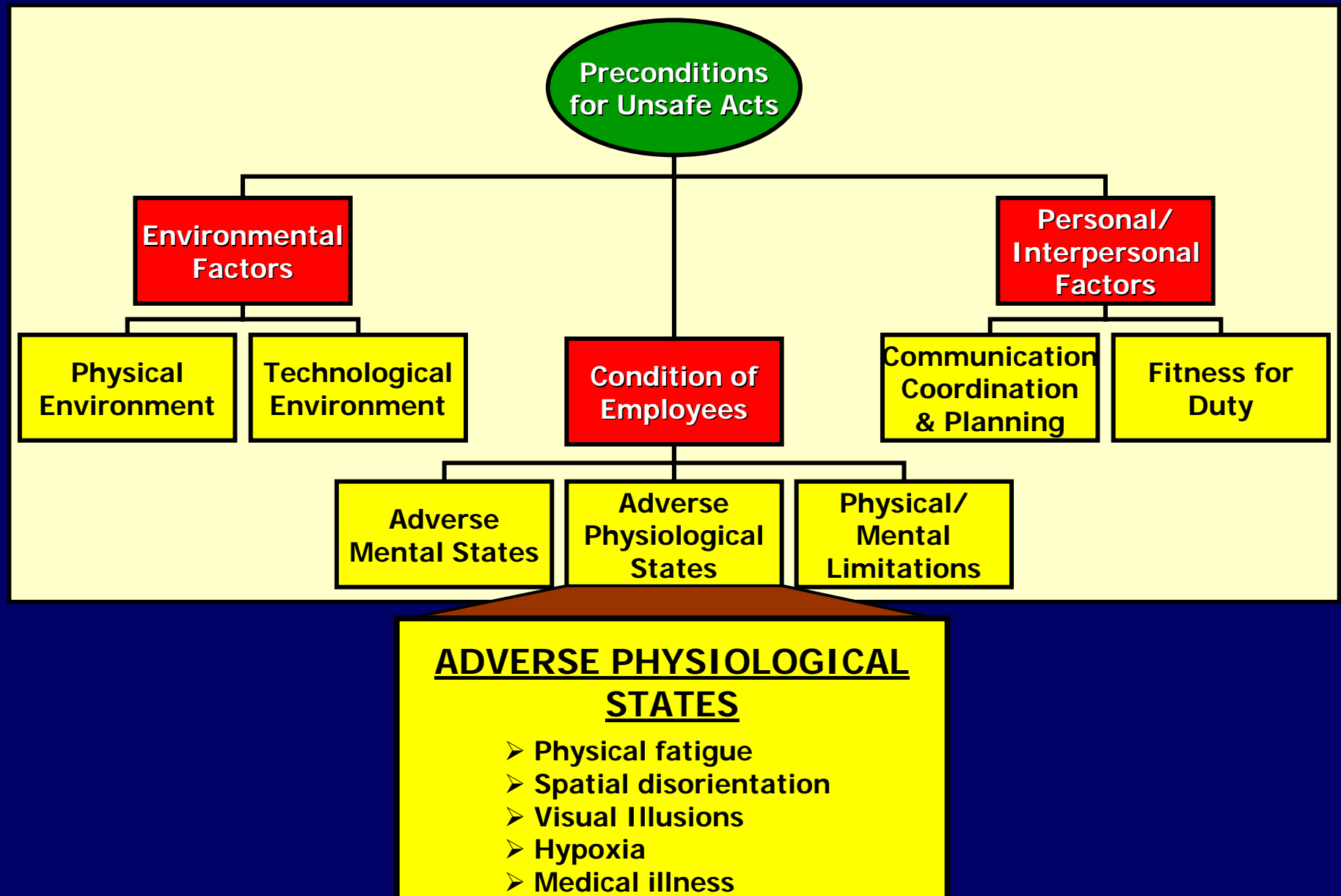


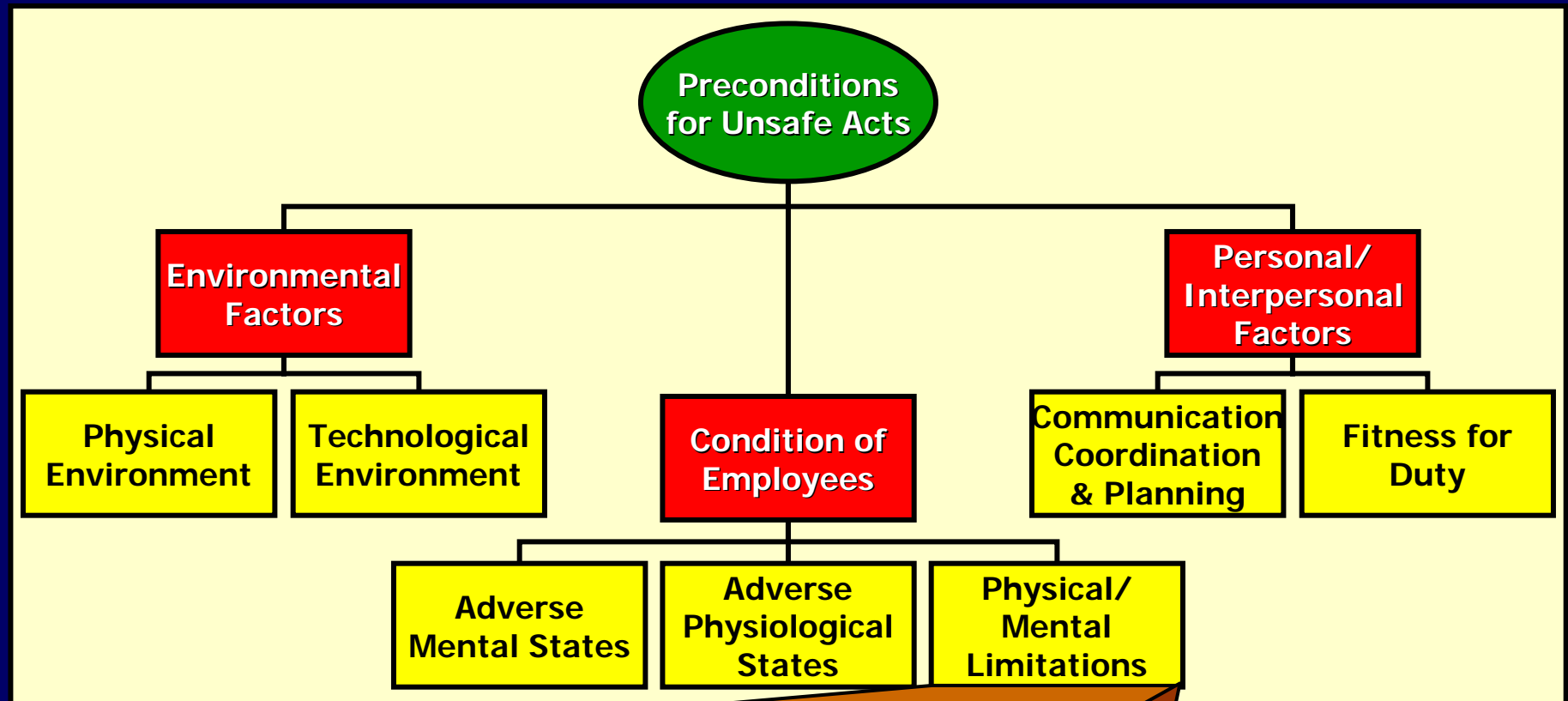




### ADVERSE MENTAL STATES

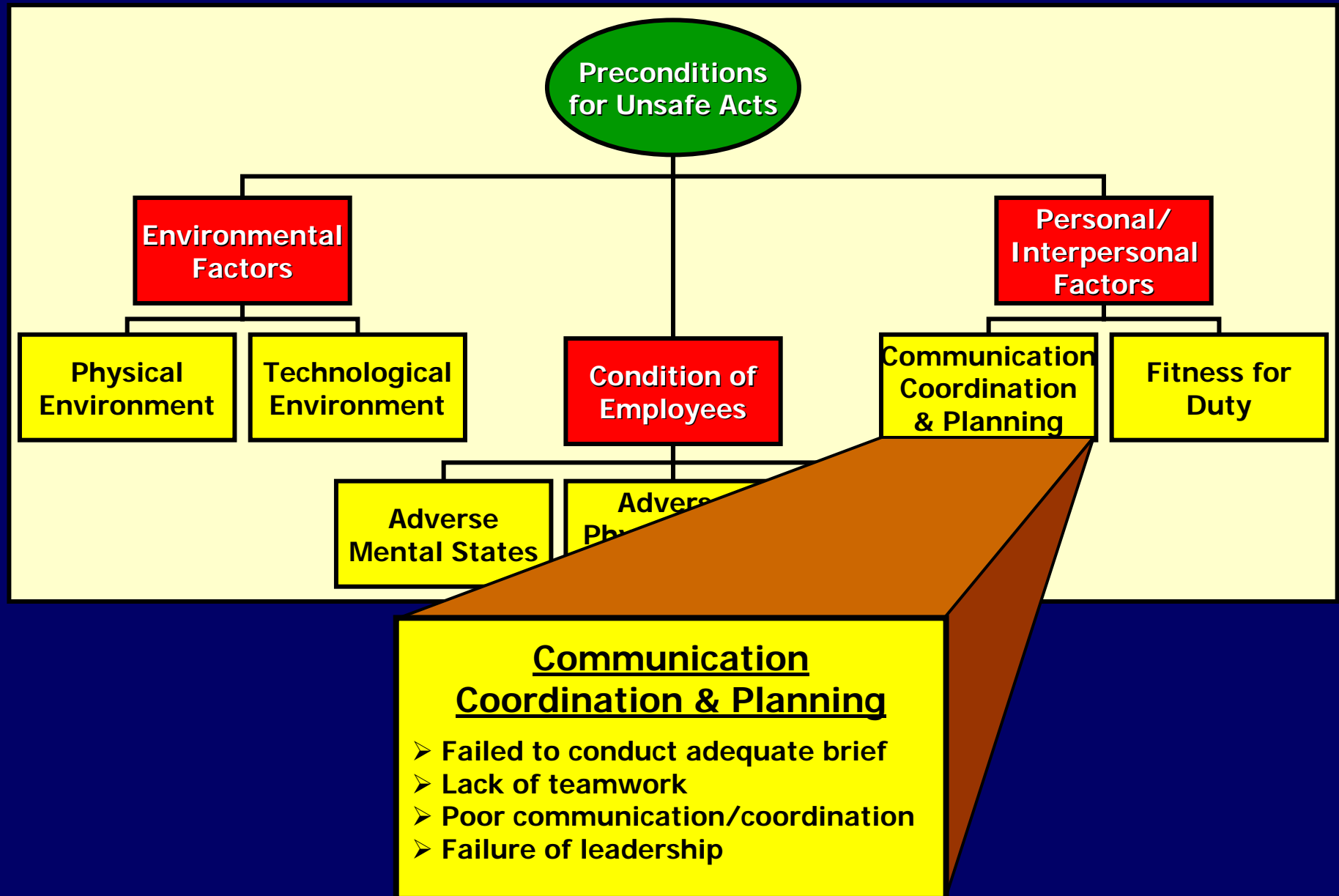
- Complacency
- Stress
- Overconfidence
- Mental fatigue
- Distraction
- Confusion

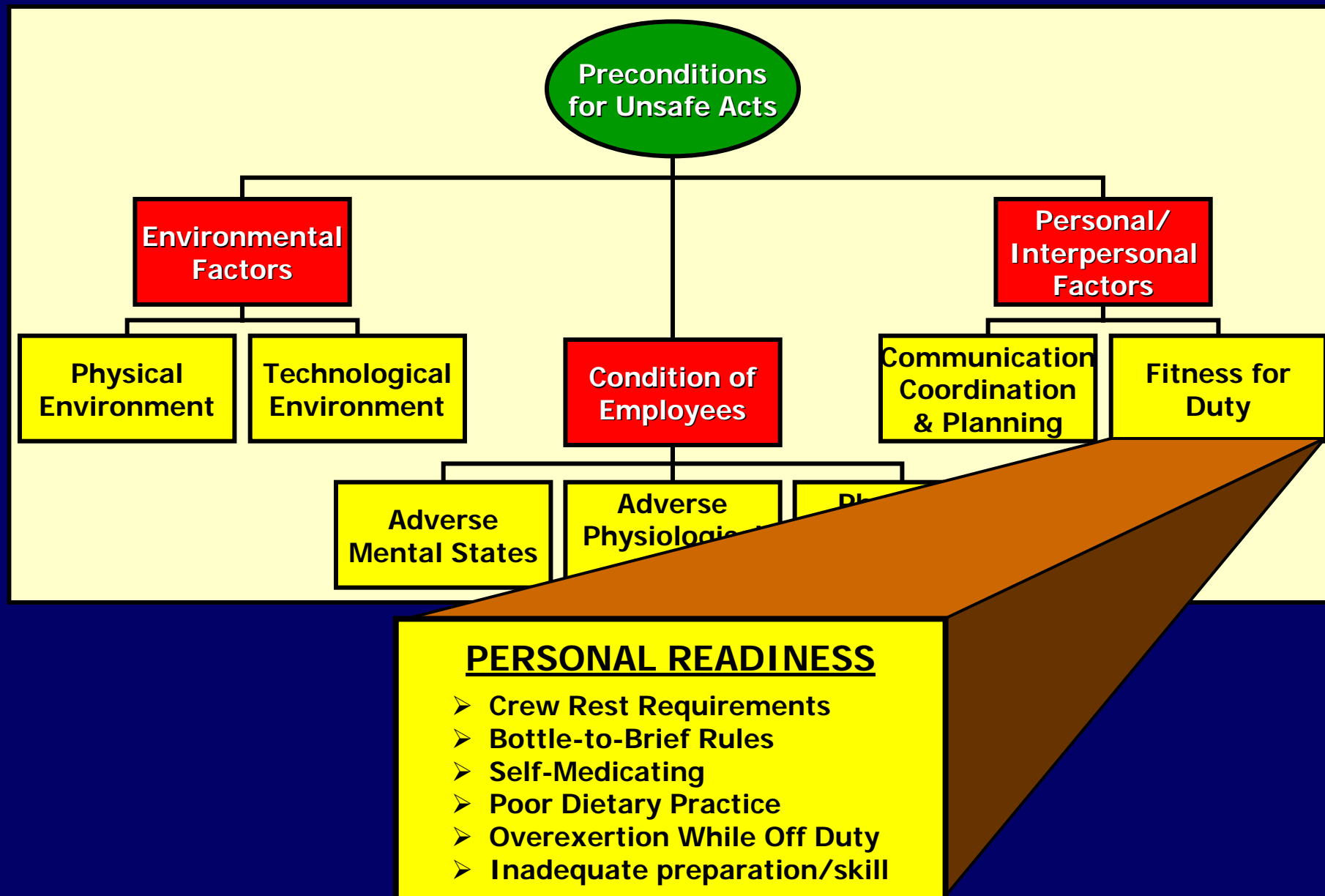


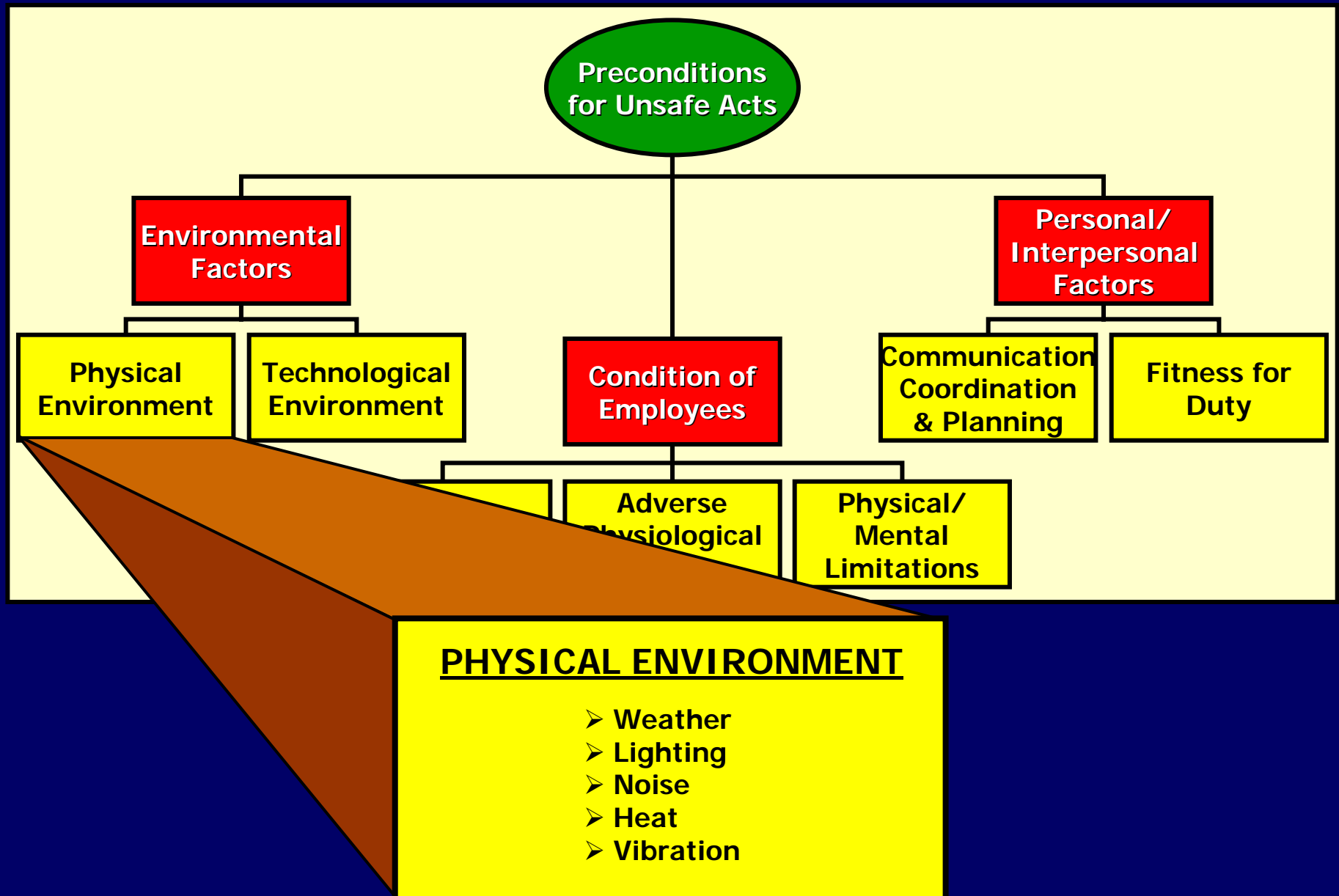


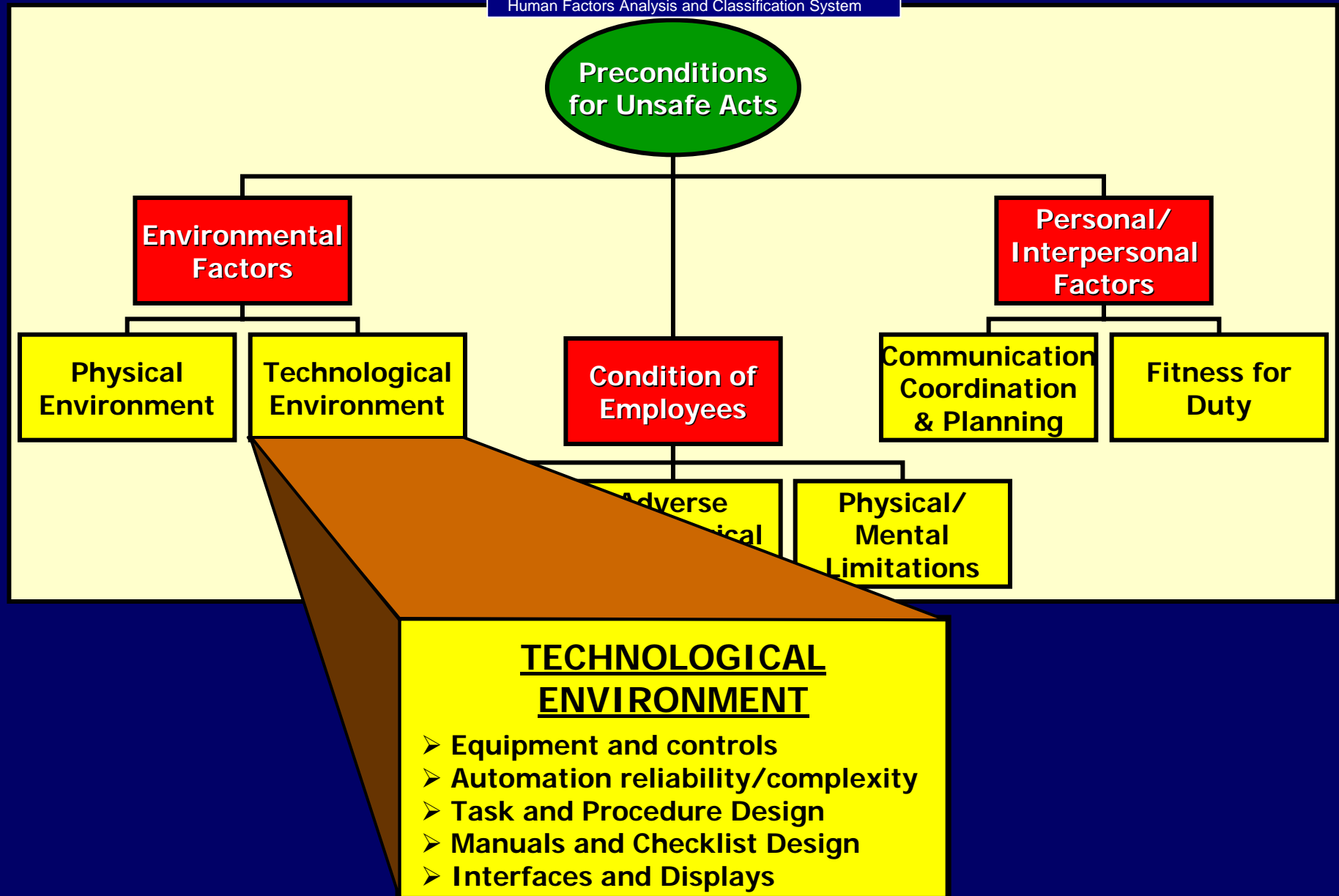
**PHYSICAL/MENTAL  
LIMITATIONS**

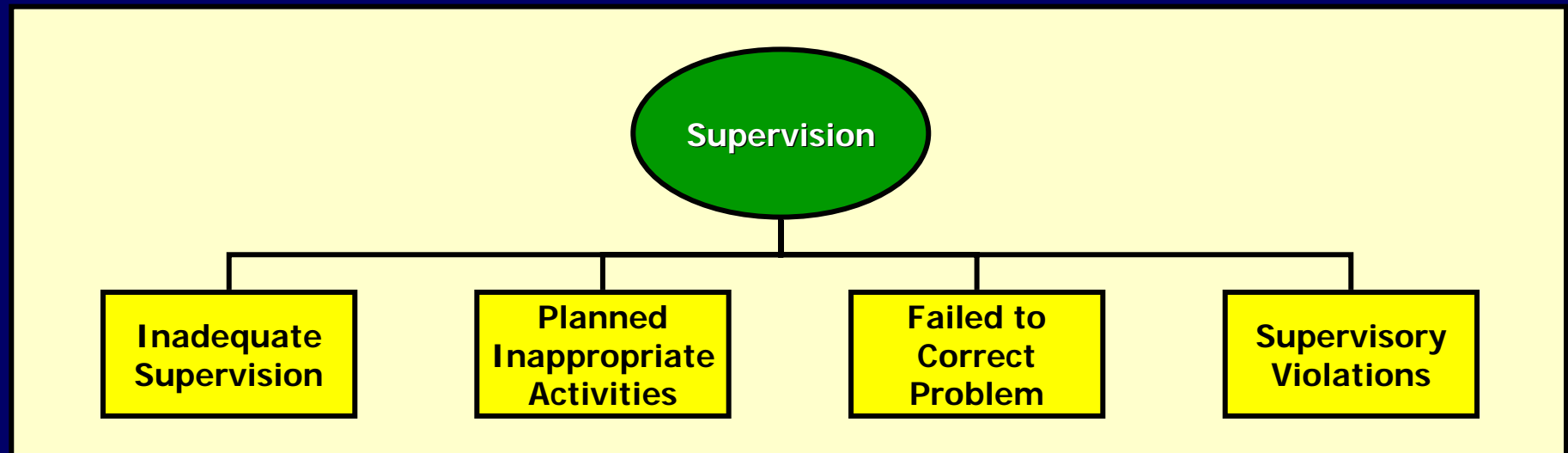
- Visual limitations
- Hearing limitation
- Not current/qualified
- Incompatible physical capability
- Incompatible intelligence/aptitude



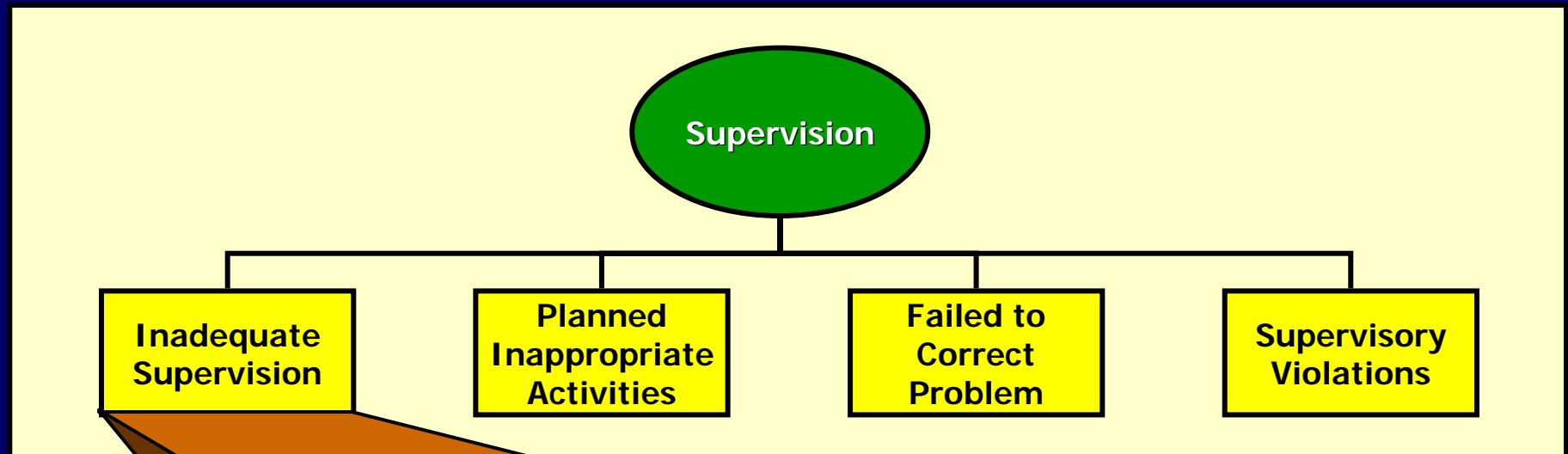






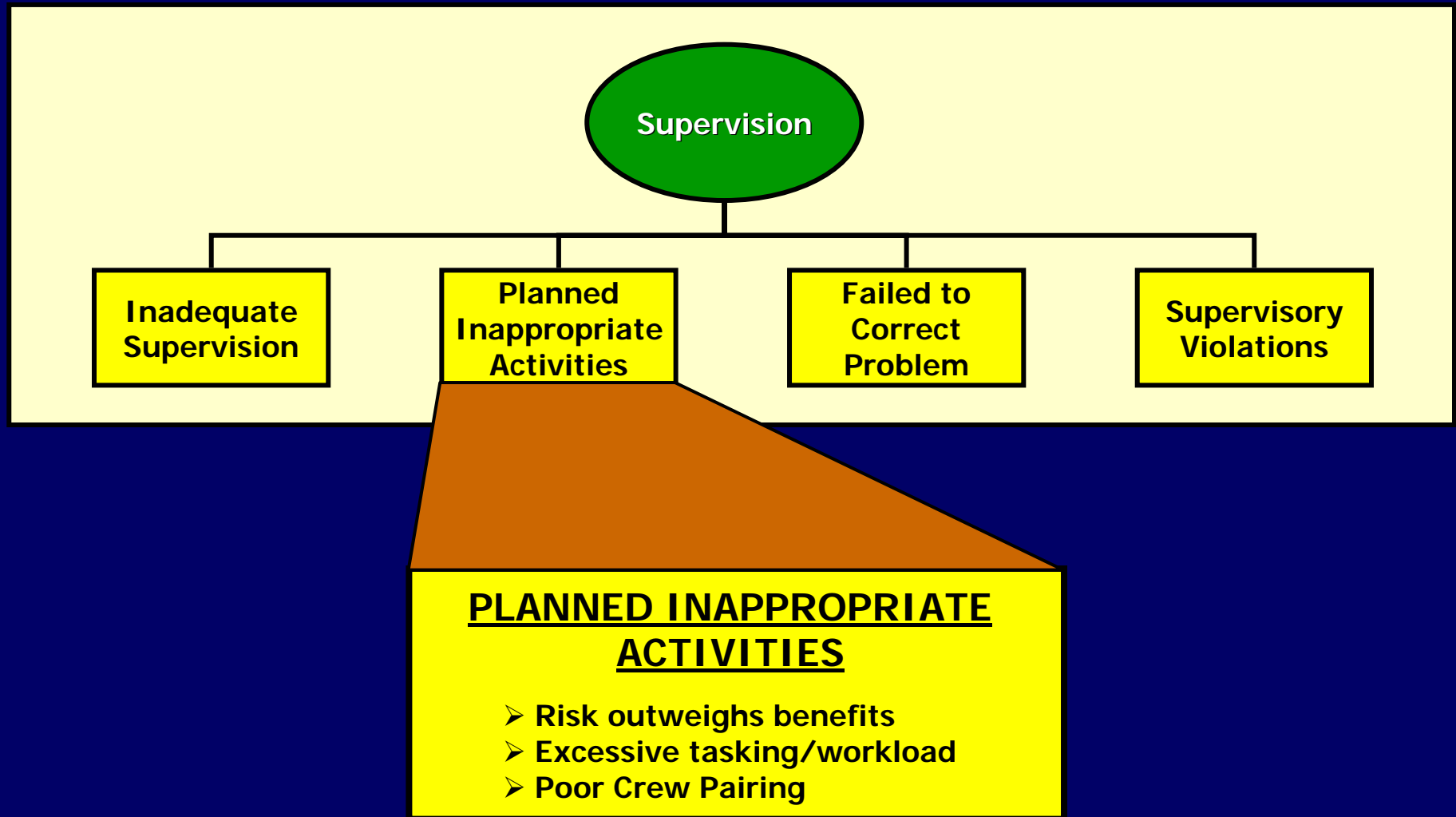


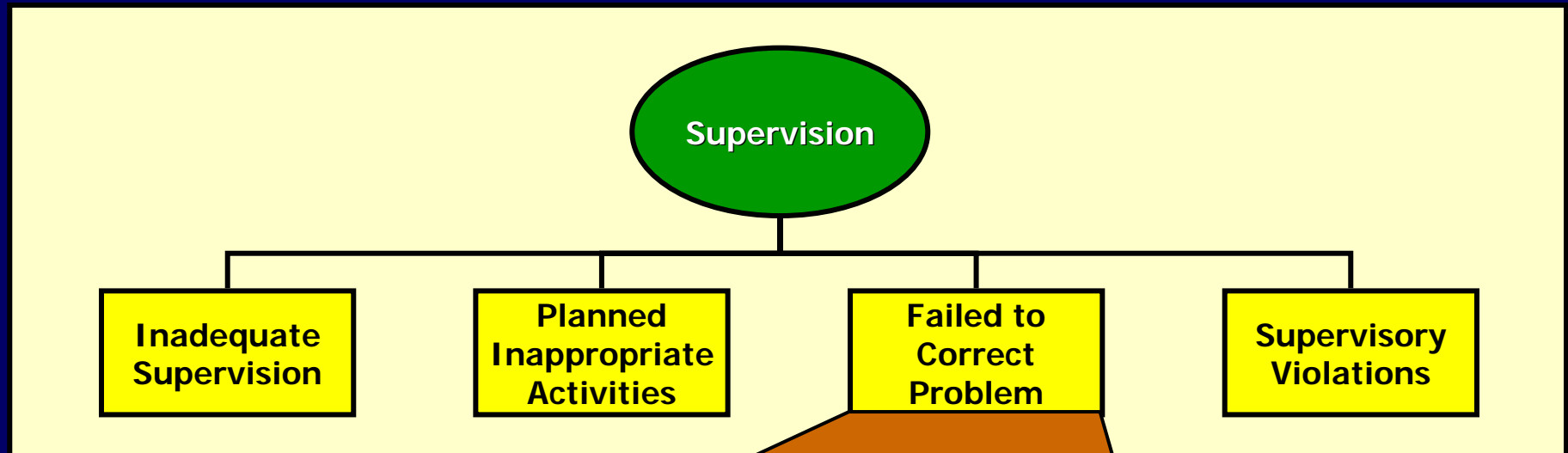




### **INADEQUATE SUPERVISION**

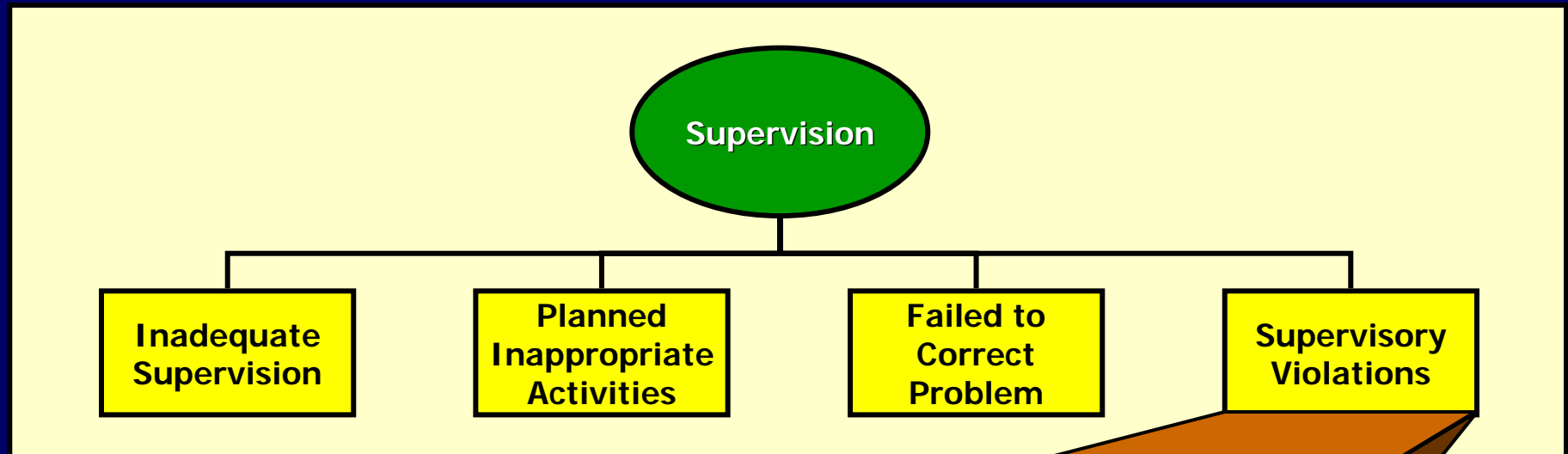
- Failure to Administer Proper Training
- Lack of Professional Guidance
- Failure to Provide Oversight





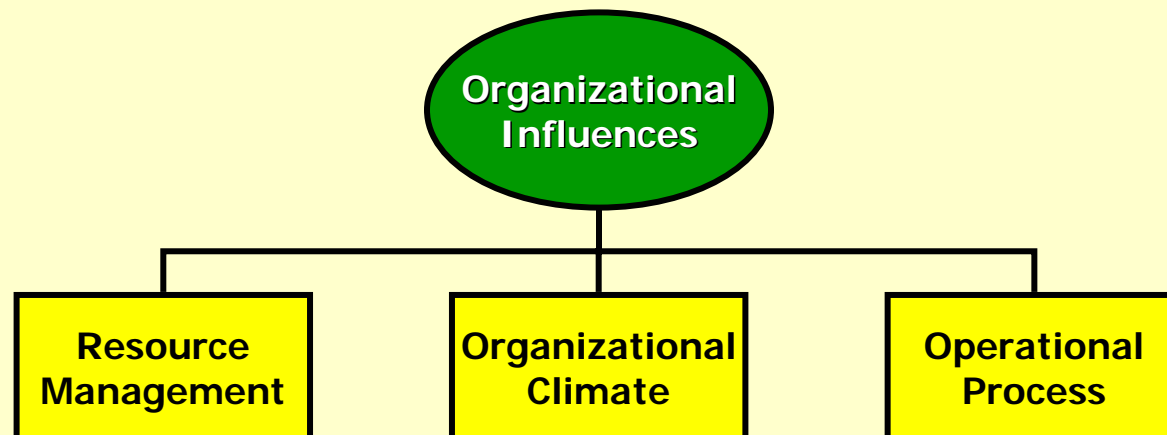
**FAILED TO CORRECT A  
KNOWN PROBLEM**

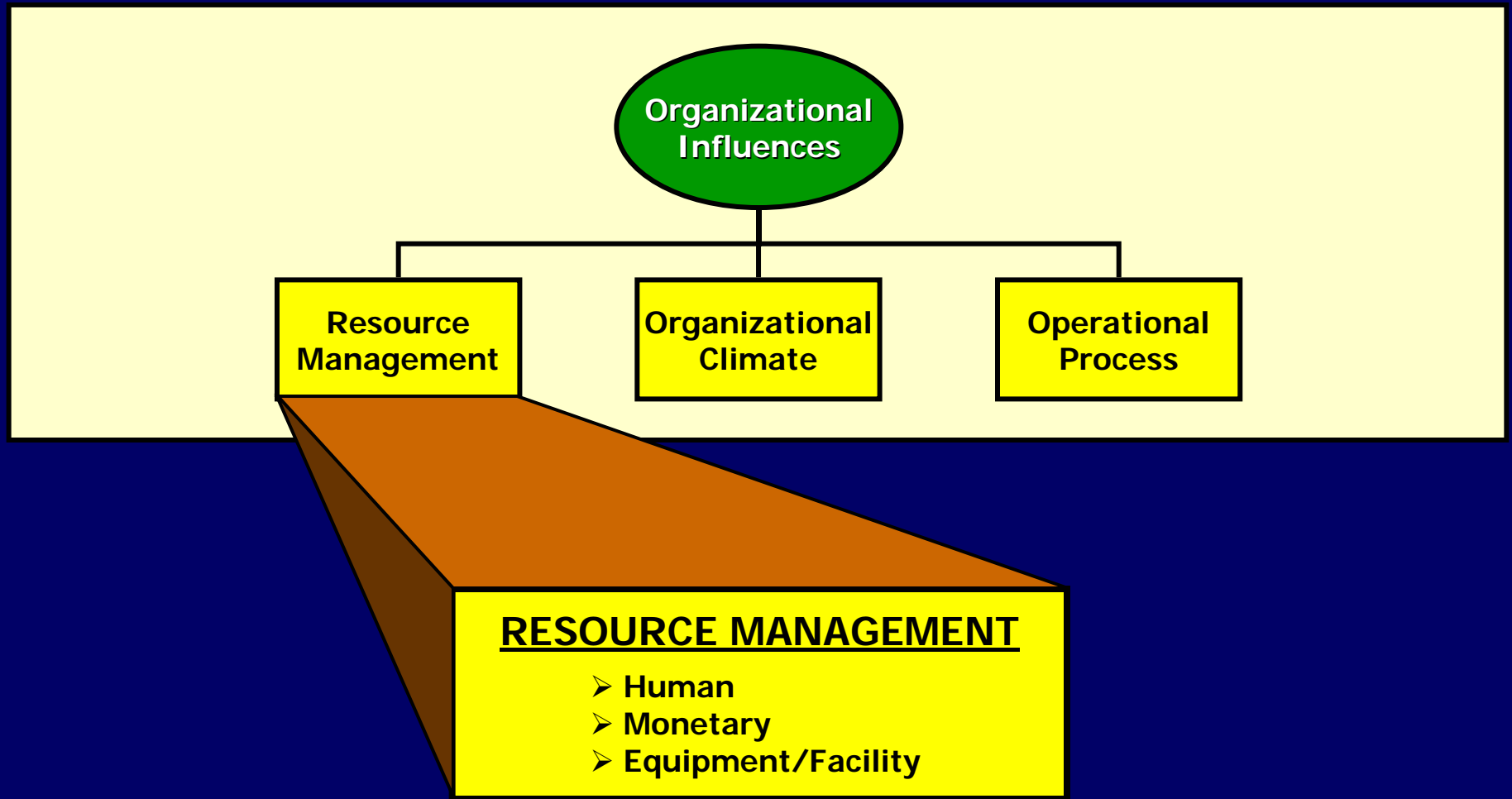
- Failure to Correct Inappropriate Behavior
- Failure to Correct a Safety Hazard

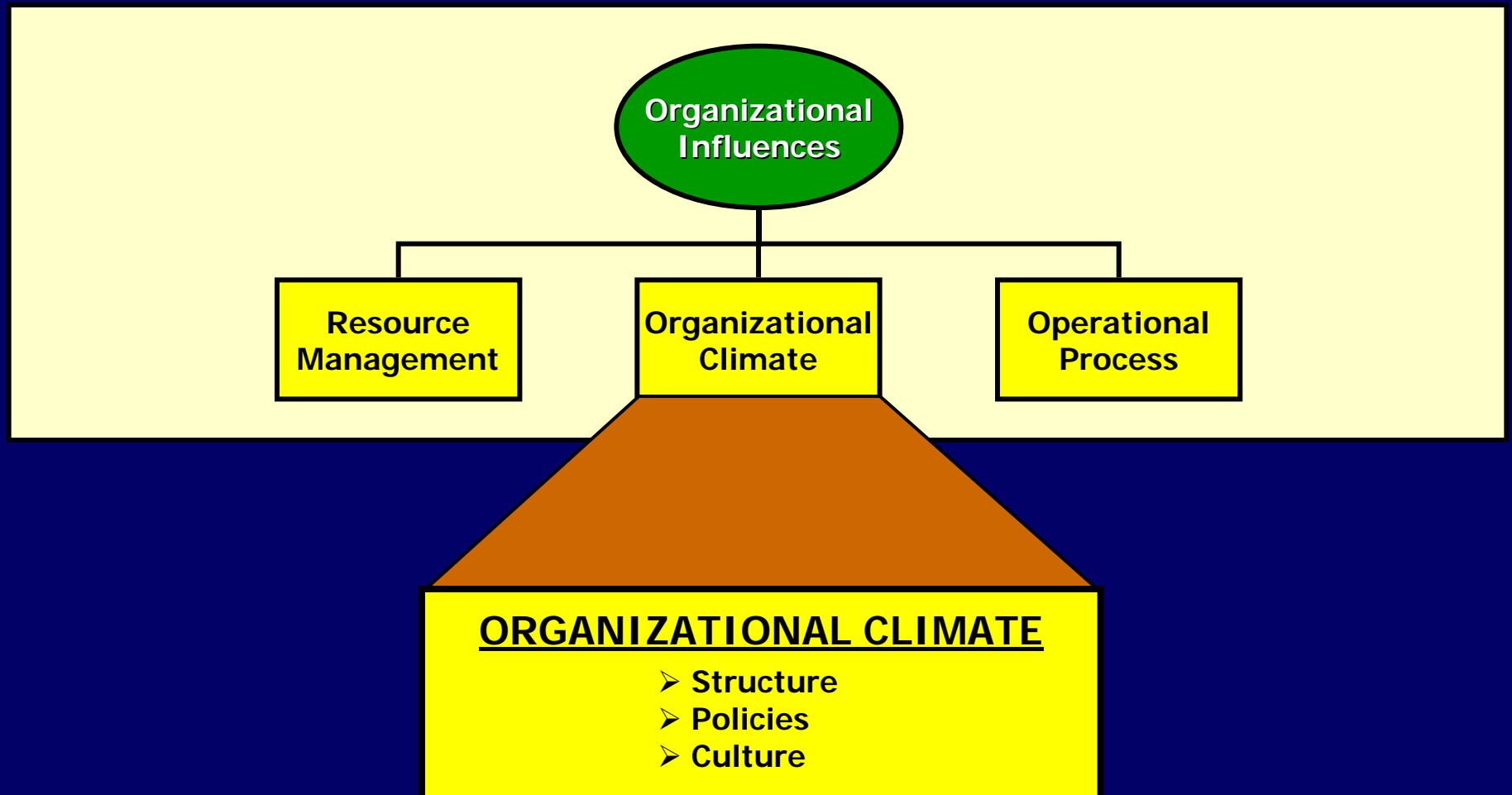


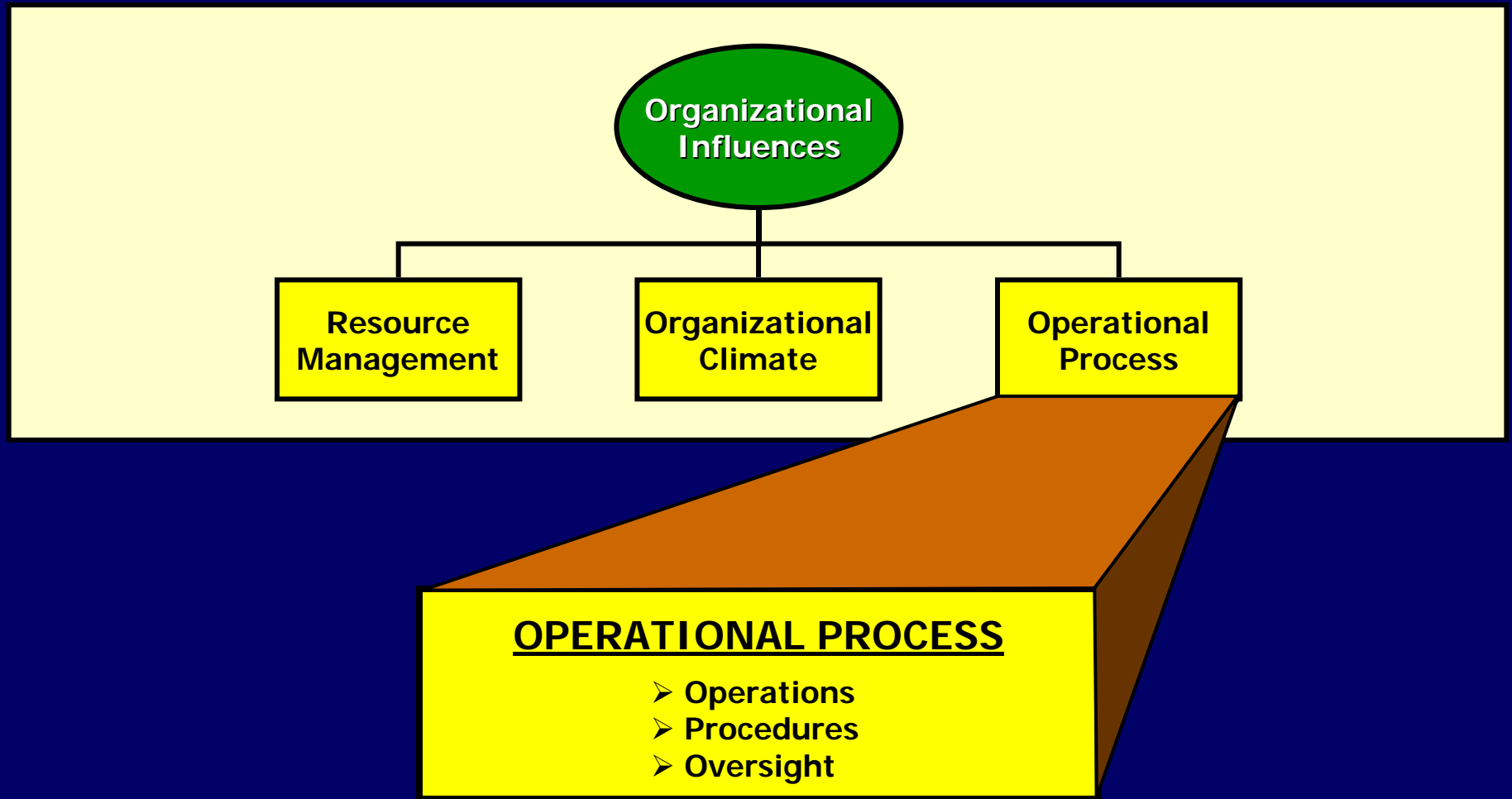
### **SUPERVISORY VIOLATIONS**

- Failed to enforce the rules
- Authorized unnecessary hazard
- Authorized unqualified crew for flight

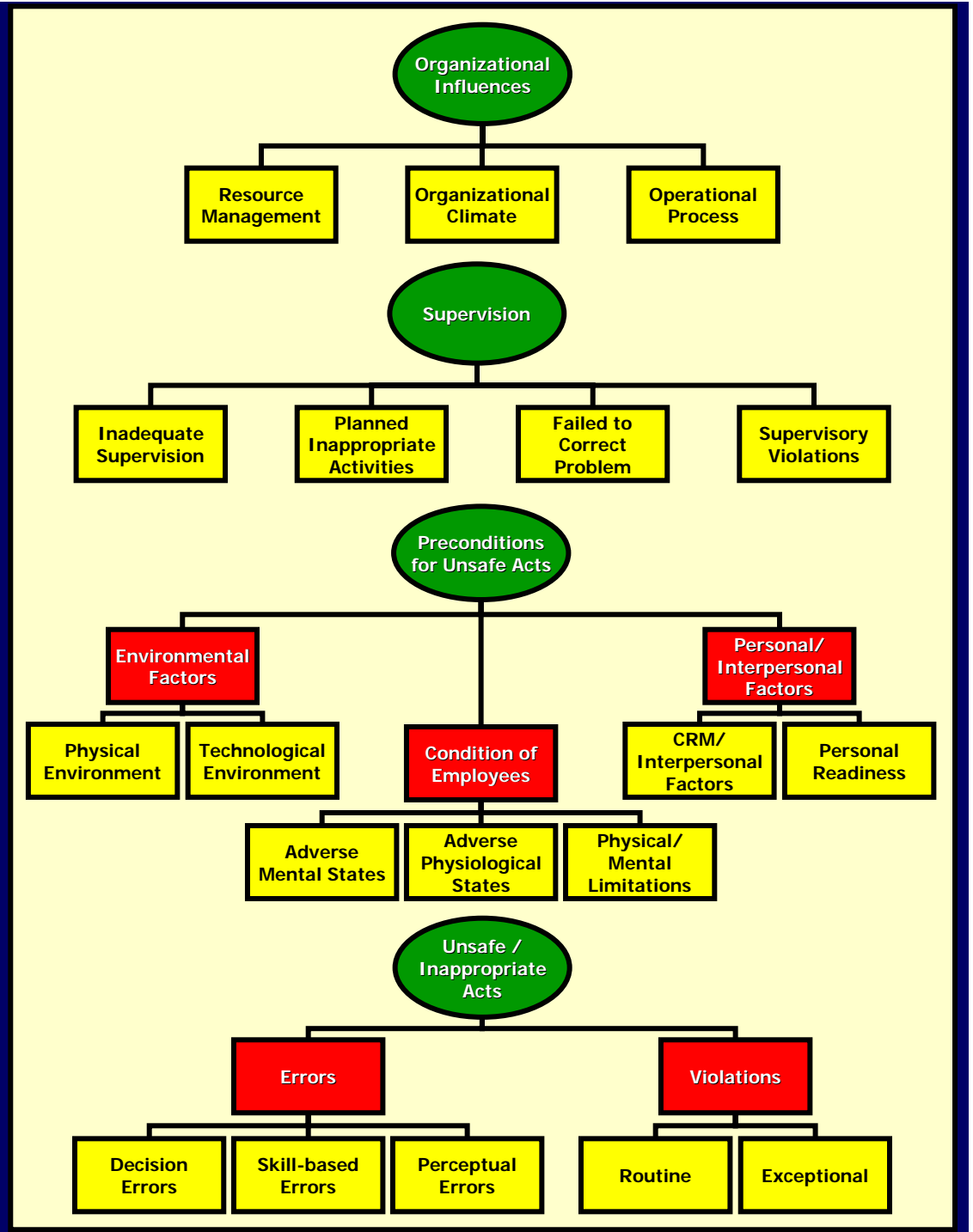












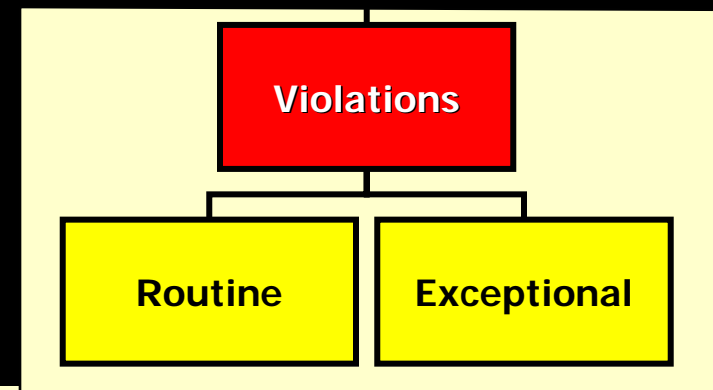
# U.S. NAVY/MARINE CORPS



## AVIATION ACCIDENT DATA

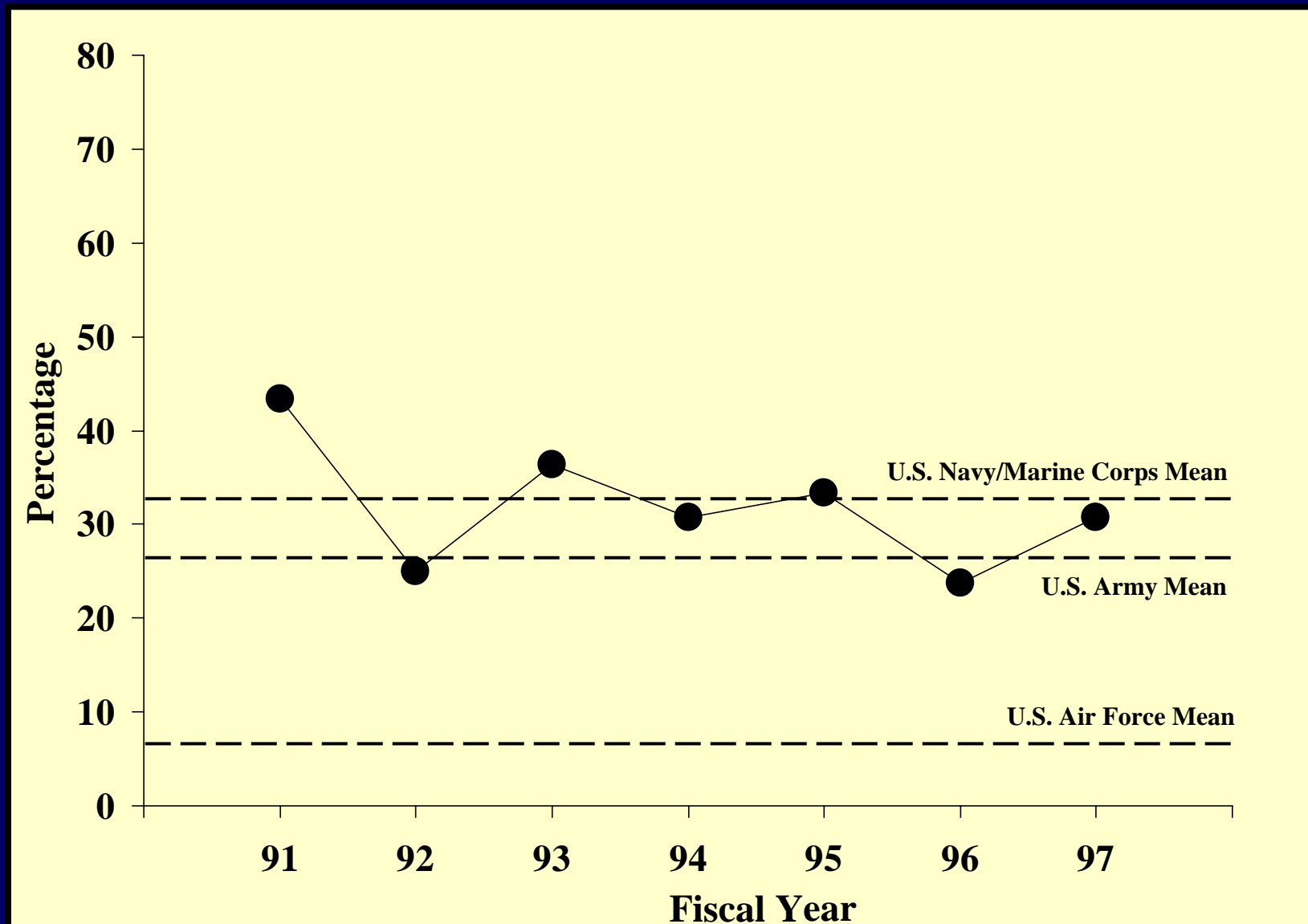
# **USN/USMC Methodology**

- **Analyzed all Class A Mishaps between FY91-99 associated with human error (n=178)**
- **Analyses included all human causal factors as identified in the original investigation and endorsed by the Chain of Command**
- **NO new causal factors were identified**
- **Raters**
  - **2 Aerospace Psychologists**
  - **2 Flight Surgeons**
  - **Airframe Rated Pilot/NFO Subject Matter Experts**
- **Consensus rating**

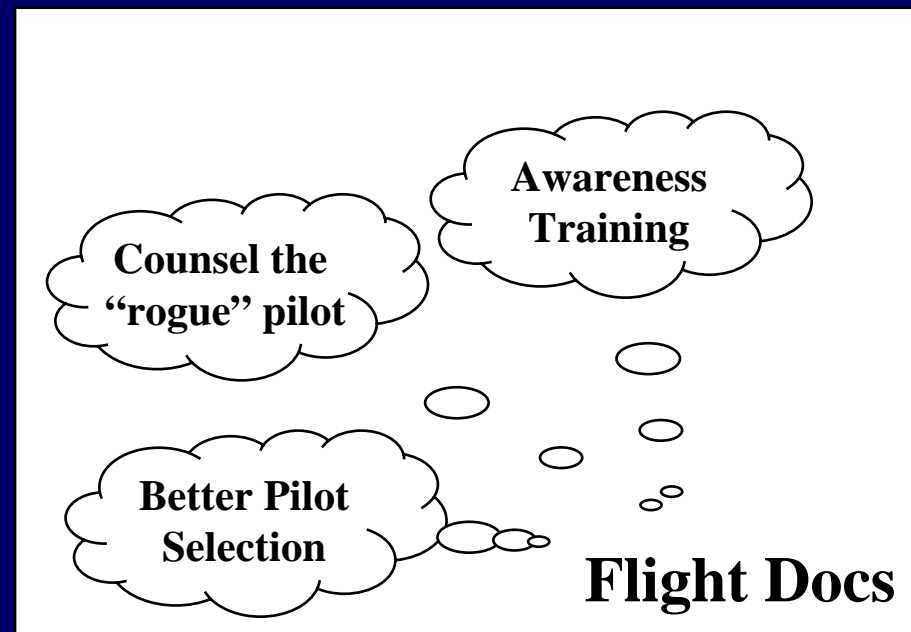
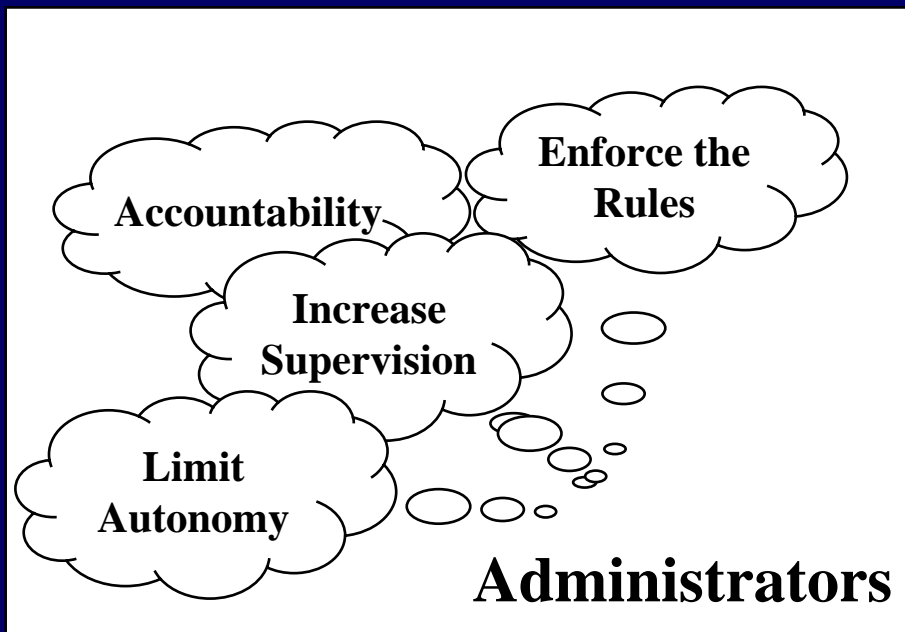
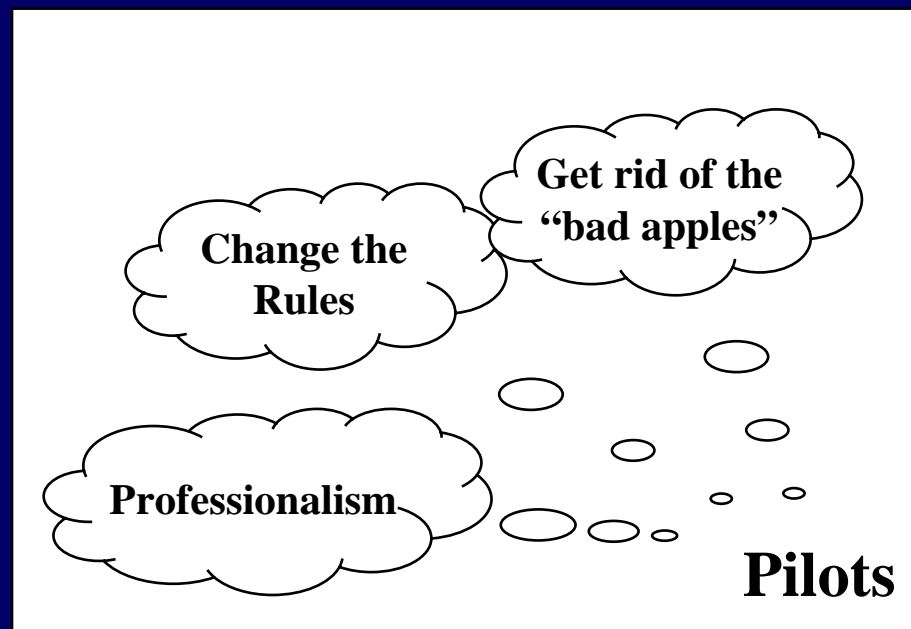
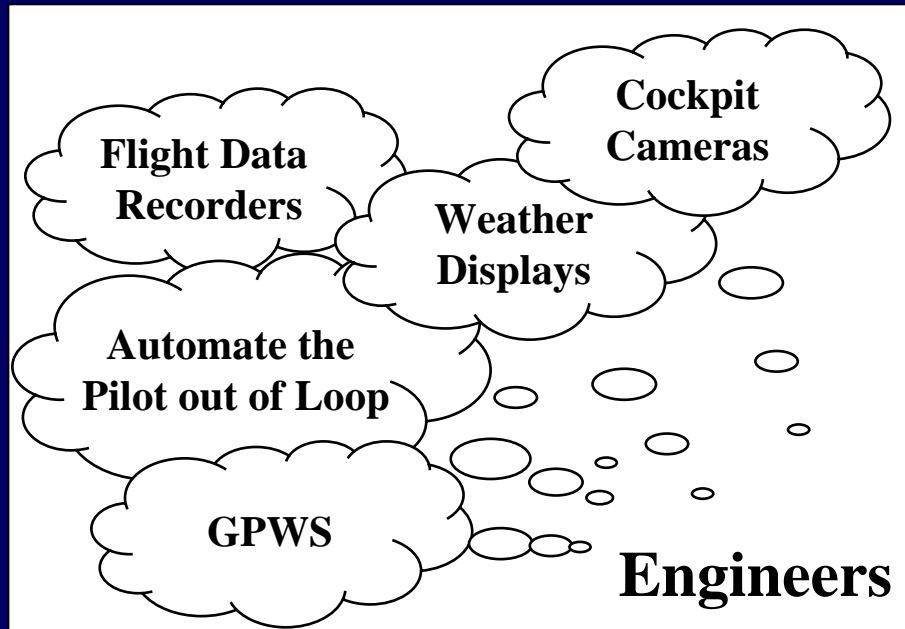


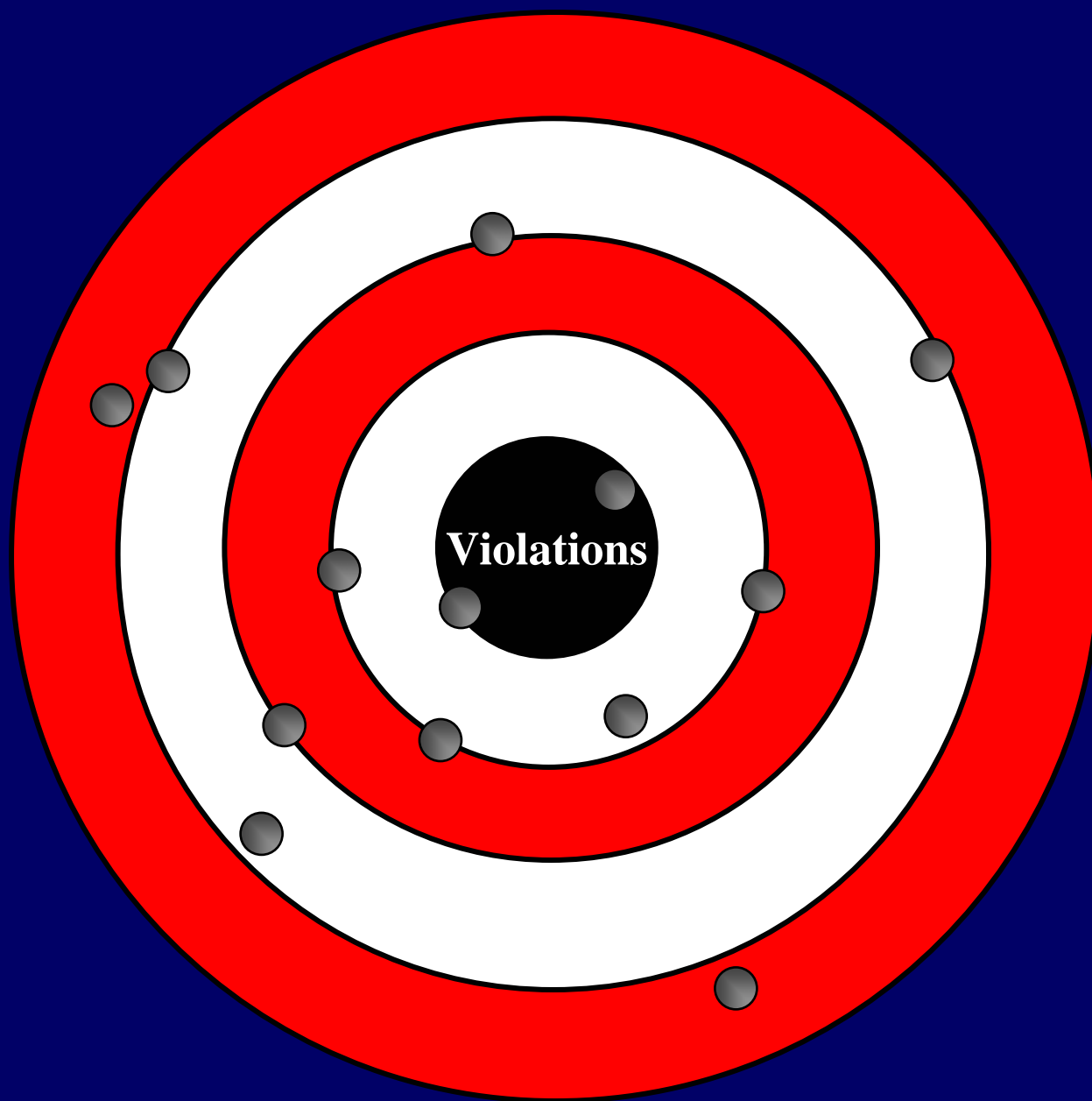


## Percentage of Human Error Mishaps Associated with Violations (FY 91-97)



**OK Doc, Go Fix It!**

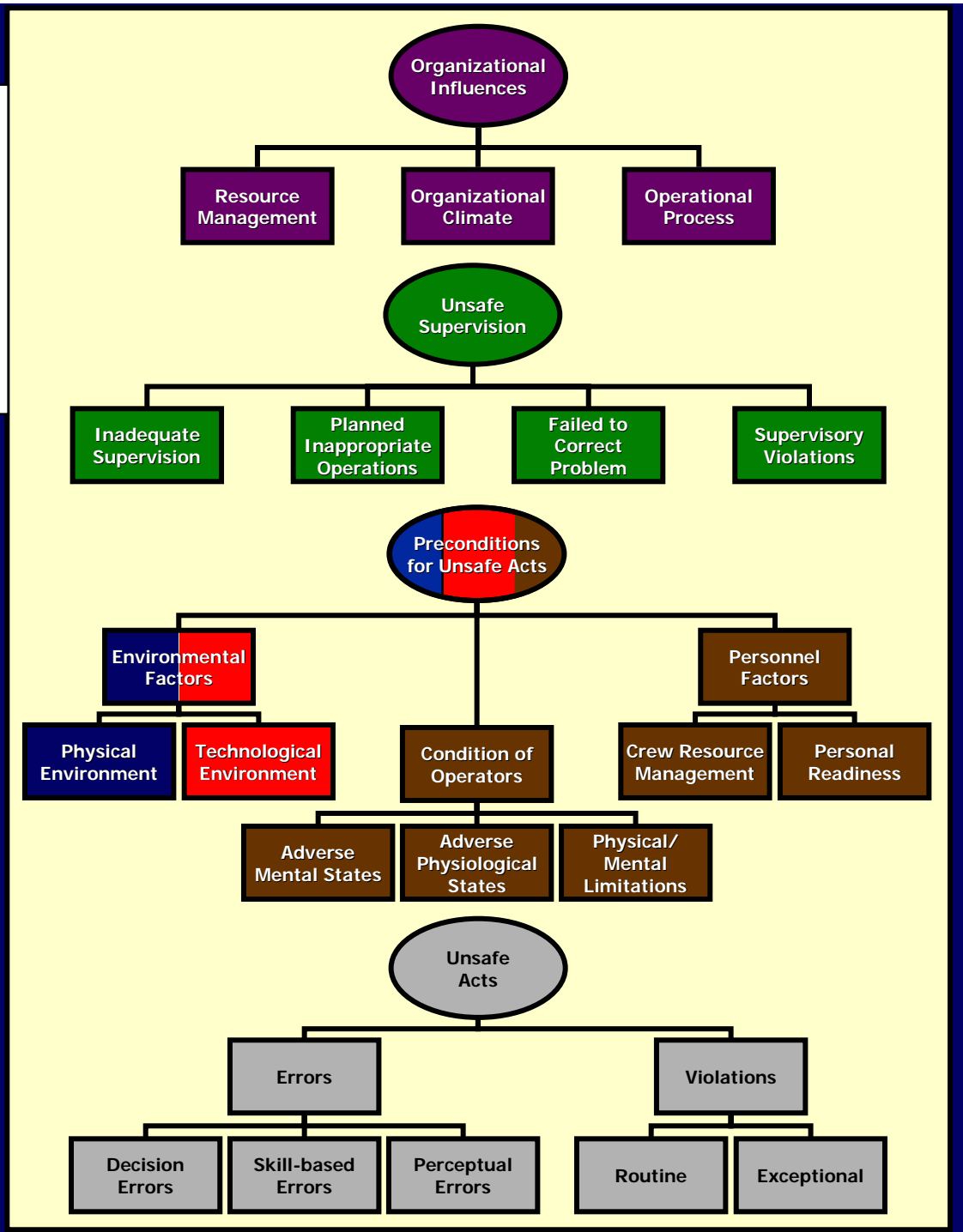




**Violations**



- **Environment (Hazard) -Centered**
- **Technology-Centered**
- **Task-Centered**
- **Human-Centered**
- **Administrative/Org-Centered**





# HFIX<sup>®</sup>

Human Factors Intervention matrix

	Organizational/ Administrative	Human/ Crew	Technology/ Engineering	Task/ Mission	Operational/ Physical Environment
Decision Errors			Weather Displays		
Skill-based Errors			GPWS		
Perceptual Errors			Synthetic Vision		
Violations	Accountability Enforcement Increase Supervision Limit Autonomy	Pilot Selection Counseling Awareness Training	Cockpit Cameras Flight Data Recorders	Need for Low-level Flight (EA-6B) Detachment Mentality (SH-60) Procedures for Fuel Dumping/Burn	Training in Restricted Areas Only



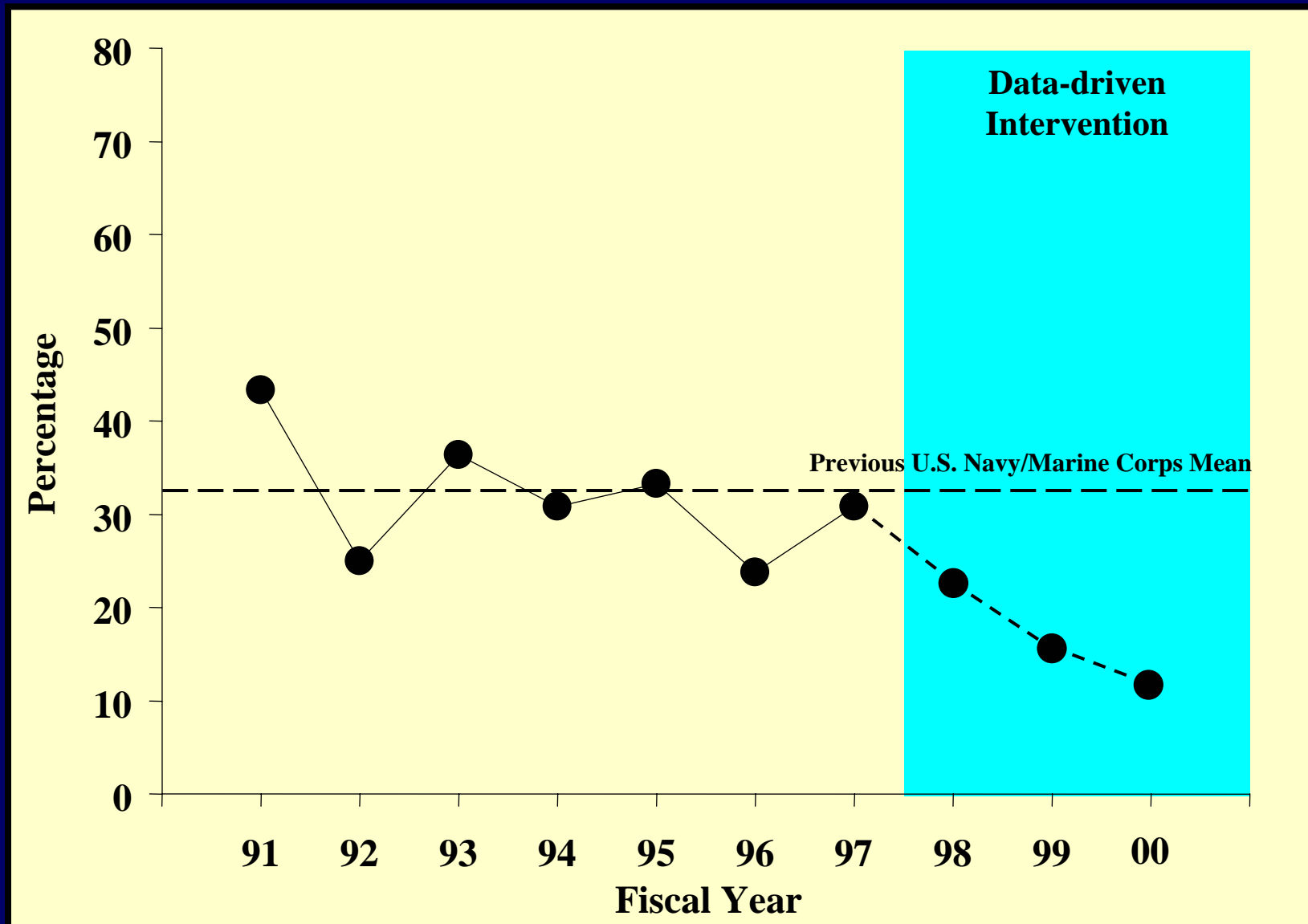
# Initial Intervention Strategy



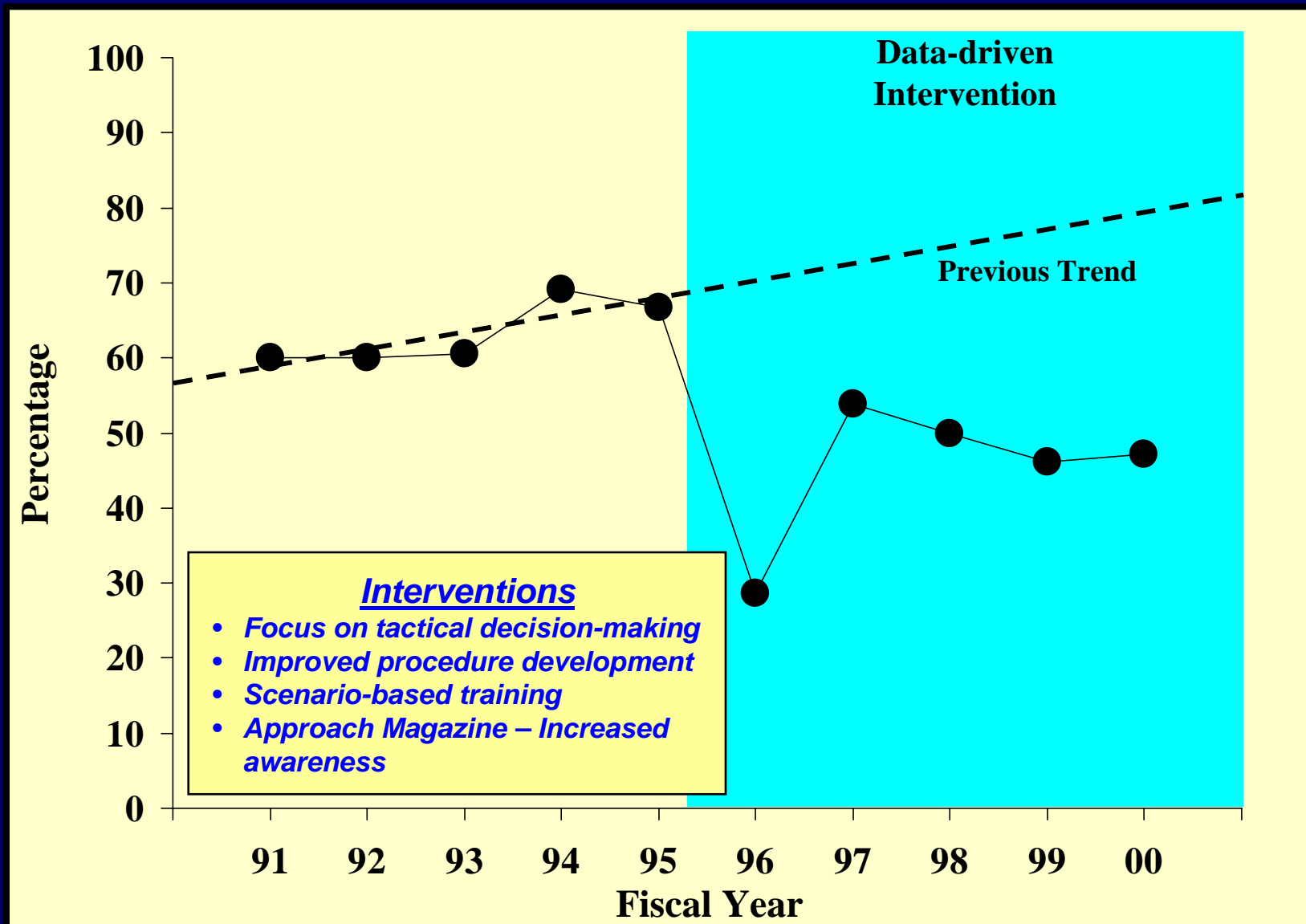
- Professionalism
- Accountability
- Enforcing the Rules
- Detachment Supervision



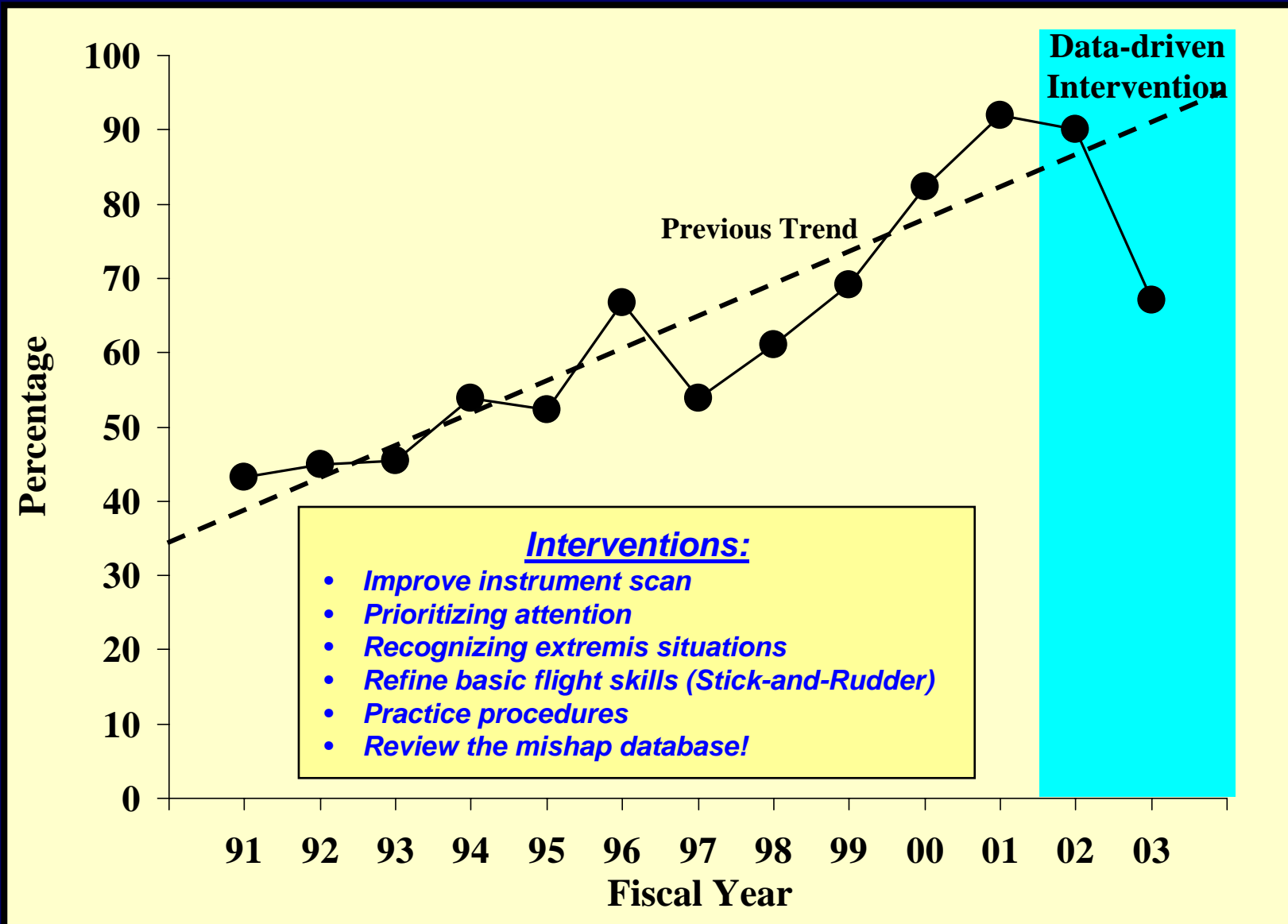
# Tracking Human Factors Intervention Strategies



# Percentage of Human Error Mishaps Associated with Decision Errors (FY 91-00)



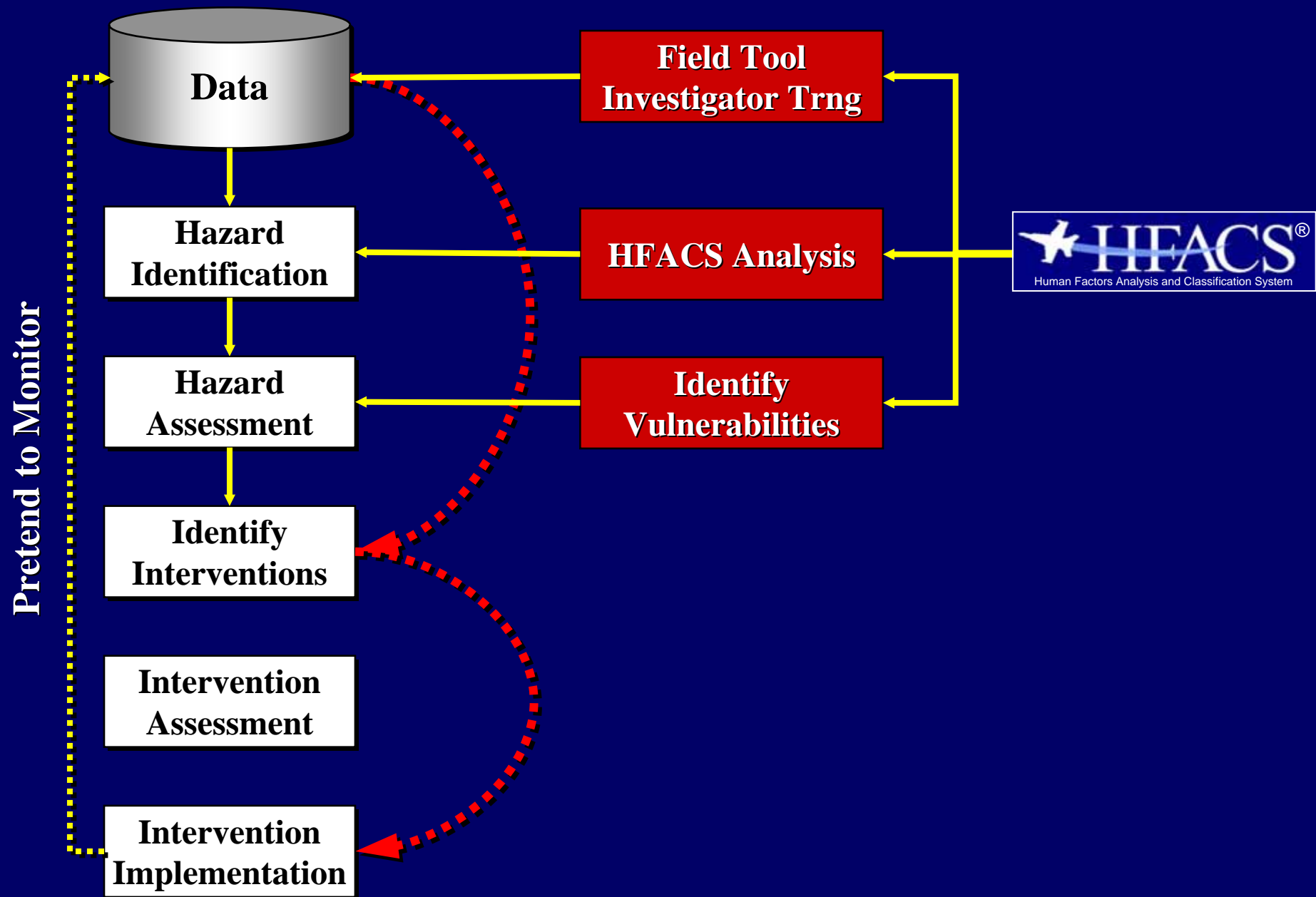
# Percentage of Human Error Mishaps Associated with Skill-based Errors (FY 91-03)



## Safety Management Process

## Services

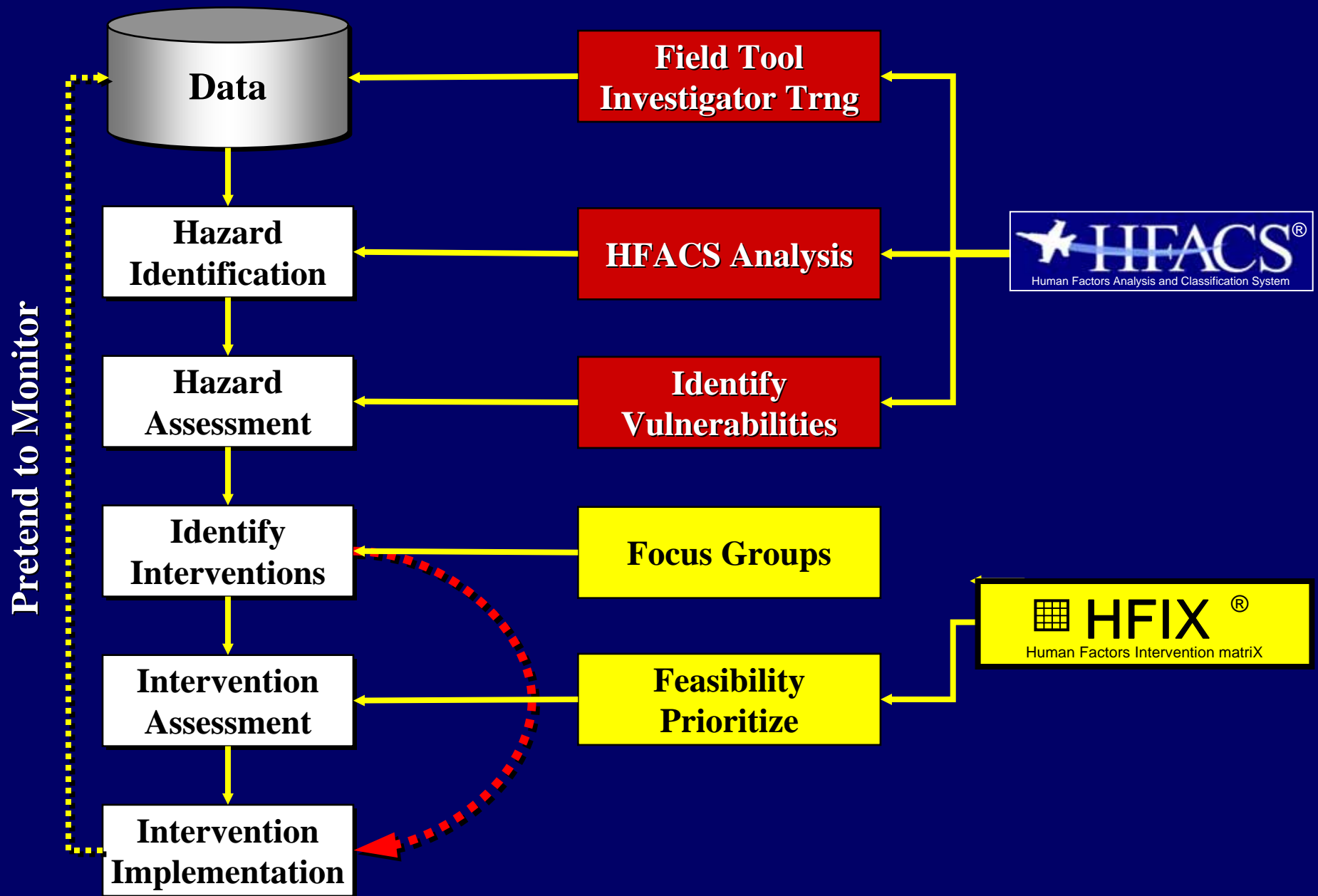
## Science



# Safety Management Process

# Services

# Science

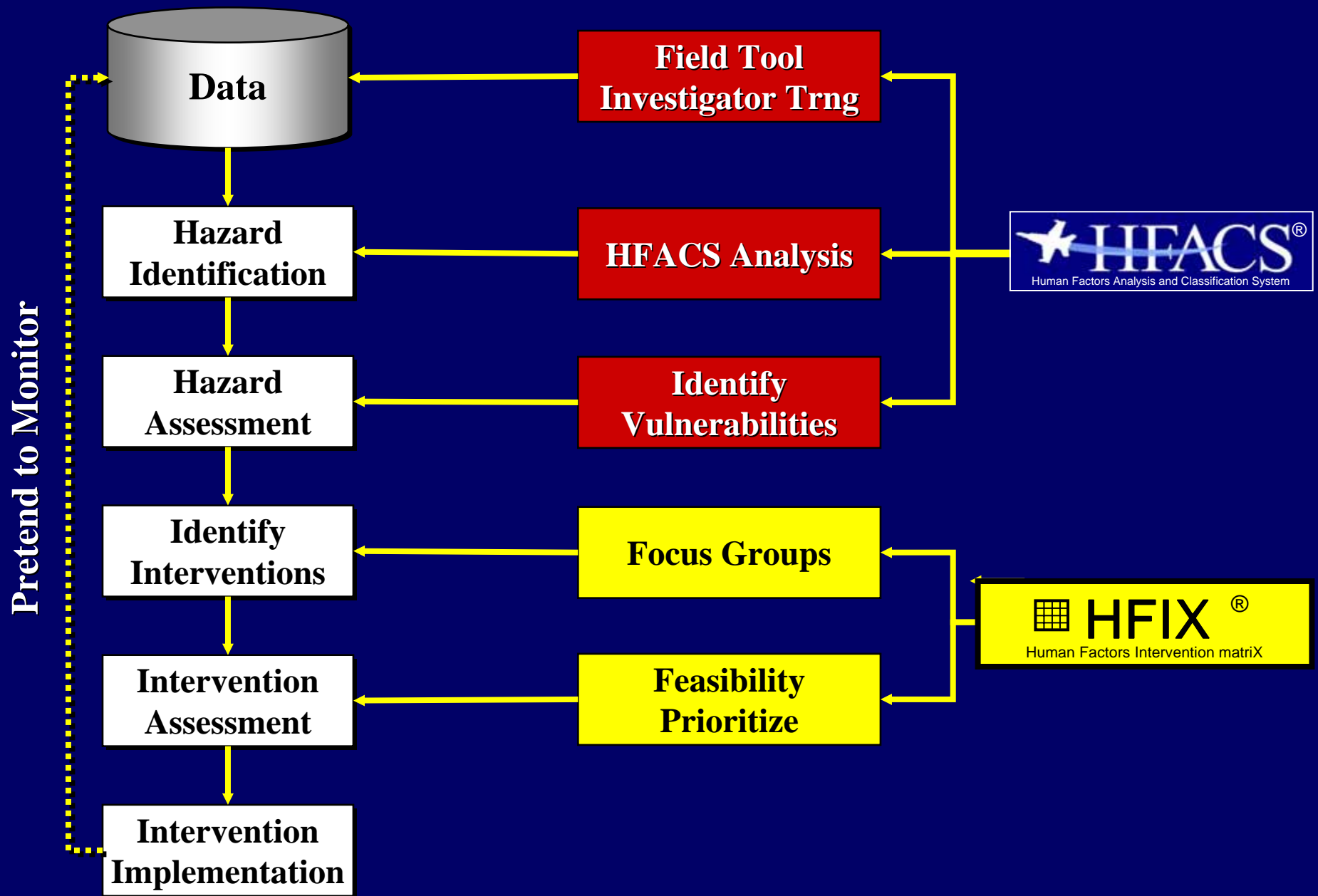




## Safety Management Process

## Services

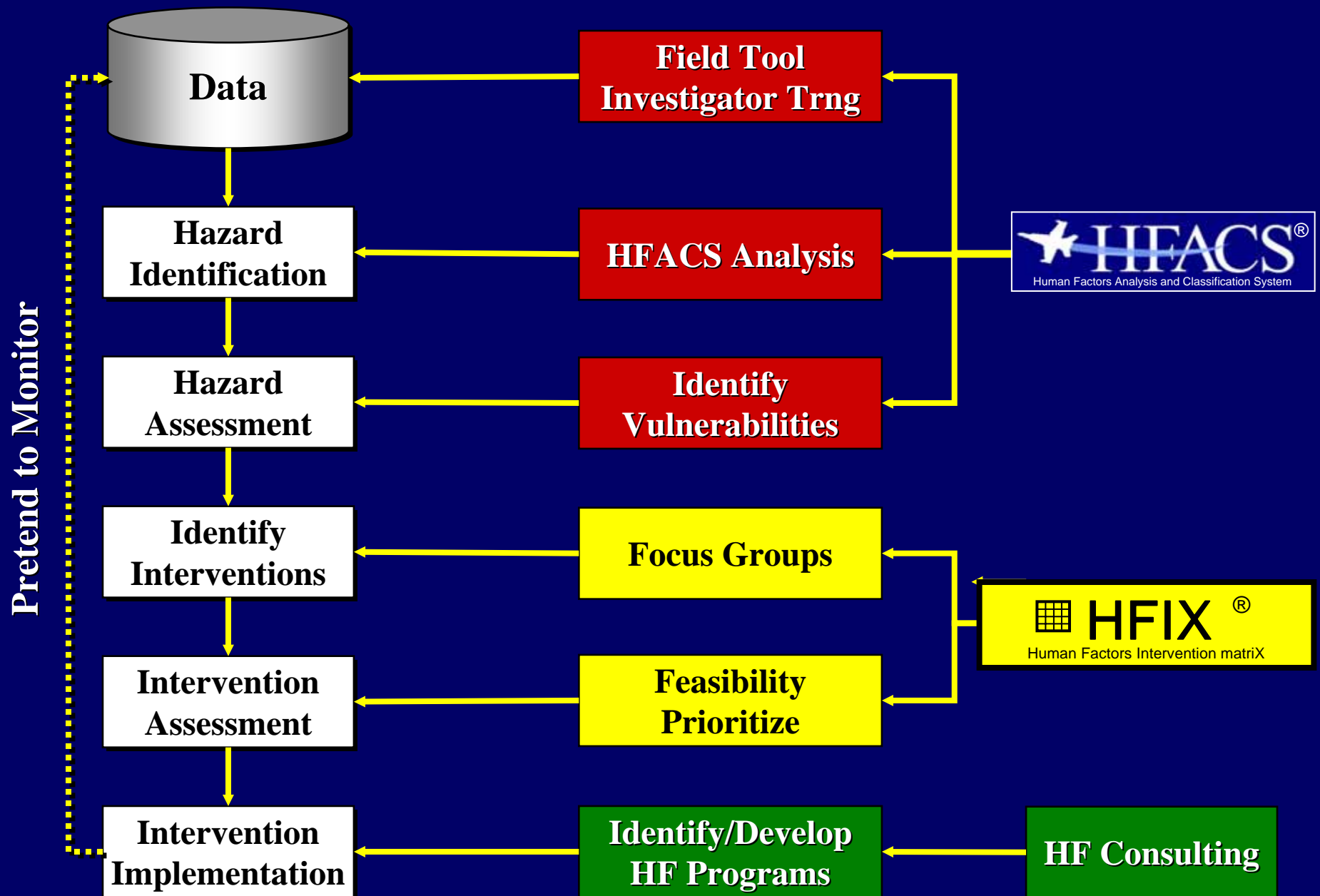
## Science



## Safety Management Process

## Services

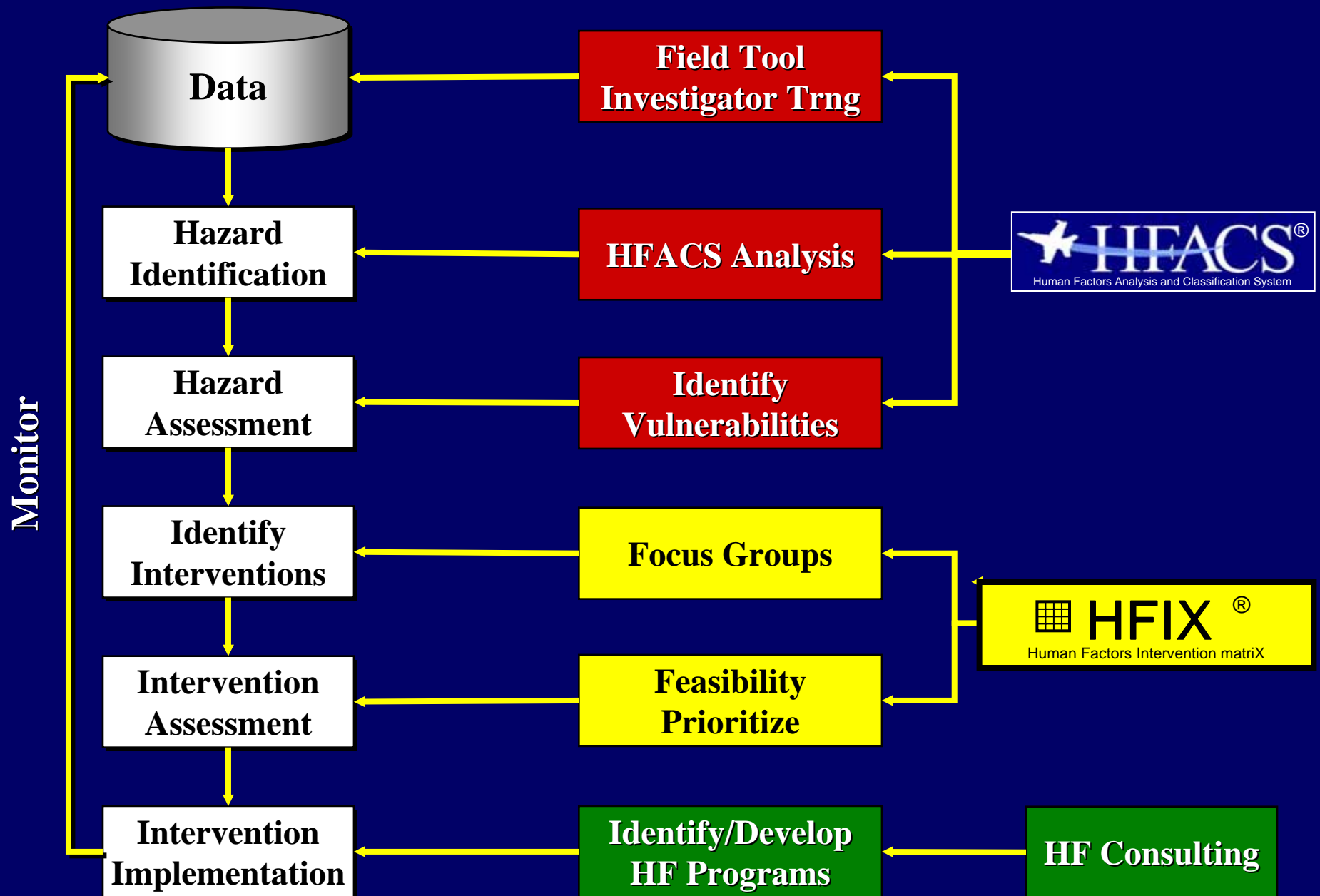
## Science



## Safety Management Process

## Services

## Science



# **HIFACS<sup>®</sup>** Human Factors Analysis and Classification System



Royal Netherlands Air Force



*Alaska Airlines / Horizon Air*



**AIR CANADA** 



WALT DISNEY  
Parks and Resorts

**phelps  
dodge**



Indian Air Force



Australian Government  
Australian Transport Safety Bureau